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REPAIR MANUAL Vanguard[®] BIG BLOCK[™] and 810 EFI Diagnostic and Repair

M490000/M540000/M610000



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Foreword

This manual was written to assist engine technicians and service personnel with the troubleshooting and repair procedures for Briggs & Stratton® engines equipped with Electronic Fuel Injection (EFI). It assumes that persons using this manual have been properly trained and are familiar with the service procedures for these products, including the proper use of required tools and the application of appropriate safety practices. Persons untrained or unfamiliar with these procedures or products should not attempt to perform such work.

Proper repair is important to safe, reliable operation of all engines and engine-driven systems. The troubleshooting and repair procedures described in this manual are appropriate for the Briggs & Stratton engines described herein. Alternative methods or procedures may pose risks to both personal safety and engine reliability and are not endorsed or recommended by Briggs & Stratton.

All information, illustrations, and specifications contained in this manual were based on the data available at the time of publication. Briggs & Stratton, LLC reserves the right to change, alter, or otherwise improve the product or the product manuals at any time without prior notice.

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This engine troubleshooting and repair manual includes the following EFI equipped engine models:

- MODEL 490000
- MODEL 540000
- MODEL 610000

NOTE: Some models have limited service parts. Review the *Illustrated Parts List* for part availability before conducting any service work.

NOTE: The images in this document are representative and may differ according to model.



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On-Board Diagnostic (OBD) System Check

The basic steps of any diagnosis are as follows:

- 1. Observe the Malfunction Indicator Lamp (MIL) with engine running. If MIL is illuminated, then current Diagnostic Trouble Codes (DTCs) are present.
- 2. Read DTC(s) using MIL, Tiny Scan Code Reader, or Diagnostic Tool software.
- 3. To diagnose system problem(s), proceed to the applicable Diagnostic Table(s) in SECTION 2 TROUBLESHOOTING DTCs.
- Once the problem is located and corrected through repair or replacement of faulty components, clear DTC(s) using the Tiny Scan Code Reader or the Diagnostic Tool software.

NOTE: For information on the location or replacement of specific components, see SECTION 5 - REMOVAL/INSTALLATION.

- 5. Start and run engine to validate repairs. Observe MIL to verify that no DTCs are set.
- 6. If no DTCs are set, but engine performance issues exist, see SECTION 4 SYMPTOMS.

Diagnostic Trouble Codes (DTCs)

The ECM receives voltage signals from as many as five sensors. Each sensor functions within an established set of parameters, which can be viewed as its operating "window."

When a malfunction or fault condition occurs, a change in the signal voltage alerts the ECM that the sensor is functioning outside its operating "window," a DTC is set and stored in ECM memory, and the MIL is illuminated.

A default value temporarily replaces the erroneous sensor value to restore engine performance until the problem is corrected.

Malfunction Indicator Lamp (MIL)

As a bulb and diagnostic system check, the MIL illuminates at Ignition ON, Engine OFF. When the engine is started, the MIL is extinguished if no current fault condition exists.

If the MIL remains illuminated, it is an indication that a current DTC is stored. If the fault should correct itself, as in an intermittent condition, the MIL is extinguished after a ten second delay. The DTC remains stored in ECM memory as a historic code until cleared by the technician.

The MIL does not indicate the existence of only historic codes.

Data Link Connector (DLC)

The DLC provides for direct communication with the ECM. By plugging the Tiny Scan Code Reader, or laptop with Diagnostic Tool, into the 6-pin connector in the EFI wire harness, the DTCs stored in ECM memory can be read and cleared.

Non-Scan Diagnostics

In the Non-Scan diagnostic mode, either the MIL or the Tiny Scan Code Reader is used to read DTCs. The technician then refers to the applicable Diagnostic Table to troubleshoot the problem. Those tables labeled *Non-Scan Diagnostics* must be used, as the data stream provided by the ECM is not available for analysis.

Scan Diagnostics

In the more sophisticated diagnostic mode, the Diagnostic Tool software can facilitate the diagnosis of system problems through an expanded interface with the ECM. Through the use of data displays and menu selections, the technician has access to "live" data for analysis.

It is important to note that the software is not a standalone diagnostic tool for resolving DTCs, but must be used in conjunction with the Diagnostic Tables for the most efficient and effective diagnosis. Those tables that are applicable to users with access to the Diagnostic Tool software are labeled as *Scan Diagnostics*.

Use MIL to Read DTCs

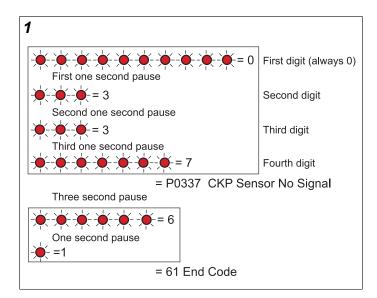
- 1. Verify that battery voltage is above 12v.
- 2. Turn Ignition key OFF for ten seconds.
- 3. Turn Ignition key ON-OFF-ON-OFF-ON (but do not start the engine).

NOTE: No more than 2.5 seconds can elapse between each ON and OFF cycle or the routine is aborted.

4. When performed correctly, the MIL begins to flash the first of four digits.

NOTE: While each DTC actually begins with the letter "P," only the numeric characters are flashed.

5. Count the number of flashes to obtain the first of four digits. If the first digit is zero, it is represented as a series of ten flashes.



- 6. Count the number of flashes after the first one second pause to obtain the second digit of the DTC.
- Count the number of flashes after the second one second pause to obtain the third digit, and then count the number of flashes after the third one second pause to obtain the fourth digit.
- 8. Write down each digit as it is displayed.
- 9. If there is more than one DTC, the next DTC begins to flash after a three second pause.
- 10. After all DTCs are reported, the number "61" is flashed to indicate this condition to the technician. The flashing sequence is then restarted and the technician may choose to verify the DTCs written down or exit the routine.

NOTE: If "61" is the first code flashed, then no active DTCs are set.

Use Tiny Scan Code Reader to Read/Clear DTCs

NOTE: Always follow steps 1-9 for an accurate report of current DTCs. Failure to do so may generate a report that includes historic codes.

- Obtain Briggs & Stratton Tiny Scan Code Reader (Part No. 19626).
- 2. Connect code reader to DLC.
- 3. Turn Ignition ON, Engine OFF.

NOTE: If the Tiny Scan Code Reader cannot connect to the ECM, "no-C" is displayed, which stands for "no communication." If communication is established, the tool displays the number of DTCs read. For example, "dc-0" means that no DTCs were found, while "dc-4" means that four DTCs are recorded.

4. Press the select button to cycle through the list of DTCs.

- 5. Once the last DTC is displayed, "CLr?" appears. Press and hold the select button until "Hold" changes to "Done," which indicates that all DTCs have been "cleared" from ECM memory.
- 6. Turn Ignition OFF for a minimum of 20 seconds.
- 7. Turn Ignition ON, Engine OFF.
- 8. The tool displays the number of DTCs read.
- 9. Press the select button to cycle through the list of DTCs. Write down each DTC as it is displayed.



Use Diagnostic Tool to Read/Clear DTCs

- 1. Obtain Briggs & Stratton Diagnostic Tool (Part No. 19636) with USB and Interface cables.
- 2. Connect one end of the USB cable to the Diagnostic Tool and the other end to the USB port on the laptop.
- Connect one end of the Interface cable to the Diagnostic Tool and the other end to the DLC on the EFI harness.
- 4. Turn Ignition ON, Engine OFF. The Diagnostic Tool can take up to 30 seconds to connect to the engine.
- 5. See Figure 3. Select the **Dashboard** icon (**A**) in the left sidebar to view the **Dealer** tab.
- 6. Observe the Current codes display (**B**).

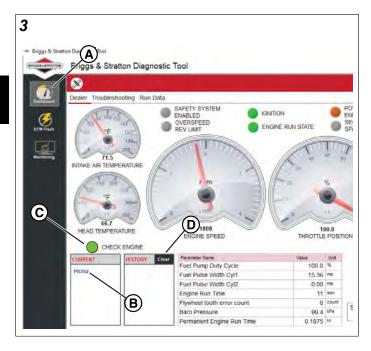
NOTE: The **CHECK ENGINE** light (**C**) is green if a current fault code is present. To display a description of the fault code, hover the cursor over the code.

NOTE: A Current codes display can also be viewed under the **Troubleshooting** tab.

7. Click **Clear** (**D**) to erase both current and historic DTCs.

NOTE: See the Briggs & Stratton EFI Diagnostic Tool Software User Manual for more information.

8. Turn Ignition OFF.



Back Probe Connector Terminals

NOTE: Do not insert probes into terminals on the mating side of any connector. The diameter of the test probes can damage terminals.

- Obtain Briggs & Stratton Back Probe Wire Set (Part No. 19625).
- 2. Carefully slide metal pin on probe between the rubber seal and wire insulation on the back side (wire end) of the connector.
- 3. Gently push the pin in until it stops. Stop pushing when the pin "bottoms out," or when the plastic sheath is very close to the connector housing.

DO NOT force the pin into the connector as terminal and/or probe pin damage can occur. Probe travel may be stopped by contact with insulation or core crimps. Try again after removing and re-positioning probe pin.

IMPORTANT:

- Use care to avoid deforming connector terminals, either by forcing the probe too far into the cavity or by using a probe that is too large. If terminal damage is suspected, test for proper terminal contact.
- A deformed terminal can cause a poor connection resulting in intermittent problems or even complete component failure. Do not use paper clips or other substitute devices as they also can damage terminals.
- Do not probe through connector seals, wire insulation, secondary ignition wires, boots, etc.
 Damage can occur that is not readily apparent and tiny holes can result in water intrusion, which

leads to corrosion and eventual component failure.

Avoid ECM Damage

A surge in voltage, current or both, is called a voltage spike. Voltage spikes can cause major damage to the ECM.

- 1. To avoid ECM failure due to accidentally induced voltage spikes, always observe the following precautions:
 - Do not start engine if battery cable connections are loose.
 - Do not use a battery charger to start engine.
 - Turn Ignition OFF before disconnecting and/or connecting battery cables.
 - When disconnecting battery, always disconnect battery negative (-) cable first.
 - When connecting battery, always connect battery positive (+) cable first.
 - When charging battery, turn Ignition OFF and remove battery negative cable (black) from battery negative (-) terminal.



- If electric welding on vehicle, remove battery negative cable (black) from battery negative (-) terminal, and disconnect the ECM electrical connector(s). If welding on the muffler, also disconnect the O₂ sensor electrical connector and remove the O₂ sensor from the muffler.
- 2. Do not spray water at or around ECM.

NOTE: See Figure 4. A pin hole centered under the adhesive label is used in manufacturing to determine the integrity of the potted seal. If the label peels or becomes torn, worn or abraded, exposure of the hole can allow water or moisture to intrude, leading to corrosion and eventual ECM failure.

Special Tools

The following special tools are required:

- 1. Briggs & Stratton Spark Tester (Part No. 19368).
- 2. Briggs & Stratton Digital Volt Ohmmeter Extech Ma220 (Part No. 19602).
- 3. Briggs & Stratton Noid Light (Part No. 19623).
- 4. Briggs & Stratton BIG BLOCK[™] Fuel Pressure Test Adapter (Part No. 19624).
- 5. Briggs & Stratton Back Probe Wire Set (Part No. 19625).
- Briggs & Stratton Tiny Scan Code Reader (Part No. 19626).
- 7. Briggs & Stratton Fuel Pressure Gauge (Part No. 19627).
- 8. Briggs & Stratton Diagnostic Tool Kit (Part No. 19636).



Product Improvements/Field Upgrades

The following Service Bulletins provide information on product improvements recently introduced in production. Service kits are available for upgrading product in the field.

Service Bulletin CSB-1030

For protection against voltage spikes on Model 610000 marine engines having the 20/50 amp charging system, install the Briggs & Stratton Capacitor Kit (Part No. 847148).

Service Bulletin DSB-1053

To dampen vibration to the ECM/fuse block bracket, install Briggs & Stratton Service Kit (Part No. 847337), which includes a new fuse/relay block cover, ECM mounting bracket, rubber isolation mounts, and mounting hardware.

Service Bulletin Access

To access a bulletin, proceed as follows:.

- Go to www.thepowerportal.com.
- Enter Login and Password.
- From the home page, select the "Technical Information" tab.
- Select "Service Bulletins."
- Under "Keyword," type in the bulletin number.
- Select "View."

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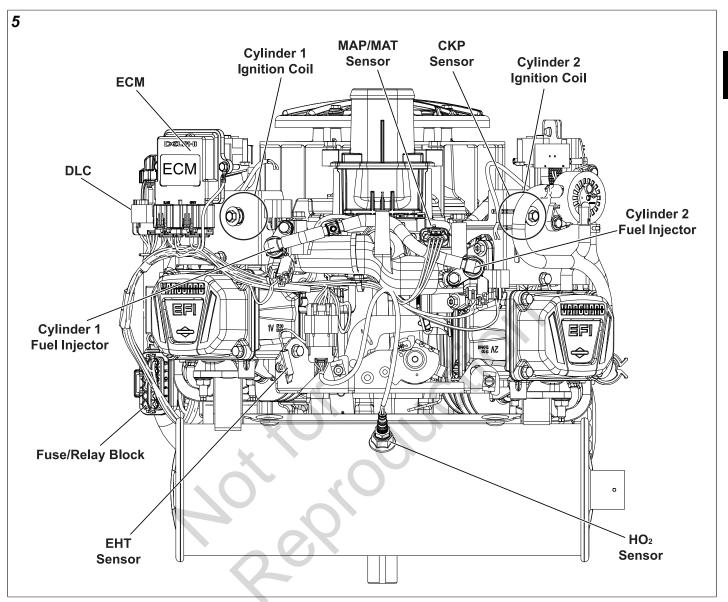
DIAGNOSTIC TROUBLE CODES (DTCS)

Component	DTC	Description
Oxygen (O ₂) Sensor Heater	P0031	Signal Voltage Low
	P0032	Signal Voltage High
Manifold Absolute Pressure (MAP) Sensor	P0107	Signal Voltage Low or Open
	P0108	Signal Voltage High
Manifold Air Temperature (MAT) Sensor	P0112	Signal Voltage Low
	P0113	Signal Voltage High or Open
Engine Head Temperature (EHT) Sensor	P0117	Signal Voltage Low
	P0118	Signal Voltage High or Open
Throttle Position Sensor (TPS)	P0122	Signal Voltage Low or Open
	P0123	Signal Voltage High
Oxygen (O ₂) Sensor	P0131	Signal Voltage Low
	P0132	Signal Voltage High
Power Enrichment (PE) Mode	P0174	Lean Fuel Condition
Cylinder 1 Fuel Injector	P0201	Cylinder 1 Fuel Injector Fault
Cylinder 2 Fuel Injector	P0202	Cylinder 2 Fuel Injector Fault
Fuel Pump Fault	P0230	Signal Voltage Low or Open
	P0232	Signal Voltage High
Crankshaft Position (CKP) Sensor	P0336	Signal Voltage Noisy
	P0337	Signal Voltage Absent
Cylinder 1 Ignition Coil	P0351	Cylinder 1 Ignition Coil Fault
Cylinder 2 Ignition Coil	P0352	Cylinder 2 Ignition Coil Fault
dle Air Control (IAC)	P0505	IAC Malfunction
System Voltage	P0562	System Voltage Low
× .	P0563	System Voltage High
Malfunction Indicator Lamp (MIL)	P0650	MIL Circuit Malfunction
Tachometer	P1693	Driver Circuit Shorted to Ground
	P1694	Driver Circuit Shorted to Power

Component	Model 490000	Model 540000	Model	610000
			Turf	Marine
IAC	-	-	-	*
HO ₂ Sensor	*	*	*	-
TPS	-	-	-	*

* = Equipped

MODEL 490000 EFI COMPONENT LOCATIONS

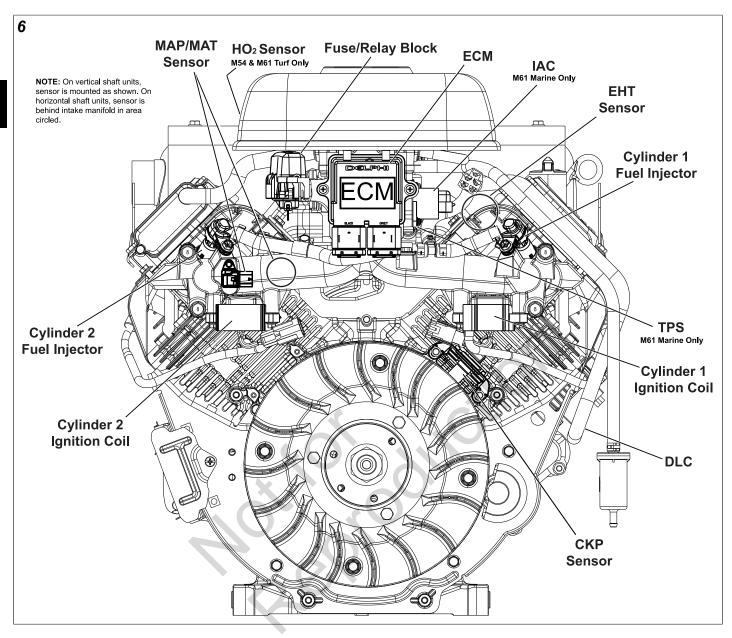


NOTE: Static guard, decorative cover, and blower housing removed for illustration purposes.

Removal Required for Back Probing Connector (x) or Replacing Component (o)				
To Access	Air Cleaner Assembly	Static Guard	Decorative Cover	Blower Housing
ECM				
MAP/MAT Sensor	хо	хо	хо	
Ignition Coil	0	0	0	0
Mechanical Diaphragm Fuel Pump				
Fuel Pump Module				
Fuel Injectors	0	0	0	
CKP Sensor	хо	хо	хо	хо
HO ₂ Sensor				
Fuse/Relay Block				

NOTE: See SECTION 5 - REMOVAL/INSTALLATION for instructions.

MODELS 540000/610000 EFI COMPONENT LOCATIONS



NOTE: Access cover and blower housing removed for illustration purposes.

Removal Required for Back Probing Connector (x) or Replacing Component (o)				
To Access	Access Cover	Blower Housing	Air Cleaner Assembly	Throttle Body
ECM	хо			
MAP/MAT Sensor	хо	хо		
Ignition Coil	хо	хо		
Fuel Pump Module	хо		хо	
Fuel Injectors	хо	хо		
CKP Sensor	хо	хо		
TPS	хо		хо	0
IAC	XO		хо	
HO ₂ Sensor	XO		хо	
Fuse/Relay Block	хо			

NOTE: See SECTION 5 - REMOVAL/INSTALLATION for instructions.

Circuit Description

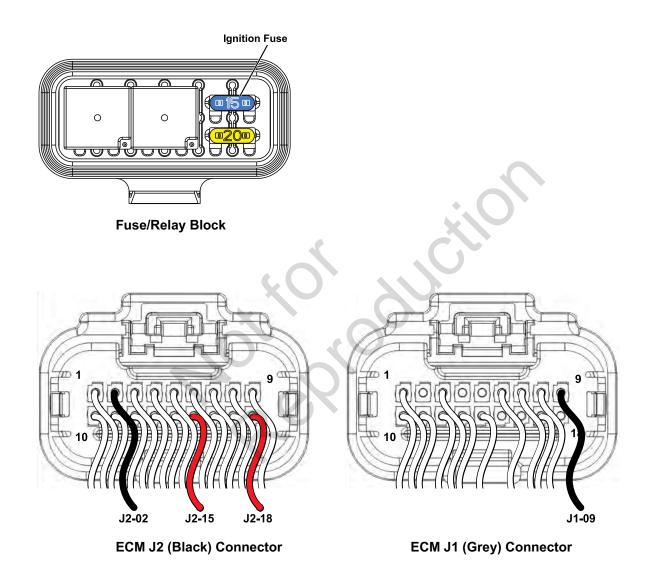
Since all EFI components are dependent on proper operation of the ECM, any diagnosis must include checking ECM power and grounds. Remove and clean battery terminals. While terminals may appear clean, corrosion on the inner surfaces can cause a poor connection to ground.

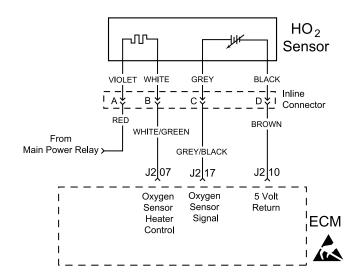
NOTE: When the ECM is powered up, you may hear the fuel pump module prime for two seconds. This is not definitive proof that the ECM is getting proper voltage.

Check ECM Power and Grounds (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Turn Ignition OFF.	Go to step 2.	Look for open or shor to ground in battery
	2. Back probe terminal J2-18 (Red wire) of ECM J2 (Black) connector.		(B+) feed circuit.
	3. Connect terminal J2-18 back probe to red meter test lead on DVOM.		Perform visual and continuity check of 15 amp Ignition fuse (Blue).
	4. Connect black meter test lead on DVOM to a known good ground.		
	5. Set DVOM to read volts DC.		
	6. Turn Ignition ON, Engine OFF.		
	7. Observe voltage on DVOM.		
	8. Is reading 12.2-14.5 volts DC?		
2	1. Turn Ignition OFF.	Go to step 3.	Look for open or short to ground in
	2. Remove probe from terminal J2-18, and back probe terminal J2-15 (Red wire) of ECM J2 connector.		ignition feed circuit.
	3. Connect terminal J2-15 back probe to red meter test lead on DVOM.		
	4. Connect black meter test lead on DVOM to a known good ground.		
	5. Turn Ignition ON, Engine OFF.		
	6. Observe voltage on DVOM.		
	7. Is reading 12.2-14.5 volts DC?		
3	1. Turn Ignition OFF.	Go to step 4.	Look for open or sho in ECM ground circui
	2. Remove probe from terminal J2-15, and back probe terminal J2-02 (Black wire) of ECM J2 connector.		
	3. Connect terminal J2-02 back probe to red meter test lead on DVOM.		
	4. Connect black meter test lead on DVOM to a known good ground.		
	5. Set DVOM to read resistance.		
	6. Observe reading on DVOM.		
	7. Is resistance 1.0 ohm or less?		

Step	Action	Yes	No
4	1. Remove probe from terminal J2-02, and back probe terminal J1-09 (Black wire) of ECM J1 (Grey) connector.	System OK.	Look for open or short in ECM ground circuit.
	2. Connect terminal J1-09 back probe to red meter test lead on DVOM.		
	3. Connect black meter test lead on DVOM to a known good ground.		
	4. Observe reading on DVOM.		
	5. Is resistance 1.0 ohm or less?		





Circuit Description

The HO_2 sensor voltage varies from about 1.0 volt if the exhaust is rich down to about 0.1 volt if the exhaust is lean.

The sensor behaves like an open circuit and produces no voltage when the exhaust temperature is below 600°F (360°C). An open sensor circuit or cold sensor causes an open loop operation.

The sensor heater provides for faster sensor warm-up. This allows the sensor to become active in a shorter period of time and remain active during a long extended idle. An active DTC P0031 indicates that the sensor has developed an open circuit and is operating in Open Loop mode. DTC P0032 indicates circuit resistance is low and voltage being returned to the ECM is too high.

Diagnostic Aids

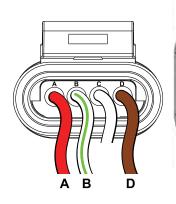
Check for the following conditions:

Poor harness connection. Inspect harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.

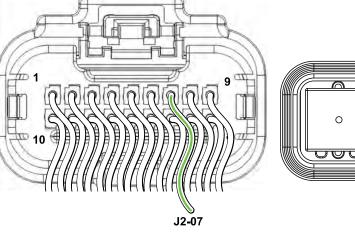
Always clear DTCs after performing repairs.

DTC P0031 Signal Voltage Low (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect O ₂ sensor and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF. Clear codes.		
	3. Turn Ignition OFF, and then back ON.		
	4. Does DTC return?		
2	1. Turn Ignition OFF.	Go to step 3.	Perform visual and continuity check
	2. Back probe (using fused patch cord) terminal A (Red wire) on engine side of O_2 sensor connector.		of Main Power Relay and 20 amp Battery fuse (Yellow).
	3. Connect terminal A back probe to red meter test lead on DVOM.		Either there is no power
	4. Back probe terminal D (Brown wire) on engine side of O2 sensor connector.		from fuse block or not getting ground thru 5 volt return circuit.
	5. Connect terminal D back probe to black meter test lead on DVOM.		
	6. Set DVOM to read volts DC.		
	7. Turn Ignition ON, Engine Off.		
	8. Does DVOM read 12.2-13.5 volts DC?		
3	1. Turn Ignition OFF.	Go to step 4.	Replace O ₂ sensor.
	2. Remove probe from terminal A, and back probe terminal B (White/Green wire) on engine side of O_2 sensor connector.	GV.	
	3. Turn Ignition ON, Engine OFF.		
	4. Does DVOM read 12.2-13.5 volts DC?		
4	1. Turn Ignition OFF.	Both EFI wire harness and O_2 sensor are good.	Go to step 5.
	2. Remove probe from terminal B, and back probe ECM connector terminal J2-07 (White/Green wire).		
	3. Turn Ignition ON, Engine OFF.		
	4. Does DVOM read 12.2-13.5 volts DC?		
5	Are both O ₂ sensor and ECM J2 connectors fully mated?	Repair or replace EFI wire harness.	Connect connectors.



O₂ Sensor Connector



ECM J2 (Black) Connector

Fuse/Relay Block

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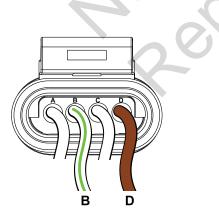
Main Power Relay

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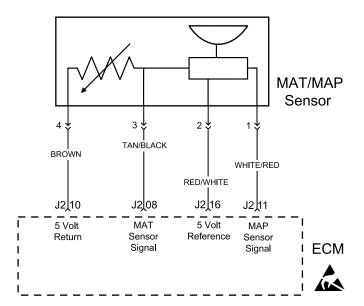
Battery Fuse

DTC P0032 Signal Voltage High (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect O_2 sensor and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Go to step 3.	Ensure probe connectivity.
	2. Back probe (using fused patch cord) terminal B (White/Green wire) on engine side of O_2 sensor connector.		connectivity.
	3. Connect terminal B back probe to red meter test lead on DVOM.		
	4. Back probe terminal D (Brown wire) on engine side of O_2 sensor connector.		
	5. Connect terminal D back probe to black meter test lead on DVOM.		
	6. Set DVOM to read volts DC.	~	
	7. Turn Ignition ON, Engine Off.		
	8. Observe voltage on DVOM.	X	
	9. Is reading 12.2-13.5 volts DC?		
3	1. Start and run engine.	O ₂ sensor OK.	Replace O ₂ sensor.
	2. Observe voltage on DVOM.	Clear codes and retest.	
	3. Within 15 seconds, does voltage reading drop to less than 100 millivolts?	D	



O₂ Sensor Connector



Circuit Description

The MAP sensor responds to changes in manifold pressure (vacuum). The ECM receives this information as a signal voltage that varies between about 0.5 volts at idle to 4.5 volts at Wide Open Throttle (WOT).

If the MAP sensor fails, the ECM substitutes a default MAP value.

The MAP sensor voltage of 5 volts is delivered to the MAP sensor through ECM terminal J2-16. The MAP sensor sends a voltage signal back to the ECM on terminal J2-11 according to the manifold pressure value on the terminal.

Diagnostic Aids

Check for the following conditions:

- 1. Poor ECM connection. Inspect wire harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.
- 2. Damaged wire harness and/or connectors. If harness appears to be OK, shake or wiggle wire harness and/or connector with DVOM or Diagnostic Tool connected. Radical voltage changes or a change in the MAP sensor display can indicate the location of the fault condition.

Always clear DTCs after performing repairs.

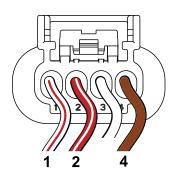
DTC P0107 Signal Voltage Low or Open (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar and then the Troubleshooting tab.	MAP sensor circuit OK.	Go to step 2.
	2. Observe the MAP Voltage display with or without the engine running.		
	3. Is reading 0.5-4.5 volts DC?		
2	Is reading below 0.5 volts DC?	Go to DTC P0107 Non-Scan Diagnostics.	-

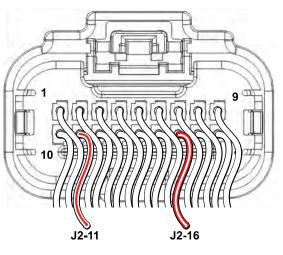
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Nard	Dealer Troubleshooting Run	Data										
	Pressure									ECM Info		
)	PRESSURE	Value		Unit	F	PARAMATER TABLE	Value		Unit			
ash	Baro Pressure		99.3			Fuel Pump Duty Cycle		100.0		ENG Seria	al No:	
_	140 General		00.4	10.	Ň	Fuel Pulse Width Cyl1		15.33	ms	Model No:		
ring	MAP Voltage		4.02	V		Fuel Pulse Width Cyl2		15.14	ms.	Cal ID:		
ring				1	~	spark Advance Cyl1		16	CA	Cal PN:		
	VR Sensor					Total Engine Run Time		0.1875		H/W Versi	ion:	
	FLYWHEEL	Value		Unit		Permanent Engine Run Time		0.1875		F/W Versi		
	Cyl Identification Logic:	-		count	-					Fivy versi	ION:	
	Cyl Identification Logic:			count	-	Head Temperature	+			_		
	Engine Speed		1806	RPM		HEAD TEMPERATURE	Value		Unit	CURRENT		HISTO
	Oxygen Sensor					EHT Sensor			°C	_		1
	OXYGEN SENSOR	Value		Unit		Max Head Temp		23.6		-		
	Closed Loop Cross Counts	value	0	count		EHT (°F)		66.4		-		
	Short Term Fuel Trim		1.00	-		EHT MAX (°F)		74.5		- 1		
	Fuel BPW Corrected Cyl1		15.16	And a second sec		EHT Voltage		4.23	v			
	O2 Heater Enabled			state		Intake Temperature)					
	HO2S Sensor		1014.8		-	INTAKE TEMPERATURE	Value		Unit			
	1023 361301		1014.0	huite		IAT Sensor		22.4				-
	Throttle								and the second s	-		
	Contracting and Contracting an	Value		Unit				72.3				
		10.00	100.00					76.7	۴F			
	The second second					and the second se			-			
	Throttle THROTTLE Throttle Position	Value	100.00	Unit %		Max Intake Temp IAT (°F) IAT MAX (°F) IAT Voltage		24.8 72.3 76.7 3.14	°F °F			

DTC P0107 Signal Voltage Low or Open (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect MAP sensor and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Go to step 3.	Go to step 3.
	2. Back probe terminal 2 (Red/White wire) of MAP sensor connector.		
	3. Connect terminal 2 back probe to red meter test lead on DVOM.		
	4. Back probe terminal 4 (Brown wire) of MAP sensor connector.		
	5. Connect terminal 4 back probe to black meter test lead on DVOM.		
	6. Set DVOM to read volts DC.		
	7. Turn Ignition ON, Engine OFF.		
	8. Observe voltage on DVOM.		
	9. Is reading 4.6-5.0 volts DC?		
3	1. Turn Ignition OFF.	Go to step 6.	Go to step 4.
	2. Remove probe from terminal 2, and back probe ECM connector terminal J2-16 (Red/White wire).		
	3. Turn Ignition ON, Engine OFF.		
	4. Observe voltage on DVOM.		
	5. Is reading 4.6-5.0 volts DC?		
			Continued



MAP Sensor Connector



ECM J2 (Black) Connector

22

Step	Action	Yes	No
4	 Turn Ignition OFF. Remove probe from terminal J2-16, and back probe terminal 1 	MAP sensor OK.	Go to step 5.
	(White/Red wire) of MAP sensor connector.		
	3. Turn Ignition ON, Engine OFF.		
	4. Observe voltage on DVOM.		
	5. Is reading 3.7-4.2 volts DC?		
5	1. Turn Ignition OFF.	EFI wire harness OK.	Go to step 6.
	2. Remove probe from terminal 1, and back probe ECM connector terminal J2-11 (White/Red wire).	Replace MAP sensor.	
	3. Turn Ignition ON, Engine OFF.		
	4. Observe voltage on DVOM.		
	5. Is reading 3.7-4.2 volts DC?		
6	1. Not getting ground thru 5 volt return circuit.	Repair or replace EFI wire harness.	Connect connectors.
	2. Are both MAP sensor and ECM J2 connectors fully mated?		
	, Cox		

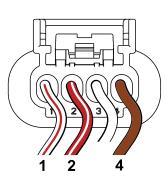
DTC P0108 Signal Voltage High (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar and then the Troubleshooting tab.	MAP sensor circuit OK.	Go to step 2.
	2. Observe the MAP Voltage display with or without the engine running.		
	3. Is reading 0.5-4.5 volts DC?		
2	Is reading above 4.5 volts DC?	Go to DTC P0108 Non-Scan Diagnostics.	-

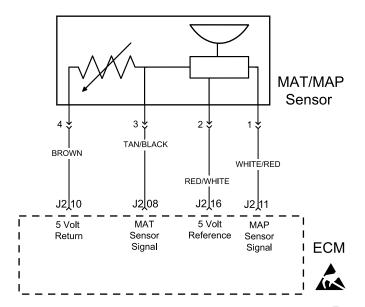
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Dard	Dealer Troubleshooting Run	Data									
-	Pressure								ECM Info		
)	PRESSURE	Value		Unit	E	PARAMATER TABLE	Value	Unit			
lash	Baro Pressure		99.3	kPa		Fuel Pump Duty Cycle	100.0	0 %	ENG Serial	No:	
_	MAD Concer		00.4	10.		Fuel Pulse Width Cyl1	15.3	3 ms	Model No:		
	MAP Voltage		4.02	V		Fuel Pulse Width Cyl2	15.1	1 ms	Cal ID:		
ring				$ \sim$		spark Advance Cyl1	1	5 CA	Cal PN:		
	VR Sensor				Y	Total Engine Run Time	0.187	5 hr	H/W Versio	n.	
	FLYWHEEL	Value	-	Unit		Permanent Engine Run Time	0.187	5 hr	F/W Versio		
	Cyl Identification Logic:		-	count	1				FIVY Versio	in:	
	Cyl Identification Logic:			count	-	Head Temperature	+				
	Engine Speed		1806	крм		HEAD TEMPERATURE	Value	Unit	CURRENT		HISTORY
	Oxygen Sensor					EHT Sensor		3 'C			
	Oxygen Sensor OXYGEN SENSOR	Value		Unit		Max Head Temp		5 °C			11
	Closed Loop Cross Counts	value	0	count		EHT (°F)		4 'F			11
	Short Term Fuel Trim		1.00		n 6	EHT MAX (°F)		5 'F			11
	Fuel BPW Corrected Cyl1		15.16			EHT Voltage	4.2	3 V			11
	O2 Heater Enabled	_		state		Intake Temperature					11
	HO2S Sensor		014.8			INTAKE TEMPERATURE	Value	Unit			11
	1023 361501		014.0			IAT Sensor		4 °C	-		
	Throttle					Max Intake Temp		B *C			
	THROTTLE	Value		Unit		IAT (°F)	233.23	3 *F			
	Throttle Position		00.00		-	IAT MAX (°F)		7 'F			
	The decire of the decire					IAT Voltage	3.1				
						IAT voltage	3.1	4 V			

DTC P0108 Signal Voltage High (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect MAP sensor and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Go to step 3.	-
	2. Back probe terminal 2 (Red/White wire) of MAP sensor connector.		
	3. Connect terminal 2 back probe to red meter test lead on DVOM.		
	4. Back probe terminal 4 (Brown wire) of MAP sensor connector.		
	5. Connect terminal 4 back probe to black meter test lead on DVOM.		
	6. Set DVOM to read volts DC.		
	7. Turn Ignition ON, Engine OFF.		
	8. Observe voltage on DVOM.		
	9. Is reading 4.7-5.0 volts DC?		
3	1. Turn Ignition OFF.	EFI wire harness OK.	Reading is above 4.5 volts DC.
	2. Remove probe from terminal 2, and back probe terminal 1 (White/Red wire) of MAP sensor connector.		Replace MAP sensor.
	3. Turn Ignition ON, Engine OFF.	プ	
	4. Observe voltage on DVOM.		
	5. Is reading 0.5-4.5 volts DC?		



MAP Sensor Connector



Circuit Description

The MAT sensor uses a thermistor to control signal voltage to the ECM. The ECM applies 5 volts on the sensor circuit. Sensor resistance changes as ambient temperature changes, which in turn affects the voltage return to the ECM.

Diagnostic Aids

Check for the following conditions:

1. Poor ECM connection.

- 2. Inspect wire harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.
- 3. Damaged wire harness and/or connectors. If harness appears to be OK, shake or wiggle wire harness and/or connector with DVOM or Diagnostic Tool connected. Radical voltage changes or a change in the MAT sensor display can indicate the location of the fault condition.

Always clear DTCs after performing repairs.

DTC P0112 Signal Voltage Low (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar and then the Troubleshooting tab.	MAT sensor circuit OK.	Go to step 2.
	2. Observe the IAT Voltage display with or without the engine running.		
	3. Is reading 0.5-4.5 volts DC?		
2	Is reading below 0.5 volts DC?	Go to DTC P0112 Non- Scan Diagnostics.	-

Dealer Troubleshooting Run Data Pressure Pressure Baro Pressure 99.3 Pa MAP Sensor 99.4 Pa MAP Sensor 99.4 Pa MAP Sensor 99.4 Pa MAP Sensor 99.4 Pa Versure Puel Pulse Width Cyl1 15.33 Pa Versure Spark Advance Cyl1 6.4 Advance Out VR Sensor Occurit Occurit Spark Advance Cyl1 0.1875 Pro- Cyl Identification Logic: O count Permanent Engine Run Time 0.1875 Pro- Cyl Identification Logic: O count Max Head Temperature Max Head Temp 23.6 Co Max Head Temp 23.6 Co Permanent Engine Run Time Value Unit Short Term Fuel Tim 0.00 Max Head Temp 23.6 Co Short Term Fuel Tim 1.00 Max Head Temp 74.5 F End Tempsature Max Head Temp 24.8 C										0	About (Πı
Pressure Pressure Value Unit Fuel Pump Value Unit End Pressure Value Unit End Pressure Value Unit Pressure Value Unit Pressure Value Value </th <th>Deal</th> <th></th> <th>Data</th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th>•</th> <th></th> <th>~</th>	Deal		Data							•		~
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IAT Voltage 3.14 V	1.00	othe rosidon		100.00			IAT Voltage	24	V			
Uni volage 3.14							IAT voltage	3,14				

DTC P0112 Signal Voltage Low (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect MAT sensor and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	MAT sensor OK.	Go to step 3.
	2. Back probe terminal 2 (Red/White wire) of MAT sensor connector.		
	3. Connect terminal 2 back probe to red meter test lead on DVOM.		
	4. Back probe terminal 4 (Brown wire) of MAT sensor connector.		
	5. Connect terminal 4 back probe to black meter test lead on DVOM.		
	6. Set DVOM to read volts DC.		
	7. Turn Ignition ON, Engine OFF.		
	8. Does DVOM read 4.7-5.0 volts DC?		
3	1. Turn Ignition OFF.	MAT sensor OK.	Reading is below 0.5 volts DC.
	2. Remove probe from terminal 2, and back probe terminal 3 (Tan/ Black wire) of MAT sensor connector.		Replace MAT sensor.
	3. Turn Ignition ON, Engine OFF.	V.	
	4. Does DVOM read 0.5-4.5 volts DC?	0.	
4	1. Turn Ignition OFF.	MAT sensor circuit OK.	Go to step 5.
	2. Remove probe from terminal 3, and back probe ECM connector terminal J2-08 (Tan/Black wire).		
	3. Turn Ignition ON, Engine OFF.		
	4. Does DVOM read 0.5-4.5 volts DC?		
5	Are both MAT sensor and ECM J2 connectors fully mated?	Repair or replace EFI wire harness.	Connect connectors.



1 1 10 J2-08

ECM J2 (Black) Connector

MAT Sensor Connector

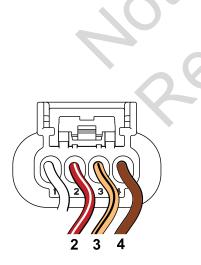
DTC P0113 Signal Voltage High or Open (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar and then the Troubleshooting tab.	MAT sensor circuit OK.	Go to step 2.
	2. Observe the IAT Voltage display with or without the engine running.		
	3. Is reading 0.5-4.5 volts DC?		
2	Is reading above 4.5 volts DC?	Go to DTC P0113 Non- Scan Diagnostics.	-

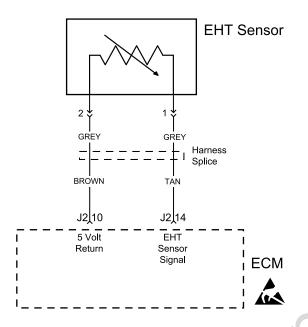
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sh B	aro Pressure	Value	99.3			Fuel Pump Duty Cycle	value	100.0		ENG Seria	al No:	
	AP Sensor		99.3			Fuel Pulse Width Cyl1		15.33		Model No:		
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ing M	AP voltage		4.02	•		Fuel Pulse Width Cyl2		15.14		Cal PN:		
	R Sensor					Spark Advance Cyl1						
FI	LYWHEEL	Value		Unit		Total Engine Run Time	-	0.1875		H/W Versi	ion:	
C	yl Identification Logic:	1	0	count		Permanent Engine Run Time	1.0	0.1875	UL.	F/W Versi	on:	
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		-			_	EHT Sensor		23	2*			
0	xygen Sensor					Max Head Temp		23.6	°C			
0	XYGEN SENSOR	Value		Unit		EHT (°F)		66.4	۴F			
C	losed Loop Cross Counts			count		EHT MAX (°F)		74.5	۴F			
SI	hort Term Fuel Trim		1.00	56		EHT Voltage		4.23	V			
F	uel BPW Corrected Cyl1	1.1	15.16	%	-							
0	2 Heater Enabled	1.1	1	state		Intake Temperature						
H	O2S Sensor		1014.8	Vm		INTAKE TEMPERATURE	Value		Unit			
	-					IAT Sensor		22.4				
Π.	hrottle					Max Intake Temp		24.8	*C			
T	HROTTLE	Value		Unit		IAT (°F)		72.3	۴E			
T	hrottle Position		100.00	%		IAT MAY (PE)		76.7	15			
						IAT Voltage		3.14	V			
		Value	100.00		ſ	INT MAY (PE)		76.7	۱۶ ۱			

DTC P0113 Signal Voltage High or Open (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect MAT sensor and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	MAT sensor OK.	Go to step 3.
	2. Back probe terminal 2 (Red/White wire) of MAT sensor connector.		
	3. Connect terminal 2 back probe to red meter test lead on DVOM.		
	4. Back probe terminal 4 (Brown wire) of MAT sensor connector.		
	5. Connect terminal 4 back probe to black meter test lead on DVOM.		
	6. Set DVOM to read volts DC.		
	7. Turn Ignition ON, Engine OFF.		
	8. Does DVOM read 4.7-5.0 volts DC?	· · · · · · · · · · · · · · · · · · ·	
3	1. Turn Ignition OFF.	MAT sensor OK.	Reading is above 4.5 volts DC.
	2. Remove probe from terminal 2, and back probe terminal 3 (Tan/ Black wire) of MAT sensor connector.		Replace MAT sensor.
	3. Turn Ignition ON, Engine OFF.	XY.	
	4. Does DVOM read 0.5-4.5 volts DC?	5	



MAT Sensor Connector



Circuit Description

The EHT sensor uses a thermistor to control signal voltage to the ECM. The ECM applies 5 volts on the sensor circuit. Sensor resistance changes as ambient temperature changes, which in turn affects the voltage return to the ECM.

Diagnostic Aids

Check for the following conditions:

1. Poor ECM connection.

- 2. Inspect wire harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.
- Damaged wire harness and/or connectors. If harness appears to be OK, shake or wiggle wire harness and/or connector with DVOM or Diagnostic Tool connected. Radical voltage changes or a change in the EHT sensor display can indicate the location of the fault condition.

Always clear DTCs after performing repairs.

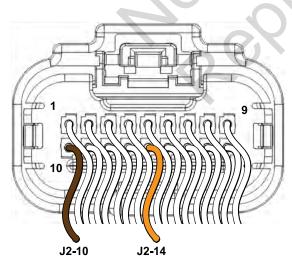
DTC P0117 Signal Voltage Low (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar and then the Troubleshooting tab.	EHT sensor circuit OK.	Go to step 2.
	2. Observe the EHT Voltage display with or without the engine running.		
	3. Is reading 0.5-4.5 volts DC?		
2	Is reading below 0.5 volts DC?	Go to DTC P0117 Non- Scan Diagnostics.	-

	8								0	About (1)
poard	Dealer Troubleshooting Run	Data								
	Pressure								ECM Info	
)	PRESSURE	Value		Unit		PARAMATER TABLE	Value	Unit	1000	
Flash	Baro Pressure		99.3			Fuel Pump Duty Cycle	100.0		ENG Serial	No:
	MAP Sensor		99.4	kPa		Fuel Pulse Width Cyl1	15.33	ms	Model No:	
4	MAP Voltage		4.02	v		Fuel Pulse Width Cyl2	15.14		Cal ID:	
toring				-		Spark Advance Cyl1		CA	Cal PN:	
	VR Sensor				Total Engine Run Time	0.1875		H/W Versio		
	FLYWHEEL	Value		Unit		Permanent Engine Run Time	0 4075			
	Cyl Identification Logic:			count		remanent Engine Run mile	0.1875		F/W Versio	in:
	Cyl Identification Logic:			count	1	Head Temperature				
	Engine Speed		1806	RPM		HEAD TEMPERATURE	Value	Unit	CURRENT	HISTO
						EHT Sensor	23			
	Oxygen Sensor				_	Max Head Temp	23.6	°C		
	OXYGEN SENSOR	Value		Unit		EHT (°F)	66.4	۴F		
	Closed Loop Cross Counts	-		count		FUT MAY (SE)	745	1g		
	Short Term Fuel Trim		1.00			EHT Voltage	4.23	VI		
	Fuel BPW Corrected Cyl1		15.16							
	O2 Heater Enabled		1	state		Intake Temperature		\sim		
	HO2S Sensor		1014.8	Vm		INTAKE TEMPERATURE	Value	Unit		
						IAT Sensor	22.4			
	Throttle		- (· ·			Max Intake Temp	24.8			
	THROTTLE	Value		Unit		IAT (°F)	72.3	-		
	Throttle Position		100.00	%		IAT MAX (°F)	76.7	۴F		
						IAT Voltage	3.14	v		

DTC P0117 Signal Voltage Low (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect ECM J2 (Black) connector.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	EHT sensor OK.	Go to step 3.
	2. Back probe terminal J2-14 (Tan wire) of ECM connector.		
	3. Connect terminal J2-14 back probe to red meter test lead on DVOM.		
	4. Back probe terminal J2-10 (Brown wire) of ECM connector.		
	5. Connect terminal J2-10 back probe to black meter test lead on DVOM.		
	6. Set DVOM to read volts DC.		
	7. Turn Ignition ON, Engine OFF.		
	8. Observe voltage on DVOM.		
	9. Is reading 0.5-4.5 volts DC?		
3	1. Reading is below 0.5 volts DC.	EHT sensor is bad. Replace EFI wire harness.	Connect connector.
	2. Is ECM J2 connector fully mated?	NOTE: EHT sensor is an integral part	
	X	of the EFI wire harness and is not sold	
		separately.	



ECM J2 (Black) Connector

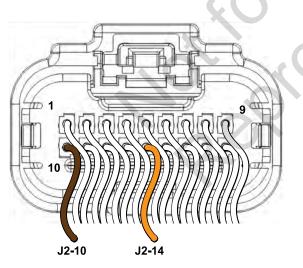
DTC P0118 Signal Voltage High or Open (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar and then the Troubleshooting tab.	EHT sensor circuit OK.	Go to step 2.
	2. Observe the EHT Voltage display with or without the engine running.		
	3. Is reading 0.5-4.5 volts DC?		
2	Is reading above 4.5 volts DC?	Go to DTC P0118 Non- Scan Diagnostics.	-

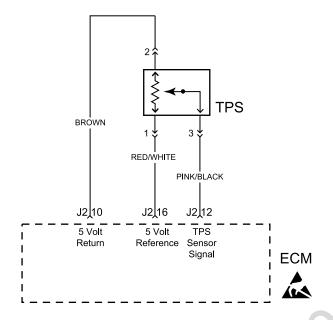
Pressure PESSURE Value Unit Baro Pressure 99.3 kPa MAP Sensor 99.4 kPa MAP Voltage 4.02 V						About (1)			
	Run Date								
Dealer Troubleshooting	Run Data		Note Note <th< td=""></th<>						
Pressure				_			_	ECM Info	
The Association	Parton Diagnostic Tool Remember Me (Dealer) () About () () () () About () () () () ()								
Duro Trecouro						Value Unit 15.33 ms 15.14 ms 16 CA 0.1875 hr Cal ID: Cal ID: Cal ID: Cal ID: 0.1875 hr Value Unit 4.23 V Value Unit Value Value Value Value			
MAP Sensor	Briggs & Stratton Diagnostic Tool Remember 100 Remember 100 Dealer Troubleshooting Run Data Pressure Baro Pressure Unit Fuel Pump Duty Cycle 10000 % MAP Sensor Out Emember 100.0 % Model No: VR Sensor Value Unit Spark Advance Cyl1 16 C4 Cal D: VR Sensor Unit Spark Advance Cyl1 16 C4 Cal D: Cyl Identification Logic: 0 Count Count Ched Temporature EHT CYP Get 4 free Ched Temporature Unit Count Ched Temporature EHT CYP Get 4 free The Time Time 10.0 % Ched Temporature Unit Count Che Temporature Unit Che Temporature Unit Count <th co<="" td=""><td></td><td></td></th>	<td></td> <td></td>							
		4.02	V	-	Fuel Pulse Width Cyl2	15.14	ms	Cal ID:	
ND Same					Spark Advance Cyl1	16	CA	Cal PN:	
Pressure Value Unit Paramate MAP Sensor 99.4 MPa N Fuel Puri MAP Voltage 4.02 V Fuel Puri Fuel Puri MAP Voltage 4.02 V Spark Ad Total Eng Cyl Identification Logic: 0 count Permane Head Tent Cyl Identification Logic: 0 count Head Tent Engine Speed 1806 RPM Head Tent Oxygen Sensor 0 count Head Tent Oxygen Sensor 0 count EHT Volta Short Term Fuel Trim 1.00 % Fuel Puri Fuel Tent Fuel BPW Corrected Cyl1 15.16 % Intake Tent O2 Heater Enabled (1) state Intake Tent HO2S Sensor 1014.8 mV MAX Etert Throttle Yake Unit Max Head	Total Engine Run Time	0.1875	hr	H/W Version:					
	Notified Notified Notified Notified Notified R Sensor Spark Advance Cyl1 16: CA Cal PN: Syntk Advance Cyl1 16: CA Cal PN: Total Engine Run Time 0.1875 hr H/W Version: Permanent Engine Run Time 0.1875 hr F/W Version: Mildentification Logic: 0 count Head Temperature Midentification Speed 1806 RPM Head Temperature WKKEN Sensor 23: °C Max Head Temp Kygen Sensor Max Head Temp 23.6 °C Kygen Sensor 0 count EHT (*F) 66.4 *F Fund Temp 74.6 *F Fund Temp								
			1.	-		1 Martine	llak	CURPTUT	mere
Engine Speed		1000	10.00	_				CURRENT	HISTO
Ovunen Sansor									
	Oxygen Sensor Max Head Temp 23.6 °C OXYGEN SENSOR Value Unit EHT (*F) 66.4 'F								
and the second se		O Count Head Temperature Unit CURRENT HISTORY 1806 RPM HEAD TEMPERATURE Value Unit EHT. Sensor 23 'C Mak Head Temp 23.6 'C EHT. Sensor HISTORY Value Unit EHT (*F) 66.6.4 'F EHT (*F) EHT (*F)							
		1.00	%						
	/11				EH1 voltage	4.23			
	,		-		Intake Temperature		「~~		
				-1		Value	Unit		
11020 001301		1014.0	Aur.						
Throttle					Max Intake Temp	24.8	*C		
and a state	Value		Unit						
	Fund	100.00		-					
				-					
					in it rounge	0,14	1		

DTC P0118 Signal Voltage High or Open (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect ECM J2 (Black) connector.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	EHT sensor OK.	Reading is above 4.5 volts DC. EHT
	2. Back probe terminal J2-14 (Tan wire) of ECM connector.		sensor is bad.
	3. Connect terminal J2-14 back probe to red meter test lead on DVOM.		Replace EFI wire harness.
	4. Back probe terminal J2-10 (Brown wire) of ECM connector.		
	5. Connect terminal J2-10 back probe to black meter test lead on DVOM.		NOTE: EHT sensor is an integral part of the EFI wire harness and is not sold separately.
	6. Set DVOM to read volts DC.		The sold separately.
	7. Turn Ignition ON, Engine OFF.		
	8. Observe voltage on DVOM.		
	9. Is reading 0.5-4.5 volts DC?		



ECM J2 (Black) Connector



The TPS is a potentiometer connected to the throttle shaft on the throttle body. The ECM calculates throttle position by monitoring voltage on the signal circuit. As the throttle angle changes, the TPS signal also changes. At a closed throttle position, the voltage output of the TPS is low, but as the throttle opens, the voltage output increases.

Diagnostic Aids

Check for the following conditions:

- 1. Poor ECM connection. Inspect wire harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.
- 2. Damaged wire harness and/or connectors. If harness appears to be OK, shake or wiggle wire harness and/ or connector with DVOM or ETA connected. Radical voltage changes or a change in the TPS display can indicate the location of the fault condition.

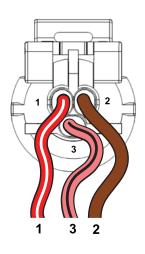
DTC P0122 Signal Voltage Low or Open (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar and then the Troubleshooting tab.	TPS circuit OK.	Go to step 2.
	2. Observe the TPS Voltage display with or without the engine running.		
	3. Is reading 0.5-4.5 volts DC?		
2	Is reading below 0.5 volts DC?	Go to DTC P0122 Non- Scan Diagnostics.	-

	Value Unit Pressure 99.3 PRESSURE 99.4 MAP Sensor 99.4 MAP Voltage 4.02 V VR Sensor Cyl Identification Logic: 0 Cosygen Sensor 0 Chyles ELNSOR Value Unit Closed Loop Cross Counts 0 count Short Term Fuel Trim 1.00 4								0	About (1)
) rd	Dealer Troubleshooting Run	Data								_
	Pressure								ECM Info	
)		Value	Unit	Ē	PARAMATER TABLE	Value		Unit		
sh	Baro Pressure	99.3	kPa	N			100.0	%	ENG Serial N	lo:
	MAP Sensor	99.	kPa		Fuel Pulse Width Cyl1		15.33	ms	Model No:	
	MAP Voltage	4.0	v	1	Fuel Pulse Width Cyl2		15.14	ms	Cal ID:	
ng l				1	Spark Advance Cyl1		16	CA	Cal PN:	
					Total Engine Run Time		0.1875		H/W Version:	
				1.	Permanent Engine Run Time		0.1875		and a state of the second	
							0.1010	100 U	F/W Version:	
			Constant.		Head Temperature					
	Engine Speed	180	5 RPM		HEAD TEMPERATURE	Value		Unit	CURRENT	HIST
					EHT Sensor		23			
					Max Head Temp		23.6			
	and the second se				EHT (°F)		66.4	۴F		
	and the second sec				EHT MAX (°F)		74.5	۴F		
	the second se				EHT Voltage		4.23	V		
	Fuel BPW Corrected Cyl1	15.1								
	O2 Heater Enabled		state		Intake Temperature					
	HO2S Sensor	1014.	Vm 8		INTAKE TEMPERATURE	Value		Unit		
					IAT Sensor		22.4			
	Throttle				Max Intake Temp		24.8			
	THROTTLE	Value	Unit		IAT (°F)		72.3			
Ē	Theatile Desilion	100.0			IAT MAX (°F)		76.7	۰F		
	TPS Voltage	.75	V	-	IAT Voltage		3.14	v		

DTC P0122 Signal Voltage Low or Open (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect TPS and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Go to step 3.	Go to step 5.
	2. Back probe terminal 2 (Brown wire) of TPS connector.		
	3. Connect terminal 2 back probe to red meter test lead on DVOM.		
	4. Back probe terminal 1 (Red/White wire) of TPS connector.		
	5. Connect terminal 1 back probe to black meter test lead on DVOM.		
	6. Set DVOM to read volts DC.		
	7. Turn Ignition ON, Engine OFF.		
	8. Does DVOM read 4.7-5.0 volts DC?		
3	1. Turn Ignition OFF.	Go to step 4.	Reset TPS.
	2. Remove probe from terminal 2, and back probe terminal 3 (Pink/ Black wire) of TPS connector.		See TPS Removal/Installation/ Adjustment in SECTION 5 - REMOVAL/ INSTALLATION.
	3. Start and run engine at idle speed.		
	4. Does DVOM read 0.5-0.75 volts DC?	XV.	
4	1. Manually move throttle slowly and steadily toward Wide Open Throttle position while observing voltage on DVOM.	TPS OK.	Reading is below 0.5 volts DC. Reset or replace TPS.
	2. Does voltage steadily increase from 0.73 +/- 0.02 volts?		See TPS Removal/Installation/ Adjustment in SECTION 5 - REMOVAL/ INSTALLATION.
5	1. Not getting ground thru 5 volt return circuit.	Repair or replace EFI wire harness.	Connect connectors
	2. Are both TPS and ECM J2 (Black) connectors fully mated?		



TPS Connector

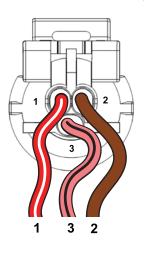
DTC P0123 Signal Voltage High (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar and then the Troubleshooting tab.	TPS circuit OK.	Go to step 2.
	2. Observe the TPS Voltage display with or without the engine running.		
	3. Is reading 0.5-4.5 volts DC?		
2	Is reading above 4.5 volts DC?	Go to DTC P0123 Non- Scan Diagnostics.	-

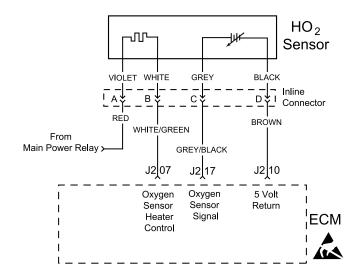
Dealer Troubleshooting Run Data Pressure PRESSURE Value Unit Baro Pressure 99.3 Pressure Image: Pressure Unit Employed Pressure Pressur	ECM Info ENG Serial No: Model No: Cal ID: Cal PN:	100.0 % 15.33 ms	Value	N Fuel Pump Duty Cycle	Pressure PRESSURE Value Unit Baro Pressure 99.3 Ma MAP Sensor 99.4 Ma MAP Voltage 4.02 V VR Sensor 99.4 Value LYWHEEL Value Unit Cyl Identification Logic: 0 count Cyl Identification Logic: 0 count Engine Speed 1806 RPM Oxygen Sensor Oxygen Sensor OxyGEN SENSOR Value Unit Closed Loop Cross Counts 0 count Short Term Fuel Trim 1.00 %		
Pressure Pressure Value Unit Full Parameter Advance Cyl1 Value Unit End Serial Notice Noti	ENG Serial No: Model No: Cal ID: Cal PN:	100.0 % 15.33 ms	Value	N Fuel Pump Duty Cycle	Dealer Troubleshooting Run Data Pressure PRESSURE Value Unit Baro Pressure 99.3 liPa MAP Sensor 99.4 liPa MAP Voltage 4.02 V VR Sensor Value Unit FLYWHEEL Value Unit Cyl Identification Logic: 0 count Engine Speed 1806 RPM Oxygen Sensor O OxyGen Sensor 0 count Elosed Loop Cross Counts 0 count Fuel BPW Corrected Cyl1 15.16 % O2 Heater Enabled 1 state		
Pressure Value Unit E PARAMATER TABLE Value Unit ENG Serial No. Baro Pressure 99.3 NP N Fuel Pump Duty Cycle 100.0 % ENG Serial No. MAP Sensor 99.4 NP N Fuel Pulse Width Cyl1 15.33 ms Model No: Cal ID: <	ENG Serial No: Model No: Cal ID: Cal PN:	100.0 % 15.33 ms	Value	N Fuel Pump Duty Cycle			
Baro Pressure 99.3 IPa Iv Fuel Pump Duty Cycle 100.0 % MAP Sensor 99.4 IPa V Fuel Pulse Width Cyl1 15.33 ms Model No: MAP Voltage 4.02 V Fuel Pulse Width Cyl2 15.14 ms Cal ID: VR Sensor 99.4 V Fuel Pulse Width Cyl2 15.14 ms Cal ID: VR Sensor 0.1875 Int Fuel Pulse Width Cyl2 15.14 ms Cal ID: VR Sensor 0.1875 Int 0.1875 Int HW Version: Cyl Identification Logic: 0 count Permanent Engine Run Time 0.1875 Int Cyl Identification Logic: 0 count Head Temperature Value Unit EHT Sensor 23 'C Oxygen Sensor 0x/yGEN SENSOR Value Unit EHT ("F) 66.4 'F	Model No: Cal ID: Cal PN:	100.0 % 15.33 ms	Value	N Fuel Pump Duty Cycle			PRESSURE
MAP Sensor 99.4 MP MAP Sensor 99.4 MP MAP Voltage 4.02 V VR Sensor Fuel Pulse Width Cyl1 15.33 ms VR Sensor 0 Vm PLYWHEEL Value Unit Cyl Identification Logic: 0 count Engine Speed 1806 RPM Oxygen Sensor 0 0m Oxygen Sensor 23.6 °C Oxygen Sensor Value Unit Oxygen Sensor Value Unit	Cal ID: Cal PN:	15.33 ms				00 3	Baro Pressure
MAP Voltage 4.02 V VR Sensor Furywrieal Value Unit Furywrieal Value Unit Cyl Identification Logic: 0 count Engine Speed 1806 RPM Oxygen Sensor 0x/yen Sensor 23.6 Oxygen Sensor 10.1 Oxygen Sensor 10.1 Oxygen Sensor 10.1	Cal PN:				kPa		
VR Sensor Spark Advance Cyl1 16 CA Cal PN: H/W HEL Cyl Identification Logic: 0 count Description Description Description Cyl Identification Logic: 0 count Description Description Description Cyl Identification Logic: 0 count Description Description F/W Version: Engine Speed 1806 RPM Head Temperature Unit EHT Sensor 23 'C Oxygen Sensor Oxygen Sensor Value Unit EHT (°F) 66.4 'F	Cal PN:	10.14					the sectors.
VR Sensor Total Engine Run Time 0.1875 hr HW Version: FLYWHEL Value Unit Outal Engine Run Time 0.1875 hr Cyl Identification Logic: 0 count Engine Speed 1806 RPM Max Head Temperature Unit Unit Oxygen Sensor Value Unit Oxygen Sensor Value Unit Oxygen Sensor Value Unit		46 64			-	4.02	wher voltage
FLYWHEL Value Unit Cyl Identification Logic: 0 count Cyl Identification Logic: 0 count Engine Speed 1806 RPM Head Temperature Oxygen Sensor 0at Oxygen Sensor Value Unit Oxygen Sensor Value Unit Oxygen Sensor Value Unit	L CLARKER C. C.						VR Sensor
Cyrl identification Logic: 0 count Cyrl identification Logic: 0 count Engine Speed 1806 Nygen Sensor 23 °C Oxygen Sensor Value Oxygen Sensor 23.6 °C Oxygen Sensor EHT (°F) 66.4 °F					Unit	Value	FLYWHEEL
Engine Speed 1806 RPM HEAD TEMPERATURE Value Unit CURRENT Oxygen Sensor 0xygen Sensor 23 °C 0x	F/W Version:	0.1875	• I ♦ . (Permanent Engine Run Time	count	0	Cyl Identification Logic:
Oxygen Sensor 23 °C Oxygen Sensor Max Head Temp OXYGEN SENSOR Value Unit EHT (°F) 66.4 °F				Head Temperature	count	0	Cyl Identification Logic:
Oxygen Sensor Max Head Temp 23.6 *C OXYGEN SENSOR Value Unit EHT (*F) 66.4 *F	CURRENT HIS		Value	HEAD TEMPERATURE	RPM	1806	Engine Speed
OXYGEN SENSOR Value Unit EHT (°F) 66.4 "F		23 °C		EHT Sensor			
Charles Court Court Charles Court		23.6 'C		Max Head Temp			Oxygen Sensor
Closed Loop Cross Counts 0 count		66.4 'F		EHT (°F)			and the second
ETI MAA (F) (4.5		74.5 'F		EHT MAX (°F)	ALC: NOT		
		4.23 V		EHT Voltage			Short Term Fuel Trim
Fuel BPW Corrected Cyl1 15.16 %					%	15.16	Fuel BPW Corrected Cyl1
O2 Heater Enabled 11 state Intake Temperature				Intake Temperature	state	1	O2 Heater Enabled
HO2S Sensor 1014.8 mV INTAKE TEMPERATURE Value Unit			Value	INTAKE TEMPERATURE	Vm	1014.8	HO2S Sensor
			value				
Throttle Max intake Temp 24.8 °C		22.4 °C	Value	IAT Sensor			
THROTTLE Value Unit IAT (%F) 72.3 "F			Value	IAT Sensor Max Intake Temp			Throttle
Threading Position 76.7 'F		22.4 °C 24.8 °C	Value	Max Intake Temp	Unit	Value	
		22.4 °C 24.8 °C 72.3 °F	Value	Max Intake Temp IAT (°F) IAT MAX (°F)	Unit	Value 100.00	THROTTLE
TPS Voltage .750 V IAT Voltage 3.14 V		22.4 °C 24.8 °C 72.3 °F		Max Intake Temp IAT (°F)		100.00	THROTTLE

DTC P0123 Signal Voltage High (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect TPS and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Go to step 3.	Go to step 6.
	2. Back probe terminal 2 (Brown wire) of TPS connector.		
	3. Connect terminal 2 back probe to red meter test lead on DVOM.		
	4. Back probe terminal 1 (Red/White wire) of TPS connector.		
	5. Connect terminal 1 back probe to black meter test lead on DVOM.		
	6. Set DVOM to read volts DC.		
	7. Turn Ignition ON, Engine OFF.		
	8. Does DVOM read 4.7-5.0 volts DC?		
3	1. Turn Ignition OFF.	Go to step 4.	Reset TPS.
	2. Remove probe from terminal 2, and back probe terminal 3 (Pink/ Black wire) of TPS connector.	C'II	See TPS Removal/Installation/ Adjustment in SECTION 5 - REMOVAL/ INSTALLATION.
	3. Start and run engine at idle speed.		
	4. Does DVOM read 0.5-0.75 volts DC?		
4	1. Manually move throttle slowly and steadily toward Wide Open Throttle position while observing voltage on DVOM.	Go to step 5.	-
	2. Does voltage steadily increase from 0.73 +/- 0.02 volts?		
5	Does reading exceed 4.5 volts DC at any point?	Replace TPS.	
6	1. Not getting ground thru 5 volt return circuit.	Repair or replace EFI wire harness.	Connect connectors
	2. Are both TPS and ECM J2 (Black) connectors fully mated?		



TPS Connector



The HO_2 sensor voltage varies from about 1.0 volt if the exhaust is rich down to about 0.1 volt if the exhaust is lean.

The sensor behaves like an open circuit and produces no voltage when the exhaust temperature is below 600°F (360°C). An open sensor circuit or cold sensor causes an open loop operation.

The sensor heater provides for faster sensor warm-up. This allows the sensor to become active in a shorter period of time and remain active during a long extended idle. An active DTC P0131 indicates that the sensor has developed an open circuit and is operating in Open Loop mode. DTC P0132 indicates circuit resistance is low and voltage being returned to the ECM is too high.

Diagnostic Aids

Check for the following conditions:

Poor harness connection. Inspect harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.

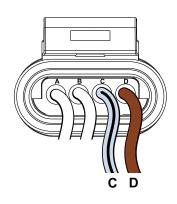
DTC P0131 Signal Voltage Low (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar and then the Troubleshooting tab.	HO ₂ sensor circuit OK.	Go to step 2.
	2. Observe the HO_2S Sensor display with or without the engine running.		
	NOTE: An HO ₂ S Sensor display can also be viewed under the Dealer tab.		
	3. Is reading 600-950 millivolts DC?		
2	Is reading below 600 millivolts DC?	Go to DTC P0131 Non-Scan Diagnostics.	-

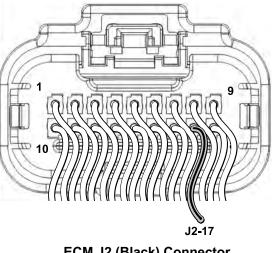
						STATISTICS.	(Dealer
8						O Abo	out 🕕
Dealer Troubleshooting Run	Data						
Pressure						ECM Info	
PRESSURE	Value	Unit	E BARAMATER TABLE	Value	Unit		
Baro Pressure	99.3	kPa	N Fuel Pump Duty Cycle	100.0	%	ENG Serial No:	
MAP Sensor	99.4	kPa	Fuel Pulse Width Cyl1	15.33	ms	Model No:	
MAP Voltage	4.02	v	- Fuel Pulse Width Cyl2	15.14	ms	Cal ID:	
			Spark Advance Cyl1	16	CA	Cal PN:	
VR Sensor			Total Engine Run Time	0.1875	hr	H/W Version:	
FLYWHEEL	Value	Unit	Permanent Engine Run Time	0.1875			
Cyl Identification Logic:) count	r childhen Engine Run nine	0.1010	1	F/W Version:	
Cyl Identification Logic:) count	Head Temperature		_		
Engine Speed	1806	5 RPM	HEAD TEMPERATURE			CURRENT	H
			EHT Sensor	23			
Oxygen Sensor			Max Head Temp	23.6			
OXYGEN SENSOR	Value	Unit	EHT (°F)	66.4	۴F		
Closed Loop Cross Counts) count	EHT MAX (°F)	74.5	۴F		
Short Term Fuel Trim	1.00		EHT Voltage	4.23	V		
Fuel BPW Corrected Cyl1	15.16						HISTOR
O2 Heater Feabled		state	Intake Temperature				
HO2S Sensor	1014.0	3 mV	INTAKE TEMPERATURE	Value	Unit		
			VAT Sensor	22.4			
Throttle			Max Intake Temp	24.8			
THROTTLE	Value	Unit	IAT (°F)	72.3			
Throttle Position	100.00) %	IAT MAX (°F)	76.7	۲F		
			IAT Voltage	3.14	V		

DTC P0131 Signal Voltage Low (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect HO_2 sensor and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	HO ₂ sensor OK.	Go to step 3.
	2. Back probe terminal C (Grey/Black wire) of HO_2 sensor connector.		
	3. Connect terminal C back probe to red meter test lead on DVOM.		
	4. Back probe terminal D (Brown wire) of HO_2 sensor connector.		
	5. Connect terminal D back probe to black meter test lead on DVOM.		
	6. Set DVOM to read volts DC.		
	7. Start and run engine for at least 2 minutes.		
	8. With engine running, observe voltage on DVOM.		
	9. Is reading 600 – 950 millivolts DC?		
3	1. Turn Ignition OFF.	HO ₂ sensor OK.	Verify that both HO ₂ sensor and ECM
	2. Remove probe from terminal C, and back probe ECM connector terminal J2-17 (Grey/Black wire).		J2 (Black) connectors are fully mated.
	3. Start and run engine.	J	NOTE: If reading is below 300 millivolts DC,
	4. Observe voltage on DVOM.		inspect exhaust system for cracks or leaks
	5. Is reading 600 – 950 millivolts DC?		between muffler and
			cylinder head (gaskets). If everything is OK, replace HO ₂ sensor.



HO₂ Sensor Connector



ECM J2 (Black) Connector

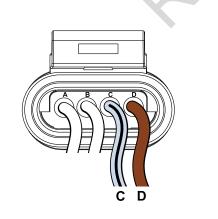
DTC P0132 Signal Voltage High (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar and then the Troubleshooting tab.	HO ₂ sensor circuit OK.	Go to step 2.
	2. Observe the HO_2S Sensor display with or without the engine running.		
	NOTE: An HO_2S Sensor display can also be viewed under the Dealer tab.		
	3. Is reading 600-950 millivolts DC?		
2	Is reading above 950 millivolts DC, but below 1014.8 millivolts DC?	Go to DTC P0132 Non-Scan Diagnostics.	-

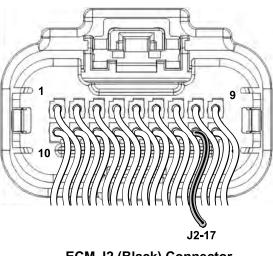
								(Dealer
8							O Ab	out 🕕
Dealer Troubleshooting Run	Data							
Pressure							ECM Info	
PRESSURE	Value	Unit	E	PARAMATER TABLE	Value	Unit	THE C LINE	
Baro Pressure	99.3	kPa	N	Fuel Pump Duty Cycle	100.0) %	ENG Serial No:	
MAP Sensor	99.4	kPa		Fuel Pulse Width Cyl1	15.33	3 ms	Model No:	
MAP Voltage	4.02	V	-	Fuel Pulse Width Cyl2	15.14	1 ms	Cal ID:	
		-	_	Spark Advance Cyl1	16	; CA	Cal PN:	
VR Sensor			_	Total Engine Run Time	0.1875	5 hr	H/W Version:	
FLYWHEEL	Value	Unit		Permanent Engine Run Time	0.1875		F/W Version:	
Cyl Identification Logic:		count	_				F/W Version:	
Cyl Identification Logic:		count		Head Temperature				
Engine Speed	1806	RPM		HEAD TEMPERATURE	Value	Unit	CURRENT	H
				EHT Sensor		3 °C		
Oxygen Sensor				Max Head Temp	23.6	5 °C		
OXYGEN SENSOR	Value	Unit		EHT (°F)	66.4	1 'F		
Closed Loop Cross Counts		count		EHT MAX (°F)	74.5	5 'F		
Short Term Fuel Trim	1.00		_	EHT Voltage	4.23	3 V		
Fuel BPW Corrected Cyl1	15.16	%	_					
O2 Vester Enabled		etate		Intake Temperature				
HO2S Sensor	1014.8	Vm	1	INTAKE TEMPERATURE	Value	Unit		
				VAT Sensor	22.4	and the first second se		
Throttle				Max Intake Temp	24.8			
THROTTLE	Value	Unit		IAT (°F)	72.3			
Throttle Position	100.00	%		IAT MAX (°F)	76.7	'F		
				IAT Voltage	3.14	V		

DTC P0132 Signal Voltage High (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect HO_2 sensor and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	HO ₂ sensor OK.	Go to step 3.
	2. Back probe terminal C (Grey/Black wire) of HO_2 sensor connector.		
	3. Connect terminal C back probe to red meter test lead on DVOM.		
	4. Back probe terminal D (Brown wire) of HO_2 sensor connector.		
	5. Connect terminal D back probe to black meter test lead on DVOM.		
	6. Set DVOM to read volts DC.		
	7. Start and run engine for at least 2 minutes.		
	8. With engine running, observe voltage on DVOM.		
	9. Is reading 600 – 950 millivolts DC?		
3	1. Turn Ignition OFF.	HO ₂ sensor OK.	Verify that both HO ₂ sensor and ECM
	2. Remove probe from terminal C, and back probe ECM connector terminal J2-17 (Grey/Black wire).		J2 (Black) connectors are fully mated.
	3. Start and run engine.	D	NOTE: If reading is above 950 millivolts DC,
	4. Observe voltage on DVOM.		replace HO ₂ sensor or identify overly rich
	5. Is reading 600 – 950 millivolts DC?		running condition.



HO₂ Sensor Connector



ECM J2 (Black) Connector

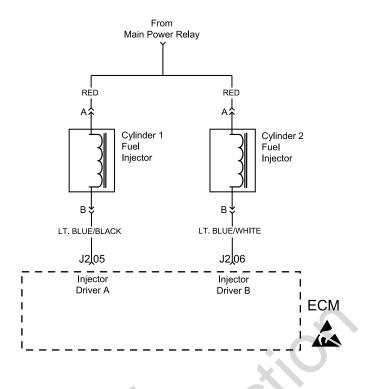
The PE mode is initiated in higher load running conditions. The ECM uses the MAP and CKP sensor inputs to know when to go into PE mode. PE fueling provides for optimal performance and maximum power. It also prevents against excessive exhaust valve and engine temperatures. If DTC P0174 is set, the ECM is detecting an overly lean condition under heavy load.

Diagnostic Aids

Always clear DTCs after performing repairs.

DTC P0174 Lean Fuel Condition (Non-Scan Diagnostics)

Step	Action	Yes	No
1	 Check fuel filter and fuel lines for dirt, debris or other restriction. Is a problem found? 	Repair.	Go to step 2.
2	 Check fuel pressure. See CHECK/RELIEVE FUEL SYSTEM PRESSURE in SECTION 5 - REMOVAL/INSTALLATION. Is fuel pressure 38-43 psi (262-296 kPa)? 		Go to step 3.
3	 Verify that fuel filter is not clogged or restricted, and that fuel pump is operating properly (see <i>Mechanical Diaphragm Fuel</i> <i>Pump</i> or <i>Electric Lift Fuel Pump, Volumetric Test,</i> in <i>SECTION 5 -</i> <i>REMOVAL/INSTALLATION.</i> Is a problem found? 	Repair.	Go to step 4.
4	 Check for vacuum and exhaust leaks. Is a leak found? 	Repair.	Go to step 5.
5	 Check for faulty fuel injectors. Are faulty fuel injectors found? 	Repair.	Go to step 6.
6	 Replace faulty HO₂ sensor. Is problem corrected? 	-	Contact engine manufacturer.



The ECM controls each fuel injector by grounding the control circuit via a solid state device called a driver. If the ECM detects an unacceptable difference in resistance, a fuel injector control DTC is set.

Although the DTC indicates which fuel injector is faulty, the technician must determine if the fault is in the ground circuit or the +12v circuit from the main power relay.

NOTE: If an ignition coil fault code is active, the fuel injector for the same cylinder is turned off.

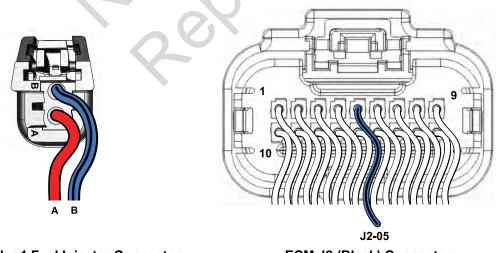
- **Diagnostic Aids**

Check for the following conditions:

- 1. Poor ECM connection.
- 2. Inspect wire harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.
- Damaged wire harness and/or connectors. If harness appears to be OK, shake or wiggle wire harness and/or connector with DVOM attached. Radical voltage changes can indicate the location of the fault condition.
- 4. Open fuse in fuse block.

DTC P0201 Cylinder 1 Fuel Injector Fault (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect cylinder 1 fuel injector and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Replace fuel injector.	Go to step 3.
	2. Disconnect fuel injector connector.		
	3. Install Briggs & Stratton Noid Light (Part No. 19623).		
	4. Start and run engine.		
	5. Does Noid Light flash?		
3	1. Turn Ignition OFF.	Go to step 4.	Reading is below 12.2 volts DC.
	2. Remove Noid Light and connect fuel injector connector.		
	3. Back probe (using fused patch cord) terminal A (Red wire) of fuel injector connector.		Perform visual and continuity check of Main Power Relay and 20 amp Battery fuse
	4. Connect terminal A back probe to red meter test lead on DVOM.		(Yellow).
	5. Connect black meter test lead to a known good ground.		
	6. Set DVOM to read volts DC.	\mathbf{O}	
	7. Turn Ignition ON, Engine OFF.	J	
	8. Does DVOM read 12.2-13.5 volts DC?		
			Continued.



Cylinder 1 Fuel Injector Connector

ECM J2 (Black) Connector

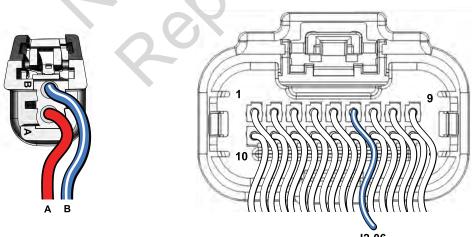
48

Step	Action	Yes	No
4	 Turn Ignition OFF. Disconnect fuel injector connector. 	Control circuit is OK.	Reading is above 0.5 ohms. Check terminals for corrosion or replace
	3. Disconnect ECM J2 connector.		EFI wire harness.
	4. Back probe terminal B (Lt. Blue/Black wire) of fuel injector connector.		still present after replacement of EFI
	 Connect terminal B back probe to red meter test lead on DVOM. Back probe terminal J2-05 (Lt. Blue/Black wire) of ECM J2 connector. 		wire harness, then replace ECM due to failed injector driver.
	7. Connect terminal J2-05 back probe to black meter test lead on DVOM.		
	8. Set DVOM to read resistance.		
	9. Does DVOM read less than 0.5 ohms?		

Reproduction Reproduction

DTC P0202 Cylinder 2 Fuel Injector Fault (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect cylinder 2 fuel injector and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Replace fuel injector.	Go to step 3.
	2. Disconnect fuel injector connector.		
	3. Install Briggs & Stratton Noid Light (Part No. 19623).		
	4. Start and run engine.		
	5. Does Noid Light flash?		
3	1. Turn Ignition OFF.	Go to step 4.	Reading is below 12.2 volts DC.
	2. Remove Noid Light and connect fuel injector connector.		
	3. Back probe (using fused patch cord) terminal A (Red wire) of fuel injector connector.		Perform visual and continuity check of Main Power Relay and 20 amp Battery fuse
	4. Connect terminal A back probe to red meter test lead on DVOM.		(Yellow).
	5. Connect black meter test lead to a known good ground.		
	6. Set DVOM to read volts DC.		
	7. Turn Ignition ON, Engine OFF.	X	
	8. Does DVOM read 12.2-13.5 volts DC?	S	
			Continued

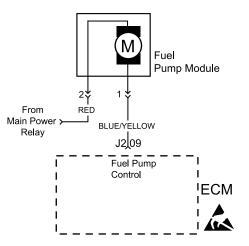


J2-06 ECM J2 (Black) Connector

Cylinder 2 Fuel Injector Connector

Step	Action	Yes	No
4	1. Turn Ignition OFF.	Control circuit is OK.	Reading is above 0.5 ohms. Check terminals
	2. Disconnect fuel injector connector.		for corrosion or replace EFI wire harness.
	3. Disconnect ECM J2 connector.		NOTE: If DTC
	4. Back probe terminal B (Lt. Blue/White wire) of fuel injector connector.		still present after replacement of EFI wire harness, then replace
	5. Connect terminal B back probe to red meter test lead on DVOM.		ECM due to failed injector driver.
	6. Back probe terminal J2-06 (Lt. Blue/White wire) of ECM J2 connector.		
	7. Connect terminal J2-06 back probe to black meter test lead on DVOM.		
	8. Set DVOM to read resistance.		
	9. Does DVOM read less than 0.5 ohms?		

Action of the second se



The fuel pump is controlled by the ECM via the ground circuit of the fuel pump plug. if resistance is unacceptable in that circuit the fuel pump DTC is set.

- DTC 230 shows that the signal voltage is low, which indicates voltage is lost to the pump, high circuit resistance, or open connection.
- DTC 232 indicates that higher than expected voltage is seen on the circuit, which means that the fuel pump is not providing enough resistance or is turning too slowly.

When the ignition switch is turned ON, the ECM activates the electric fuel pump module. The fuel pump module remains ON as long as the ECM receives reference pulses from the CKP sensor. If there are no reference pulses, the ECM turns the fuel pump relay OFF after about 2 seconds. This shuts off the fuel pump. The fuel pump module delivers fuel to the fuel rail and fuel injectors.

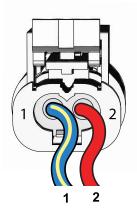
Diagnostic Aids

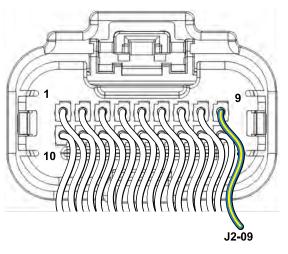
The following conditions may have caused the fuel pump fuse to malfunction:

- 1. Faulty fuse.
- 2. Intermittent short in the fuel pump power feed circuit.
- 3. Fuel pump has an intermittent internal problem.
- 4. Poor ECM connection.
- 5. Inspect wire harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.
- 6. Inspect wire harness and relay for damage.
- 7. Check fuse block for an open fuse.

DTC P0230 Signal Voltage Low or Open (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect fuel pump module and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF, and then back ON.	Fuel pump module OK.	Go to step 3.
	2. Does fuel pump run for 2 seconds?		
3	1. Turn Ignition OFF.	Go to step 4.	Perform visual and continuity
	2. Back probe terminal 2 (Red wire) of fuel pump module connector.		check of Main Power Relay and
	3. Connect terminal 2 back probe to red meter test lead on DVOM.		20 amp Battery fuse (Yellow).
	4. Connect black meter test lead on DVOM to a known good ground.		
	5. Set DVOM to read volts DC.		
	6. Turn Ignition ON, Engine OFF.		
	7. Does DVOM read 12.2-13.5 volts DC?		
4	1. Turn Ignition OFF.	Replace fuel pump module.	Resistance reading
	2. Disconnect fuel pump module connector.		
	3. Remove probe from terminal 2, and back probe terminal 1 (Blue/Yellow wire) of fuel pump module connector.		Check terminals for corrosion or replace EFI wire harness.
	4. Connect terminal 1 back probe to red meter test lead on DVOM.		namess.
	5. Disconnect ECM J2 connector.		
	6. Back probe terminal J2-09 (Blue/Yellow wire) of ECM J2 connector.		
	7. Connect terminal J2-09 back probe to black meter test lead on DVOM.		
	8. Set DVOM to read resistance.		
	9. Does DVOM read 0.5 ohm or less?		





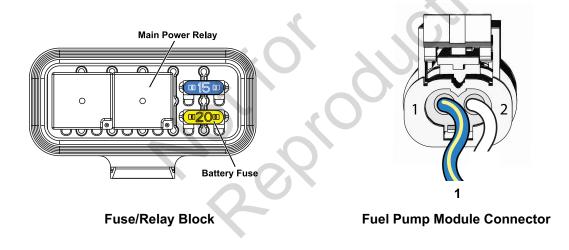
Fuel Pump Module Connector

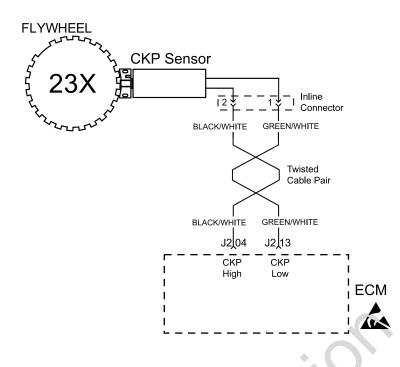
ECM J2 (Black) Connector

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DTC P0232 Signal Voltage High (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect fuel pump module connector.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	System performing OK.	Reading is above 1.0 volts DC.
	2. Back probe terminal 1 (Blue/Yellow wire) of fuel pump module connector.		Replace fuel pump
	3. Connect terminal 1 back probe to red meter test lead on DVOM.		module.
	4. Connect black meter test lead on DVOM to a known good ground		
	5. Set DVOM to read volts DC.		
	6. Attempt to start engine while observing voltage on DVOM.		
	7. Is reading below 1.0 volts DC?	\sim	
	NOTE: It is OK if engine starts.		





Modes of Operation

The CKP sensor works in conjunction with the 23X reluctor target wheel on the flywheel. Each tooth on the reluctor wheel is equally spaced with 1 tooth missing for the reference sync pulse. As the crankshaft rotates, the reluctor target wheel interrupts a magnetic field produced by an internal sensor magnet. The CKP sensor internal circuitry detects this interruption, and produces an ON/ OFF AC voltage of varying frequency. The frequency of the CKP sensor output signal is dependent upon crankshaft speed. The ECM uses each CKP sensor output signal to determine crankshaft speed and identify crankshaft position.

With the spark under control of the ECM, the engine will not run if the CKP sensor signal is lost. The ECM will not be able to determine which stroke the pistons are on.

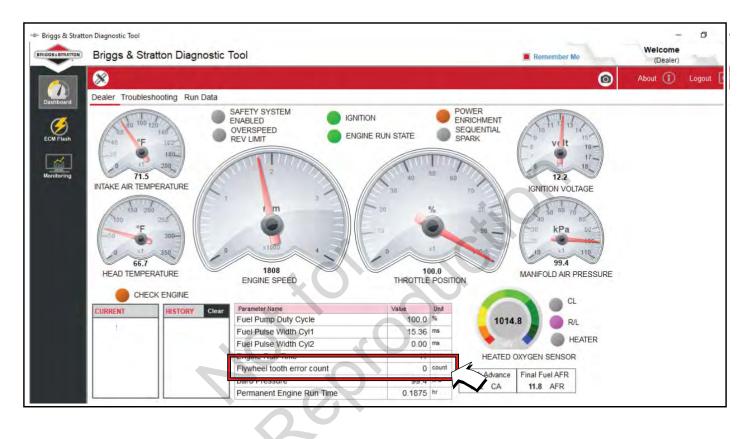
Diagnostic Aids

Check for the following conditions:

- 1. Verify that the CKP sensor is gapped at **0.030 inches** (0.76 mm) from the target wheel.
- 2. Poor ECM connection. Inspect harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.

DTC P0336 Signal Voltage Noisy (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar to view the Dealer tab.	CKP sensor circuit OK.	Go to step 2.
	2. Observe the Flywheel Tooth Error Count display with or without the engine running.		
	3. Is reading below 20?		
2	Is reading 20 or above?	Go to DTC P0336 Non-Scan Diagnostics.	-



DTC P0336 Signal Voltage Noisy (Non-Scan Diagnostics)

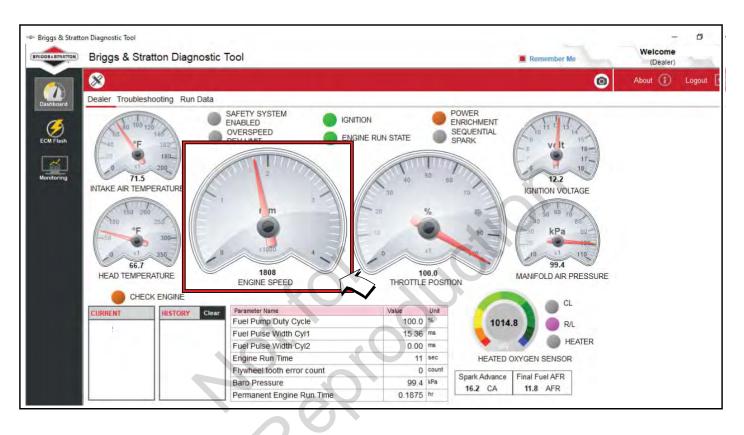
Step	Action	Yes	No
1	1. Disconnect and reconnect CKP sensor connector.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Go to step 3.	Adjust as necessary.
	2. Check CKP sensor air gap.		
	3. Is CKP sensor air gap set at 0.030 inches (0.76 mm)?		
	NOTE: If air gap is too large, engine will likely backfire during cranking.		
3	1. Obtain two Briggs & Stratton Spark Testers (Part No. 19368).	Go to step 4.	Repair or replace
	2. Install spark testers in line with high tension leads and spark plugs.		spark plugs and/ or high tension lead/ignition coil.
	3. Look for spark in tester windows while cranking engine.		
	4. Is spark observed?		
4	1. Turn Ignition OFF.	Go to step 5.	Adjust as necessary.
	2. Check valve lash adjustment.		
	3. Is valve lash within specification?		
5	1. Replace CKP sensor.	· ·	Repair or replace EFI wire harness.
	2. Is problem corrected?		



Spark Tester (Part No. 19368)

DTC P0337 Signal Voltage Absent (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar to view the Dealer tab.	CKP sensor circuit OK.	Go to DTC P0337 Non- Scan Diagnostics.
	2. Observe the Engine Speed display while cranking.		
	NOTE: An Engine Speed display can also be viewed under the Troubleshooting tab.		
	3. Is reading above zero?		



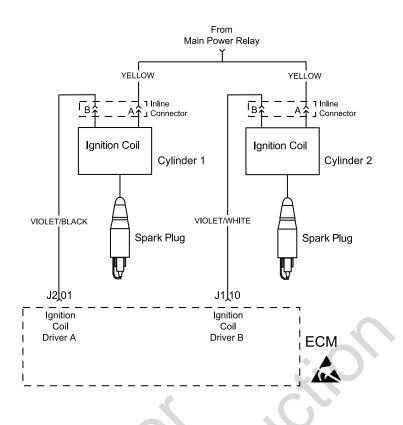
DTC P0337 Signal Voltage Absent (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect CKP sensor connector.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Go to step 3.	Go to step 3.
	2. Disconnect cylinder 1 fuel injector connector.		
	3. Install Briggs & Stratton Noid Light (Part No. 19623).		
	4. Observe Noid Light while cranking engine.		
	5. Does Noid Light flash?		
3	1. Turn Ignition OFF.	Check CKP sensor connections.	Go to step 4.
	2. Obtain two Briggs & Stratton Spark Testers (Part No. 19368).		
	3. Install spark testers in line with high tension leads and spark plugs.	\sim	
	4. Look for spark in tester windows while cranking engine.		
	5. Is spark observed?	X	
4	1. Turn Ignition OFF.		Repair or replace EFI wire harness.
	2. Replace CKP sensor.		EFI WIE Namess.
	3. Is problem corrected?		



Noid Light (Part No. 19623)

Spark Tester (Part No. 19368)



Each ignition coil has an ignition (B+ voltage) and a ground circuit. The ECM controls the ignition coil by completing the ground circuit as needed.

The DTCs indicate which ignition coil is faulty. When an ignition coil fault is set the ECM also shuts down the fuel injector for the same cylinder. The engine continues to run on one cylinder if no fault is set for the opposite cylinder.

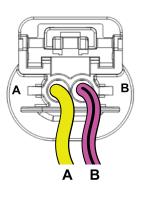
Diagnostic Aids

Check for the following conditions:

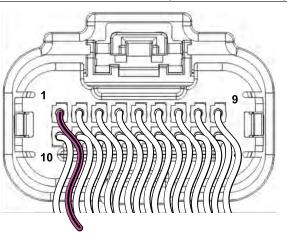
- 1. Poor ECM connection.
- 2. Inspect wire harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.
- 3. Damaged wire harness and/or connectors. If harness appears to be OK, shake or wiggle wire harness and/or connector with DVOM attached. Radical voltage changes can indicate the location of the fault condition.
- 4. Open fuse in fuse block.

DTC P0351 Cylinder 1 Ignition Coil Fault (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect cylinder 1 ignition coil and ECM J2 (Black) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF. Clear codes.		
	3. Turn Ignition OFF, and then back ON.		
	4. Does DTC return?		
2	1. Turn Ignition OFF.	Circuit OK.	Go to step 3.
	2. Disconnect ignition coil connector.	Replace ignition coil.	
	3. Install Briggs & Stratton Noid Light (Part No. 19623).		
	4. Observe Noid Light while cranking engine.		
	5. Does Noid Light flash (but very dimly)?		
3	1. Turn Ignition OFF.	Go to step 4.	Reading is below 12.2 volts DC. Perform visual and continuity check of Main Power Relay and 20 amp Battery fuse (Yellow).
	2. Back probe (using fused patch cord) terminal A (Yellow wire) of ignition coil connector.		
	3. Connect terminal A back probe to red meter test lead on DVOM.		
	4. Connect black meter test lead on DVOM to a known good ground.		
	5. Set DVOM to read volts DC.		
	6. Turn Ignition ON, Engine OFF.		
	7. Does DVOM read 12.2-13.5 volts DC?		
4	1. Turn Ignition OFF.	Replace ignition coil.	Resistance reading is above 0.5 ohms.
	2. Remove probe from terminal A, and back probe terminal B (Violet/Black wire) of ignition coil connector.		Repair or replace EFI wire harness.
	3. Connect terminal B back probe to red meter test lead on DVOM.		EFT wire namess.
	4. Disconnect ECM J2 connector.		
	5. Back probe terminal J2-01 (Violet/Black wire) of ECM J2 connector.		
	6. Connect terminal J2-01 back probe to black meter test lead on DVOM.		
	7. Set DVOM to read resistance.		
	8. Does DVOM read 0.5 ohms or less?		



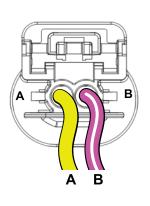
Cylinder 1 Ignition Coil Connector



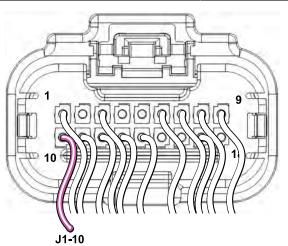
J2-01 ECM J2 (Black) Connector

DTC P0352 Cylinder 2 Ignition Coil Fault (Non-Scan Diagnostics)

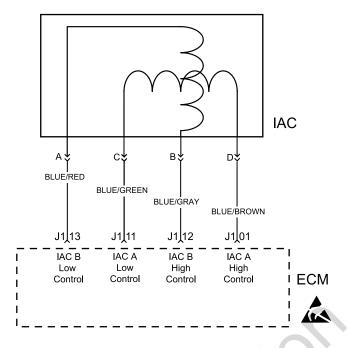
Step	Action	Yes	No
1	1. Disconnect and reconnect cylinder 2 ignition coil and ECM J1 (Grey) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF. Clear codes.		
	3. Turn Ignition OFF, and then back ON.		
	4. Does DTC return?		
2	1. Turn Ignition OFF.	Circuit OK.	Go to step 3.
	2. Disconnect ignition coil connector.	Replace ignition coil.	
	3. Install Briggs & Stratton Noid Light (Part No. 19623).		
	4. Observe Noid Light while cranking engine.		
	5. Does Noid Light flash (but very dimly)?		
3	1. Turn Ignition OFF.	Go to step 4.	Reading is below 12.2 volts DC.
	2. Back probe (using fused patch cord) terminal A (Yellow wire) of ignition coil connector.		
	3. Connect terminal A back probe to red meter test lead on DVOM.		Perform visual and continuity check of Main Power Relay and 20 amp Battery fuse (Yellow).
	4. Connect black meter test lead on DVOM to a known good ground.		
	5. Set DVOM to read volts DC.		
	6. Turn Ignition ON, Engine OFF.		
	7. Does DVOM read 12.2-13.5 volts DC?		
4	1. Turn Ignition OFF.	Replace ignition coil.	Resistance readin is above 0.5 ohms
	2. Remove probe from terminal A, and back probe terminal B ((Violet/White wire) of ignition coil connector.	ignition com	Repair or replace EFI wire harness.
	3. Connect terminal B back probe to red meter test lead on DVOM.		EFT wire namess.
	4. Disconnect ECM J1 connector.		
	5. Back probe terminal J1-10 (Violet/White wire) of ECM J1 connector.		
	6. Connect terminal J1-10 back probe to black meter test lead on DVOM.		
	7. Set DVOM to read resistance.		
	8. Does DVOM read 0.5 ohms or less?		







ECM J1 (Grey) Connector



The ECM controls idle speed to a calibrated RPM based on sensor inputs and actual engine RPM. The ECM uses four circuits to move the IAC valve.

The movement of the IAC valve varies the amount of air flow bypassing the throttle plates. The ECM controls idle speed by determining the position of the IAC valve.

Diagnostic Aids

Check for the following conditions:

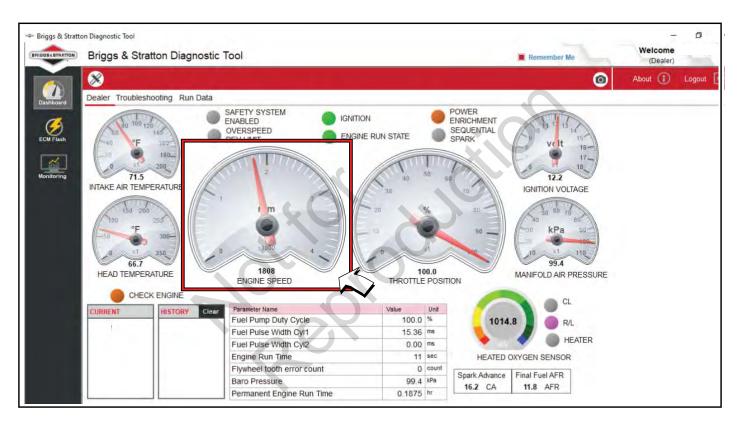
1. Poor connection or damaged harness. Inspect the ECM harness and connectors for improper

mating, broken locks, improperly formed or damaged terminals, poor terminal to wire connection and damaged harness.

- 2. Check for vacuum leaks, disconnected or brittle vacuum hoses, cuts, etc. Examine manifold and throttle body gaskets for proper seal. Check for cracked intake manifold.
- 3. Check for poor connections, opens or shorts to ground in the IAC circuit.
- 4. Check for a stuck IAC valve that will not respond to the ECM, a throttle stop screw that has been tampered with, or a damaged throttle body or linkage.

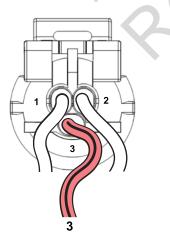
DTC P0505 Idle Air Control (IAC) Malfunction (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar to view the Dealer tab.	IAC circuit OK.	Go to DTC P0505 Non- Scan Diagnostics.
	2. Observe the Engine Speed display while idling.		
	NOTE: An Engine Speed display can also be viewed under the Troubleshooting tab.		
	3. Is reading 750-950 RPM?		
	NOTE: Cold engine temperatures and low battery voltages can cause high engine idle speeds. For example, at -18° F (-28° C), idle speed can be as high as 1350 RPM, while low battery voltages at normal engine operating temperatures can cause the engine idle speed to reach 1200 RPM.		

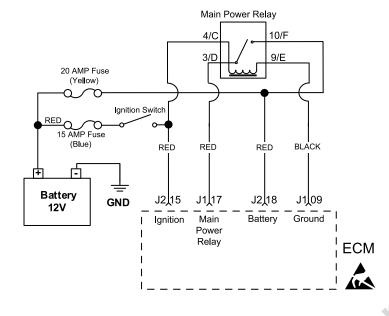


DTC P0505 Idle Air Control (IAC) Malfunction (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect IAC and TPS connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Start engine and allow it to warm up for 5 minutes.	Look for intermittent	Go to step 3.
	2. When engine idle speed is stabilized, use tachometer to record RPM.	conditions.	
	3. Is tachometer reading 750-950 RPM?		
	NOTE: Cold engine temperatures and low battery voltages can cause high engine idle speeds. For example, at -18° F (-28° C), idle speed can be as high as 1350 RPM, while low battery voltages at normal engine operating temperatures can cause the engine idle speed to reach 1200 RPM.		
3	1. Turn Ignition OFF.	Go to step 4.	Reset TPS.
	2. Back probe terminal 3 (Pink/Black wire) of TPS connector.		See TPS Removal/Installation/
	3. Connect terminal 3 back probe to red meter test lead on DVOM.		Adjustment in SECTION 5 - REMOVAL/INSTALLATION.
	4. Connect black meter test lead on DVOM to a known good ground.		
	5. Set DVOM to read volts DC.		
	6. Start engine and run at idle speed.		
	7. Does DVOM read 0.5-0.75 volts DC?		
4	1. Turn Ignition OFF.	Clean or repair as necessary.	Inspect for intake tract leaks after the throttle body.
	2. Remove IAC from throttle body and inspect for stuck pintel or carbon build up in IAC port.	Return to step 2 and repeat test procedure.	and the thouse body.
	3. Are either of these conditions found?		



TPS Connector



The EFI system operates with a battery voltage of 9-16 volts. If the system voltage drops below 6.2 volts the ECM will reset. During normal operation, the MIL is illuminated if the voltage is below 9 volts (setting P0562) or above 16 volts (setting P0563) for a specified amount of time.

To determine the system voltage to the ECM, take a voltage measurement at terminal J2-18. If the voltage is not within 0.01 volt of the measurement obtained at the battery measuring between the positive (+) and negative (-) posts with a DVOM, determine the fault associated with circuit J2-18.

Similarly, you should be able to measure battery voltage at terminal J2-15 with Ignition ON, Engine OFF.

To further diagnose system voltage faults, see Section 7 of the Briggs & Stratton Intek V-Twin Cylinder OHV Repair Manual.

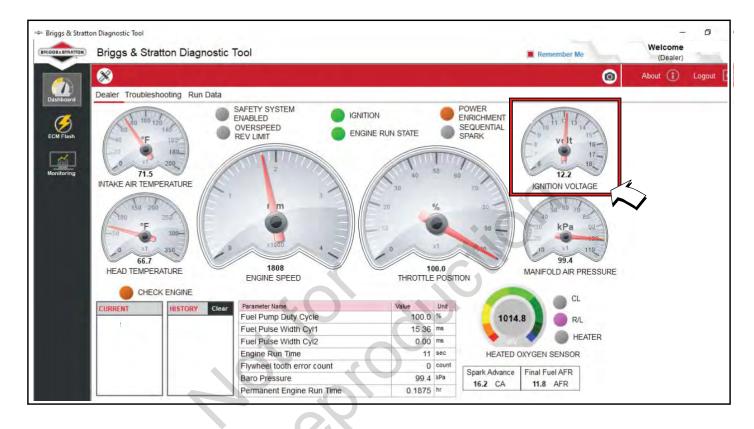
Diagnostic Aids

Check for the following conditions:

- 1. Poor ECM connection. Inspect harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.
- 2. Damaged wire harness and/or connectors.

DTC P0562 System Voltage Low (Scan Diagnostics)

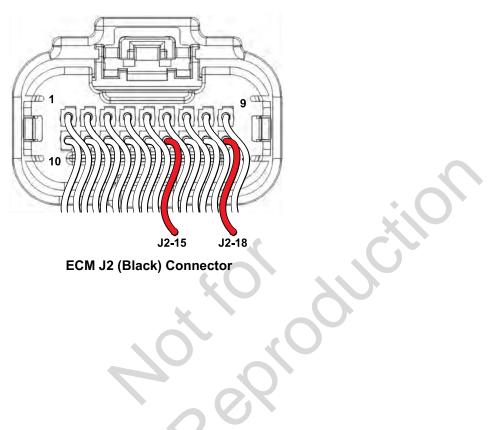
Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar to view the Dealer tab.	System voltage OK.	Go to step 2.
	2. Observe the Ignition Voltage display with or without the engine running.		
	3. Is reading 9.0-15.0 volts DC?		
2	Is reading below 9.0 volts DC?	Go to DTC P0562 Non-Scan Diagnostics.	-



DTC P0562 System Voltage Low (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect ECM J2 (Black) connector.	Go to step 2.	Problem correcte
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Go to step 3.	Go to step 5.
	2. Connect red meter test lead on DVOM to battery positive (+) post.		
	3. Connect black meter test lead on DVOM to battery negative (-) post.		
	4. Set DVOM to read volts DC.		
	5. Does DVOM read 12.2-14.5 volts DC?		
3	1. Back probe terminal J2-18 (Red wire) of ECM J2 connector.	Go to step 4.	Go to step 7.
	2. Connect terminal J2-18 back probe to red meter test lead on DVOM.		
	3. Connect black meter test lead on DVOM to a known good ground.		
	4. Turn Ignition ON, Engine OFF.		
	5. Observe voltage on DVOM.		
	6. Is reading within 0.5 volts of battery voltage?		
4	1. Turn Ignition OFF.	Go to step 5.	Go to step 8.
	2. Back probe terminal J2-15 (Red wire) of ECM J2 connector.		
	3. Connect terminal J2-15 back probe to red meter test lead on DVOM.		
	4. Connect black meter test lead on DVOM to a known good ground.		
	5. Turn Ignition ON, Engine OFF.		
	6. Observe voltage on DVOM.		
	7. Is voltage within 0.5 volt of battery voltage?		
5	1. Check charging system. See the Briggs & Stratton Intek V-Twin Cylinder OHV	Go to step 6.	Repair charging
	Repair Manual.		system.
6	2. Is charging system OK?1. Check battery and cables for damage, corrosion, and loose connections.	Repair as necessary.	Replace battery
U		Repair as necessary.	
7	2. Is a problem found?1. Disconnect ECM J2 connector.	_	Repair as
			necessary.
	2. Back probe terminal J2-18 (Red wire) of ECM J2 connector.		
	3. Connect terminal J2-18 back probe to red meter test lead on DVOM.		
	4. Connect black meter test lead on DVOM to B+.		
	5. Set DVOM to read resistance.		
	6. Observe reading on DVOM.		
	7. Is resistance 0.5 ohms or less?		

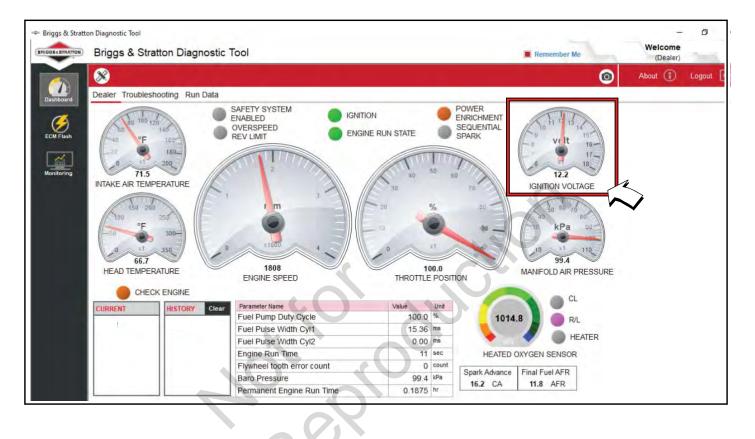
Step	Action	Yes	No
8	1. Disconnect ECM J2 connector.	-	Repair as
	2. Back probe terminal J2-15 (Red wire) of ECM J2 connector.		necessary.
	3. Connect terminal J2-15 back probe to red meter test lead on DVOM.		
	4. Connect black meter test lead on DVOM to B+.		
	5. Set DVOM to read resistance.		
	6. Observe reading on DVOM.		
	7. Is resistance 0.5 ohms or less?		



ECM J2 (Black) Connector

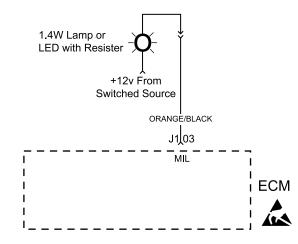
DTC P0563 System Voltage High (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar to view the Dealer tab.	System voltage OK.	Go to step 2.
	2. Observe the Ignition Voltage display with or without the engine running.		
	3. Is reading 9.0-15.0 volts DC?		
2	Is reading above 15.0 volts DC?	Go to DTC P0563 Non-Scan Diagnostics.	-



DTC P0563 System Voltage High (Non-Scan Diagnostics)

Step	Action	Yes	No
1	 Connect red meter test lead on DVOM to battery positive (+) post. Connect black meter test lead on DVOM to battery negative (-) post. 	System voltage OK.	Reading is above 15 volts. Check charging system.
	3. Set DVOM to read volts DC.		See the Briggs & Stratton Intek V-
	4. Start and run engine at full speed (3600 RPM).		Twin Cylinder OHV Repair Manual.
	5. Observe voltage on DVOM.		
	6. Is reading 12.2-14.5 volts DC?		



Circuit Description

The MIL gets 12v B+ when the ignition is in the ON or RUN position. The ECM completes a ground signal to illuminate the MIL with Ignition ON, Engine OFF. The ECM also completes the ground signal to activate the lamp if a DTC is set. If the malfunction clears, the lamp is extinguished and the DTC is stored in the ECM as a historic code.

Diagnostic Aids

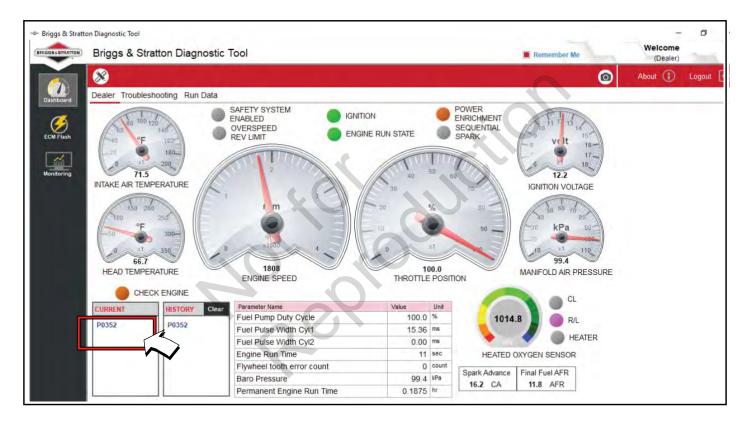
Check for the following conditions:

- 1. Poor ECM connection. Inspect wire harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.
- 2. Damaged wire harness. If wire harness appears to be OK, observe the MIL display while moving connectors and wiring harnesses related to the MIL. A change in the MIL display will indicate the location of the fault.

Always clear DTCs after performing repairs.

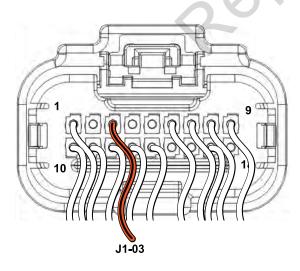
DTC P0650 MIL Malfunction (Scan Diagnostics)

Step	Action	Yes	No
1	1. Select the Dashboard icon in the left sidebar to view the Dealer tab.	Go to step 3.	Go to step 2.
	2. Observe the Current codes display.		
	NOTE: A Current codes display can also be viewed under the Troubleshooting tab.		
	3. Does the display indicate that a current code exists?		
2	1. Disconnect MAP sensor connector, ignition coil connector, or any other connector that will set a DTC. Start and run engine.	Go to step 3.	-
	2. Does the Code(s) Current display indicate that a current code exists?		
3	Is MIL illuminated?	System OK.	Go to DTC P0650 Non- Scan Diagnostics.



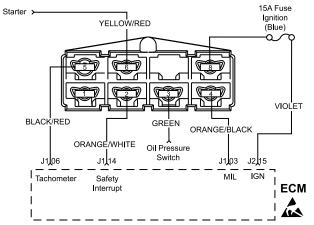
DTC P0650 MIL Malfunction (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect ECM J1 (Grey) connector.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Go to step 4.	Go to step 3.
	2. Connect red meter test lead on DVOM to ignition side of MIL.		
	3. Connect black meter test lead on DVOM to a known good ground.		
	4. Set DVOM to read volts DC.		
	5. Turn Ignition ON, Engine OFF.		
	6. Observe voltage on DVOM.		
	7. Is reading 12.2-14.5 volts DC?		
3	1. Identify and locate voltage interruption between MIL and B+.	Repair as necessary.	Go to step 5.
	2. Is interruption found?		
4	1. Check continuity of MIL.	Go to step 5.	Repair faulty MIL
	2. Is continuity good?		connections or replace faulty MIL.
5	1. Back probe terminal J1-03 (Orange/Black wire) of ECM J1 connector.	Repair faulty ECM connections	-
	2. Connect terminal J1-03 back probe to red meter test lead on DVOM.	or replace faulty ECM.	
	3. Connect black meter test lead on DVOM to ignition side of MIL.		
	4. Set DVOM to read resistance.		
	5. Observe reading on DVOM.		
	6. Is resistance 0.5 ohms or less?		

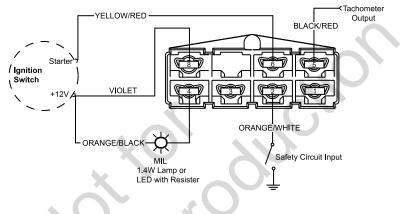


ECM J1 (Grey) Connector

Engine Connector



Chassis Connector (Equipment Side)



Diagnostic Aids

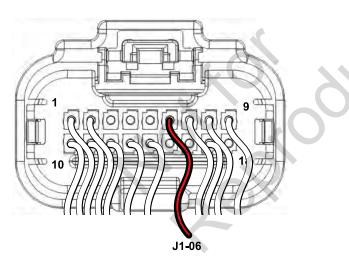
Check for the following conditions:

- 1. Poor ECM connection.
- 2. Inspect wire harness connectors for backed out terminals, improper mating, broken locks, improperly formed or damaged terminals, and poor terminal to wire connection.
- 3. Damaged wire harness and/or connectors. If harness appears to be OK, shake or wiggle wire harness and/or connector with DVOM attached. Radical voltage changes can indicate the location of the fault condition.

Always clear DTCs after performing repairs.

DTC P1693 Driver Circuit Shorted to Ground (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect engine, tachometer and ECM J1 (Grey) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Replace tachometer, or check	No problem found.
	2. Back probe terminal J1-06 (Black/Red wire) of ECM connector.	for short to ground on Black/Red wire of engine connector or wire of chassis connector (equipment	
	3. Connect terminal J1-06 back probe to red meter test lead on DVOM.	side) feeding terminal 5.	
	4. Connect black meter test lead on DVOM to a known good ground.		
	5. Set DVOM to read continuity test.		
	6. Turn Ignition ON, Engine OFF.		
	7. Observe continuity on DVOM.		
	8. Is there continuity to ground?		

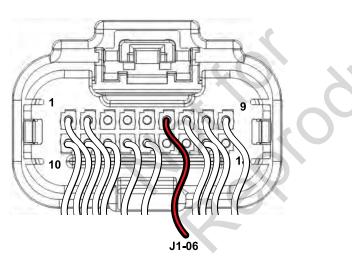


ECM J1 (Grey) Connector

DTC P1694 Driver Circuit Shorted to Power (Non-Scan Diagnostics)

Step	Action	Yes	No
1	1. Disconnect and reconnect engine, tachometer and ECM J1 (Grey) connectors.	Go to step 2.	Problem corrected.
	2. Turn Ignition ON, Engine OFF.		
	3. Clear codes.		
	4. Turn Ignition OFF, and then back ON.		
	5. Does DTC return?		
2	1. Turn Ignition OFF.	Replace tachometer, or check for short to power on Black/Red	No problem found.
	2. Back probe terminal J1-06 (Black/Red wire) of ECM connector.	wire of engine connector or wire of chassis connector (equipment	
	3. Connect terminal J1-06 back probe to red meter test lead on DVOM.	side) feeding terminal 5.	
	4. Connect black meter test lead on DVOM to a known good ground.		
	5. Set DVOM to read volts DC.		
	6. Turn Ignition ON, Engine OFF.		
	7. Observe voltage on DVOM.		
	8. Is reading greater than 9 volts DC?		

JOIN

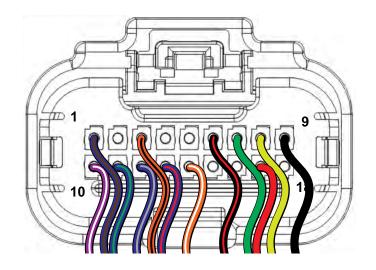


ECM J1 (Grey) Connector

SECTION 3 - WIRE SCHEMATICS AND PIN-OUTS

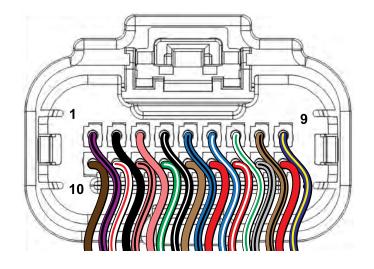
ECM CONNECTOR J1 (GREY) PIN-OUT	78
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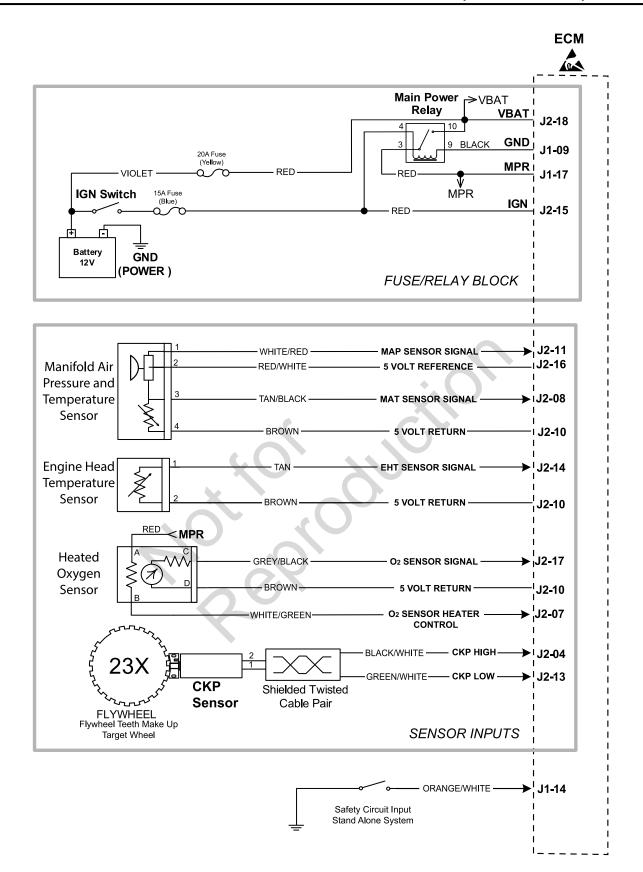
	ECM Connector J1 (Grey)	
Connector- Pin Number	Function	Wire Color
J1-01	IAC HIGH "A" * Idle Air Control A High	Blue/Brown
J1-02	NOT USED	
J1-03	MIL Malfunction Indicator Lamp	Orange/Black
J1-04	NOT USED	1
J1-05	NOT USED	
J1-06	Tachometer	Black/Red
J1-07	CAN Low Used only for ECM Development	Green
J1-08	CAN High Used only for ECM Development	Yellow
J1-09	GROUND Power	Black
J1-10	IGN COIL CYL 2 Engine Spark Timing Coil Cylinder 2	Violet/White
J1-11	IAC LOW "A" * Idle Air Control A Low	Blue/Green
J1-12	IAC HIGH "B" * Idle Air Control B High	Blue/Grey
J1-13	IAC LOW "B" * Idle Air Control B Low	Blue/Red
J1-14	Safety Interrupt Circuit	Orange/White
J1-15	NOT USED	1
J1-16	NOT USED	
J1-17	MPR Main Power Relay	Red
J1-18	NOT USED	1

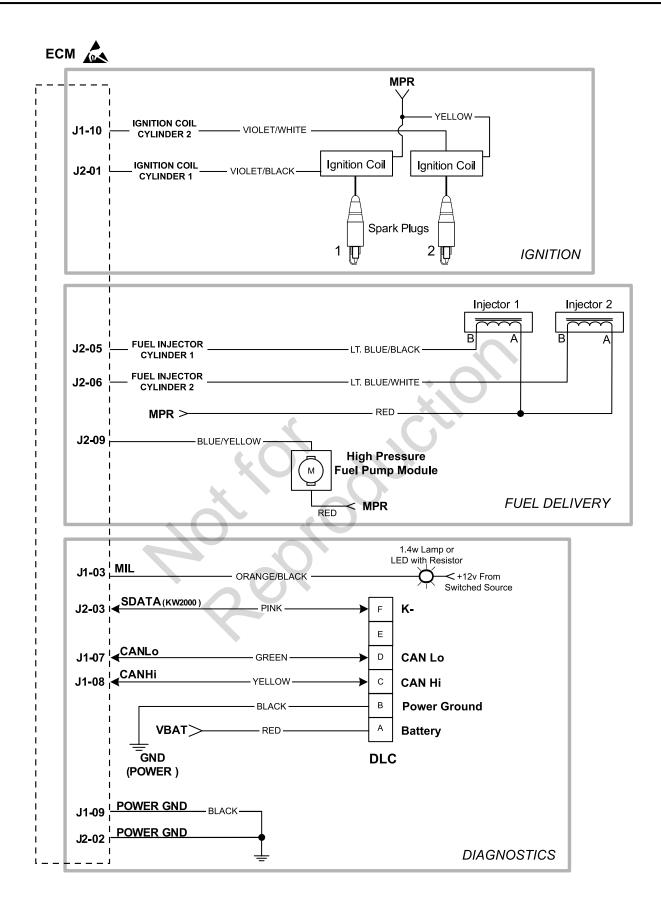
* If Equipped



	ECM Connector J2 (Black)			
Connector- Pin Number	Function	Wire Color		
J2-01	IGN COIL CYL 1 Engine Spark Timing Coil Cylinder 1	Violet/Black		
J2-02	GROUND Power	Black		
J2-03	K-LINE Serial Data Diagnostic Communication	Pink		
J2-04	CKP High 23X	Black/White		
J2-05	FUEL INJ CYL 1 Fuel Injector Cylinder 1	Lt.Blue/Black		
J2-06	FUEL INJ CYL 2 Fuel Injector Cylinder 2	Lt. Blue/White		
J2-07	HO2S HEATER CONTROL* Oxygen Sensor Heater	White/Green		
J2-08	MAT Manifold Air Temperature Sensor	Tan/Black		
J2-09	HIGH PRESSURE FUEL PUMP MODULE Fuel Pump	Blue/Yellow		
J2-10	5V RETURN 5 Volt Return	Brown		
J2-11	MAP Manifold Absolute Pressure Sensor	White/Red		
J2-12	TPS * Throttle Position Sensor	Pink/Black		
J2-13	CKP Low 23X	Green/White		
J2-14	EHT Engine Head Temperature Sensor	Tan		
J2-15	IGN Ignition	Red		
	CAUTION: HOT AT KEY ON WHEN BATTERY CONNECTED !!!			
J2-16	5V REFERENCE 5 Volt Reference	Red/White		
J2-17	HO2S SIGNAL Oxygen Sensor Signal	Grey/Black		
J2-18	VOLTAGE INPUT +12V Voltage Battery	Red		
	CAUTION: HOT AT ALL TIMES WHEN BATTERY CONNECTED !!!			

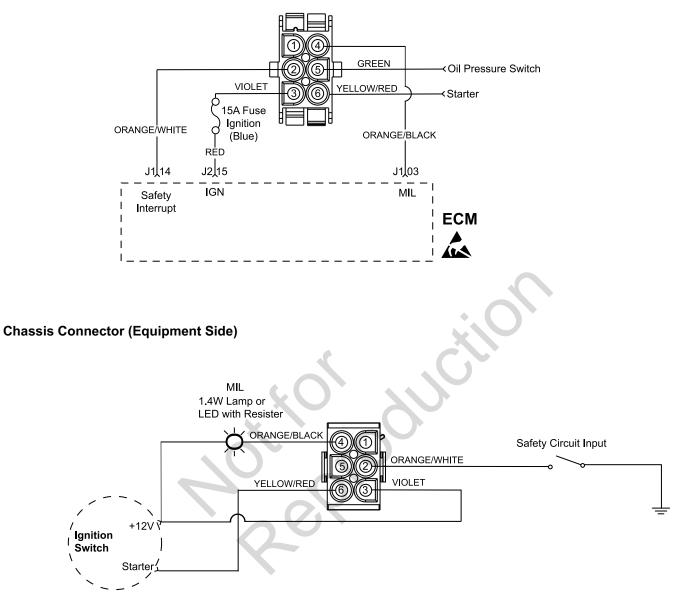
* If Equipped



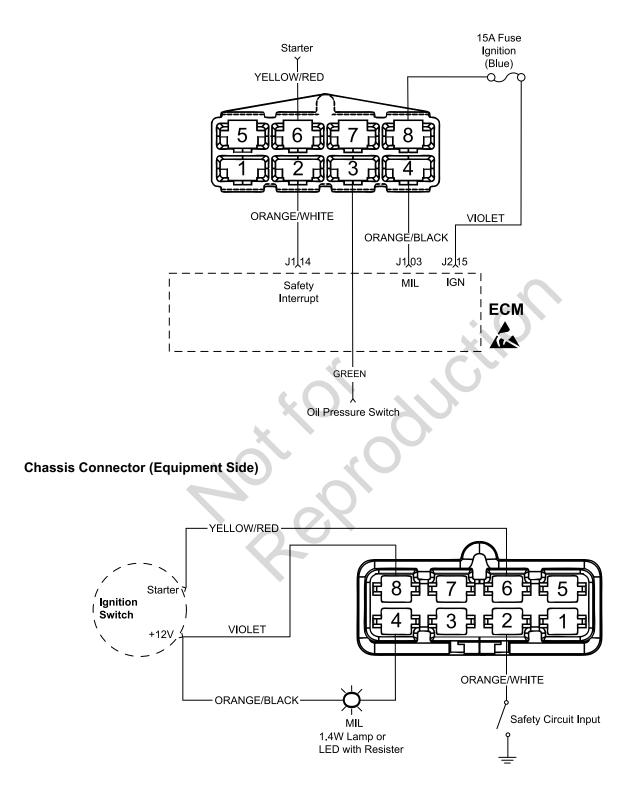


Model 490000 Engine to Chassis 6-Place Connector Pin-Out (Standard)

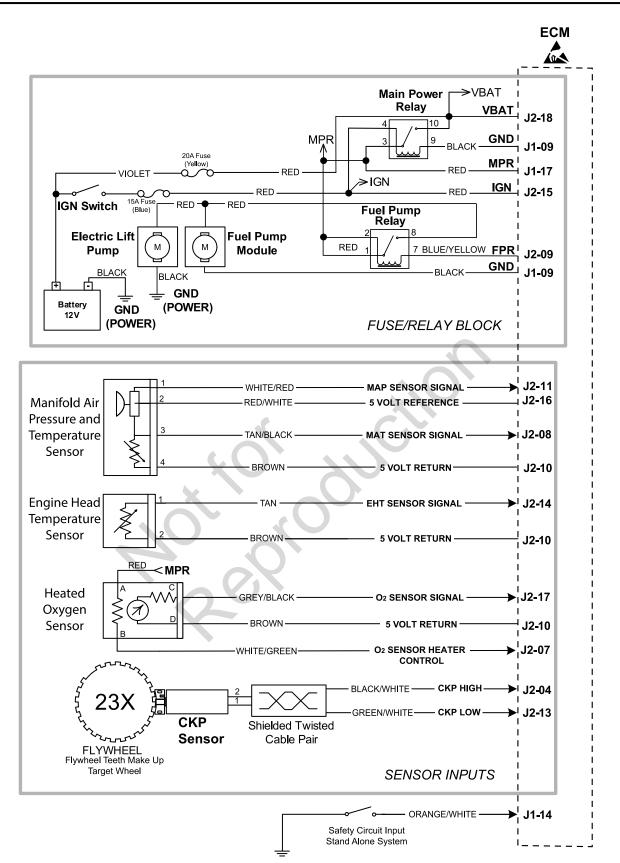
Engine Connector

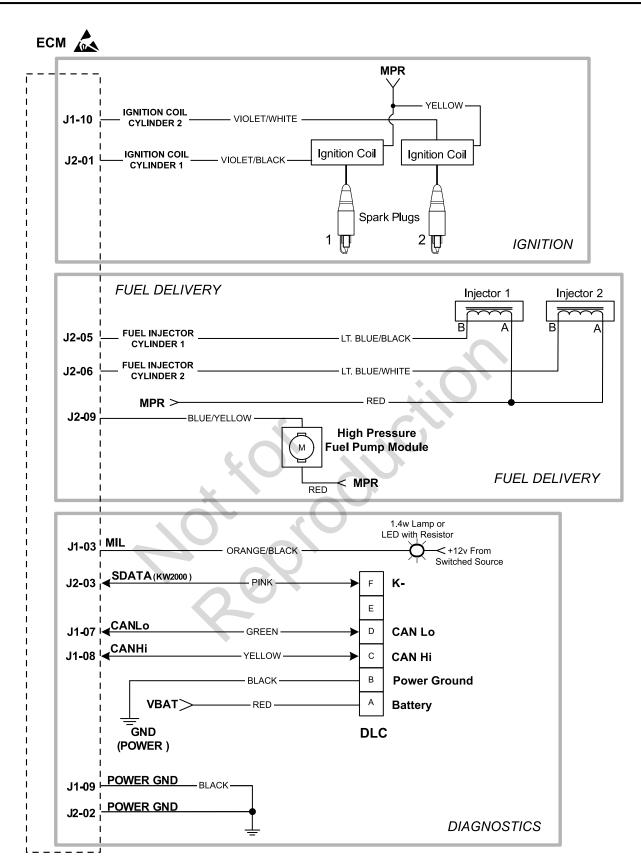


Engine Connector



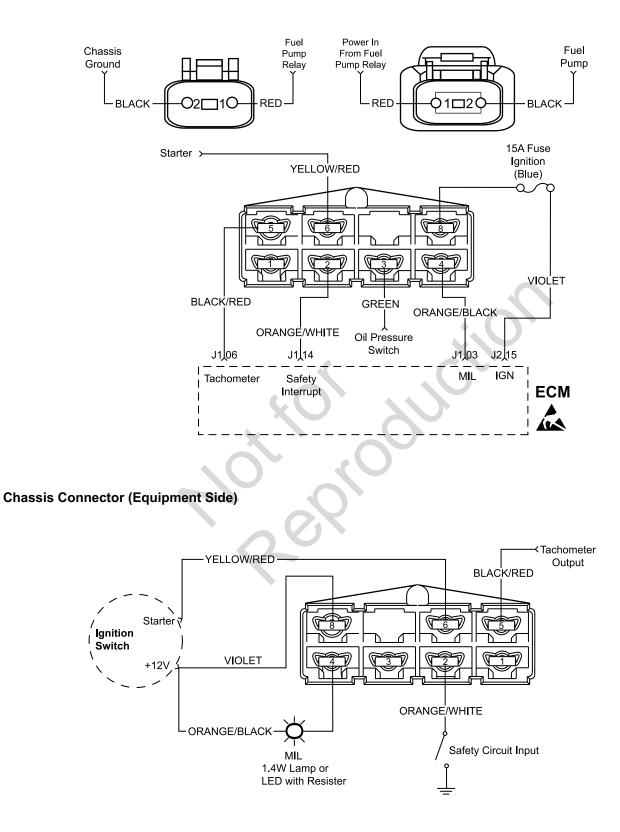
MODELS 540000/610000 TURF EFI ELECTRICAL SCHEMATIC (PAGE 1 OF 2)





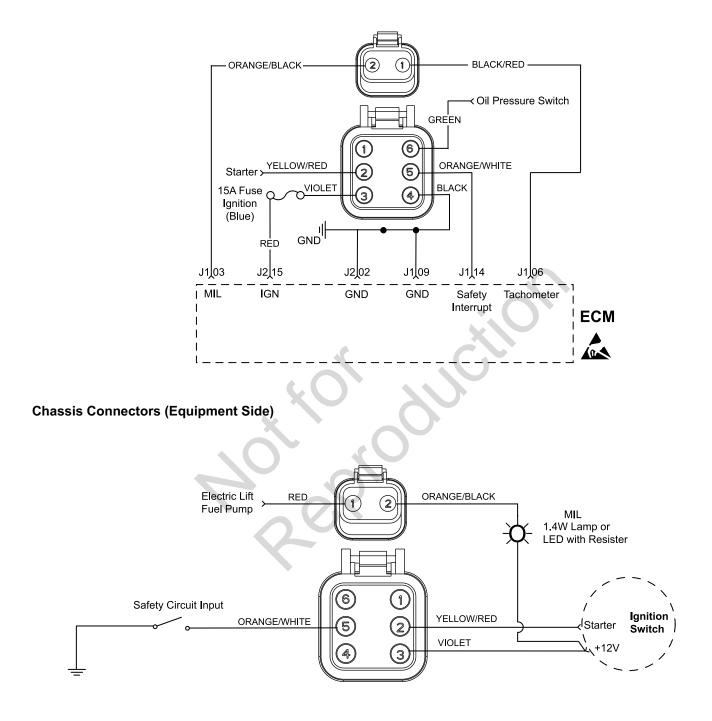
Models 540000/610000 Turf Engine to Chassis 8-Place and 2-Place Connector Pin-Outs (Option 1)

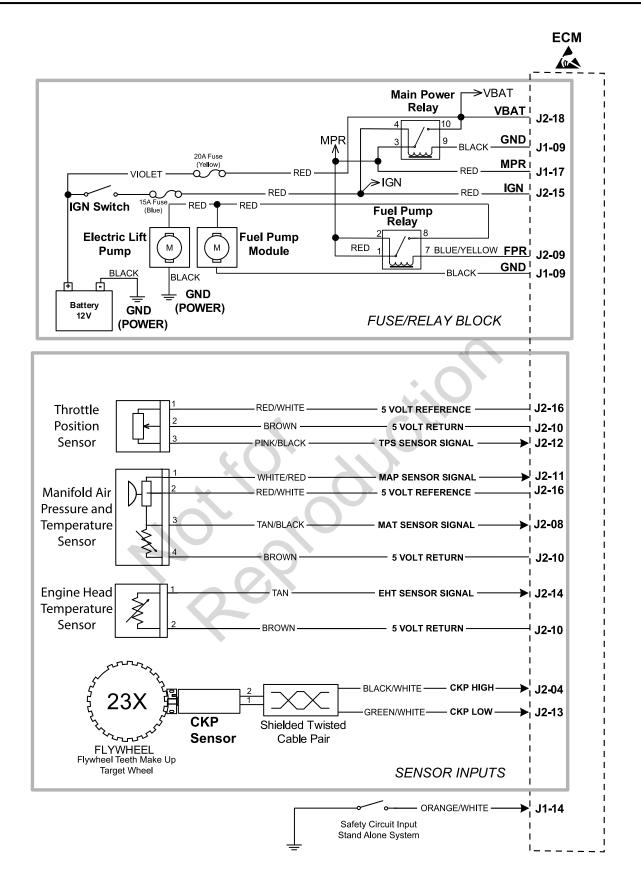
Engine Connectors

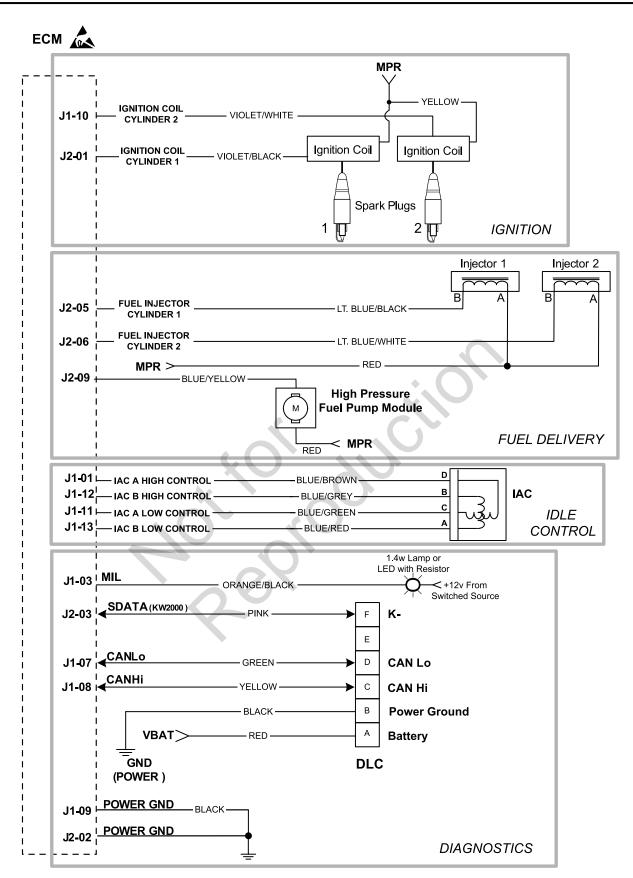


Models 540000/610000 Turf Engine to Chassis 6-Place and 2-Place Connector Pin-Outs (Option 2)

Engine Connectors

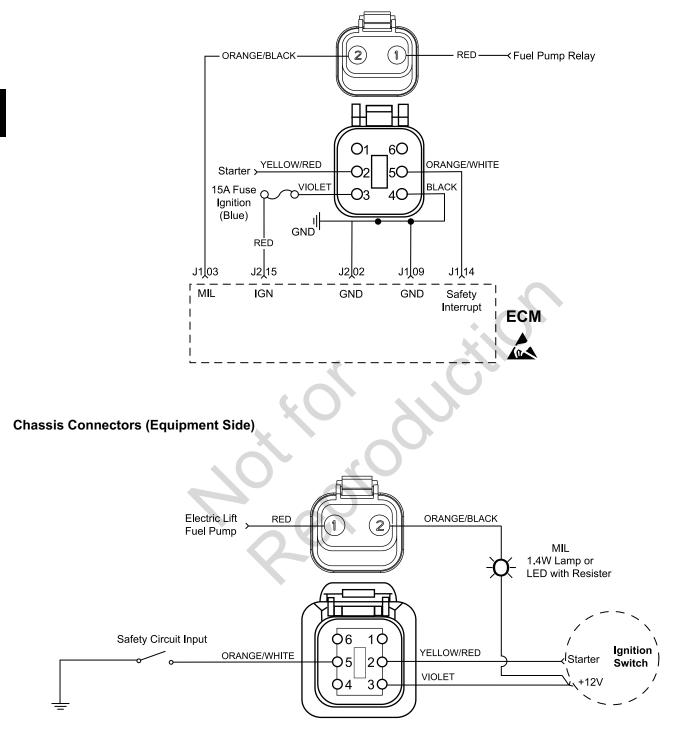


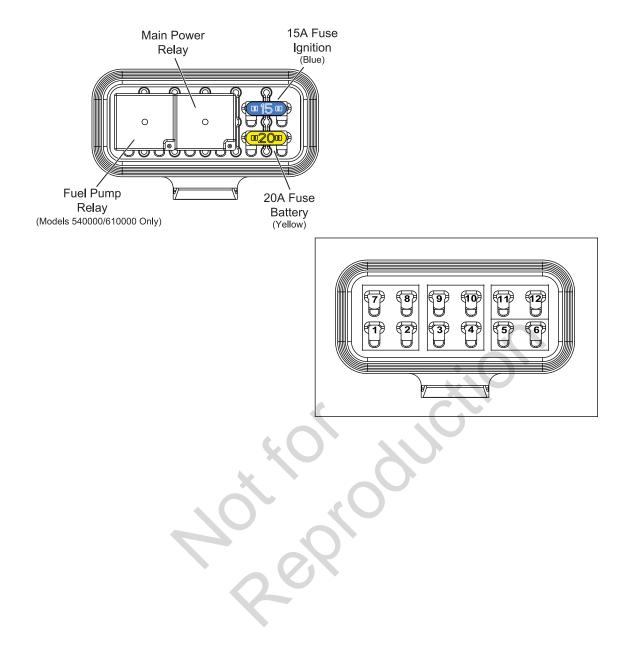




Model 610000 Marine Engine to Chassis 6-Place and 2-Place Connector Pin-Outs

Engine Connectors





Action Cillon

SECTION 4 - SYMPTOMS

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ECM CONNECTOR SYMPTOMS	104

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Verify Customer Complaint

Verify customer complaint and then move to the Diagnostic Table that best describes the problem.

- Engine does not crank.
- Engine cranks but does not start.
- Engine exhibits hard start symptoms.
- Engine power output low.
- Engine hunts and surges.

Perform Visual Check

Each Diagnostic Table contains an instruction to perform a careful visual check. This check should always include the following:

- Verify that ECM grounds and sensor connections are clean, tight and in their proper location.
- Thoroughly check for any type of vacuum leak or restriction.
- Look for air leaks at the throttle body mounting and intake manifold sealing surfaces.
- Inspect ignition wires for cracks, hardness, improper routing and carbon tracking.
- Inspect wires for kinks, cuts, burns, abraded insulation, and other damage.
- Look for moisture in primary or secondary ignition circuit connections.
- Look for salt corrosion on electrical connections and exposed throttle body linkages.

Check electrical connectors for the following:

- Poor mating of connector halves, or a terminal not fully seated in the connector body (backed out or loose).
- Improperly formed or damaged terminals and/or connectors.
- Improper contact tension of connector pin and socket terminals in the problem circuit.

• Poor terminal to wire connection (both core and insulation crimps).

Intermittents

IMPORTANT: Intermittents may not cause the MIL to illuminate or set a DTC. DO NOT use the DTC Tables to diagnose intermittent problems. The fault condition must be present to locate the problem. Many intermittent problems are caused by faulty electrical connections or wiring.

The engine may be operated with a DVOM connected to the suspect circuit. If an abnormal voltage is observed when a malfunction occurs, it is a good indication that there is a fault in the circuit. The Diagnostic Tool also may be used to help detect intermittents.

Check DTC Memory Loss

Disconnect MAP sensor and idle engine until MIL is illuminated. DTC P0107 should be set and stored in ECM memory when the ignition is turned OFF. If it is not, then the ECM is faulty. After performing this test, be sure to clear the DTC from memory.

An intermittent MIL with no stored DTC may be caused by one or more of the following conditions:

- Ignition coil is shorted to ground and arcing is present at ignition wires or plugs.
- MIL wire to ECM is shorted to ground.
- Poor ECM grounds.
- An electrical system interference caused by a sharp electrical surge. The problem normally occurs when the faulty component is operated.
- Secondary ignition components are shorted to ground, or there is an open in the ignition coil ground.
- Engine components, such as starters, alternators or relays, are internally shorted to ground.

ENGINE DOES NOT CRANK

Step	Action	Yes	No
1	Perform OBD System Check.	Go to applicable DTC Table.	Go to step 2.
	Are any DTCs found?		
2	Perform a careful visual check.	Repair	Go to step 3.
	Is a problem found?		
3	Check battery as follows:	Repair	Go to step 4.
	Look for loose or corroded terminals.		
	Verify battery voltage is 12.2-13.5 volts.		
	Is a problem found?		
4	Verify PTO clutch is not engaged.	Disengage PTO clutch.	Go to step 5.
	Is PTO clutch engaged?		
5	Verify safety interrupt is NOT active or faulty, if equipped.	Repair	Go to step 6.
	Is a problem found?		
6	Verify ignition switch is working properly. See Section 2 of the Intek V-Twin Cylinder OHV Repair Manual.	Repair	Go to step 7.
	Is a problem found?		
7	Verify starter is operating properly. See Section 6 of the Intek V- Twin Cylinder OHV Repair Manual.	Repair	Go to step 8.
	Is a problem found?		
8	Review diagnostic procedures in this table. If all steps have been completed and no problems have been found, proceed as follows:	Repair	Go to step 9.
	Repeat visual check.		
	Review Diagnostic Tool/Code Reader data.		
	Check all electrical connections within the suspect circuit and/ or system.		
	Is a problem found?		
9	Carefully review data under ECM CONNECTOR SYMPTOMS in this section.	Repair	Contact engine manufacturer.
	Is a problem found?		

ENGINE CRANKS BUT DOES NOT START

Step	Action	Yes	No
1	Perform OBD System Check.	Go to applicable DTC Table.	Go to step 2.
	Are any DTCs found?		
2	Perform a careful visual check.*	Repair	Go to step 3.
	Is a problem found?		
3	Verify fuel in tank(s).	Add fuel.	Go to step 4.
	Is there insufficient fuel in tank(s)?		
4	Check fuel shut off valve, if equipped.	Open fuel shut off valve.	Go to step 5.
	Is fuel shut off valve closed?		
5	Check the following fuel system components for dirt, water, or other contaminants.	Repair	Go to step 6.
	Fuel tanks		
	Fuel filter		
	Fuel lines		
	Fuel pumps		
	Is a problem found?		
6	Verify that fuel pressure is 38-43 psi (262-296 kPa). See CHECK/ RELIEVE FUEL SYSTEM PRESSURE in SECTION 5 - REMOVAL/INSTALLATION.	Repair	Go to step 7.
	Is a problem found?)	
7	Verify safety interrupt is NOT active or faulty, if equipped.	Repair	Go to step 8.
	Is a problem found?		
8	Check battery as follows: Look for loose or corroded terminals. 	Repair	Go to step 9.
	• Verify battery voltage is 12.2-13.5 volts.		
	Is a problem found?		
9	Verify that each cylinder is getting spark. See Intek V-Twin Cylinder OHV Repair Manual.	Repair	Go to step 10.
	Is a problem found?		
10	See VERIFY ECM POWERS UP in SECTION 2 - TROUBLESHOOTING DTCs.	Repair	Go to step 11.
	Is a problem found?		

* **NOTE:** Verify that the fuel pump primes for approximately two seconds when the ECM is powered up. If fuel pump primes for only 1/2 second, then the Safety Circuit is the likely problem.

Step	Action	Yes	No
11	 Check engine for the following mechanical problems: Low compression. Leaking cylinder head gaskets. Proper valve set up. See Intek V-Twin Cylinder OHV Repair Manual.	Repair	Go to step 12.
	Is a problem found?		
12	 Review diagnostic procedures in this table. If all steps have been completed and no problems have been found, proceed as follows: Repeat visual check. Review Diagnostic Tool/Code Reader data. Check all electrical connections within the suspect circuit and/ or system. 	Repair	Go to step 13.
13	Carefully review data under <i>ECM CONNECTOR SYMPTOMS</i> in this section. Is a problem found?	Repair	Contact engine manufacturer.
	Reprod		1

ENGINE EXHIBITS HARD START SYMPTOMS

Definition: Engine cranks OK, but does not start for a long time. Engine does run, or may start but immediately die.

Step	Action	Yes	No
1	Perform OBD System Check.	Go to applicable DTC Table.	Go to step 2.
	Are any DTCs found?		
2	Perform a careful visual check.	Repair	Go to step 3.
	Is a problem found?		
3	Check the following fuel system components for dirt, water, or other contaminants.	Repair	Go to step 4.
	Fuel tanks		
	Fuel filter		
	Fuel lines		
	Fuel pumps		
	Is a problem found?		
4	Verify that fuel pressure is 38-43 psi (262-296 kPa). See CHECK/ RELIEVE FUEL SYSTEM PRESSURE in SECTION 5 - REMOVAL/INSTALLATION.	Repair	Go to step 5.
	Is a problem found?	× O	
5	Check battery as follows: Look for loose or corroded terminals. Verify battery voltage is 12.2-13.5 volts. 	Repair	Go to step 6.
	Is a problem found?	0	
6	Check for intermittent opens or shorts to ground in MAP sensor circuit.	Repair	Go to step 7.
	Is a problem found?		
7	Check for proper TPS operation, if equipped.	Repair	Go to step 8.
	Verify that throttle linkage is not sticking, binding or worn causing high TPS voltage.		
	Is a problem found?		
8	Check for proper IAC operation, if equipped.	Repair	Go to step 9.
	Is a problem found?		
			Continue

tep	Action	Yes	No
9	Check engine for the following mechanical problems:	Repair	Go to step 10
	Low compression.		
	Leaking cylinder head gaskets.		
	Proper valve set up.		
	See Intek V-Twin Cylinder OHV Repair Manual.		
	Is a problem found?		
10	Review diagnostic procedures in this table. If all steps have been completed and no problems have been found, proceed as follows:	Repair	Go to step 11
	Repeat visual check.		
	Review Diagnostic Tool/Code Reader data.		
	 Check all electrical connections within the suspect circuit and/ or system. 		
	Is a problem found?		
11	Carefully review data under ECM CONNECTOR SYMPTOMS in this section.	Repair	Contact engin manufacturer
	Is a problem found?		
	NOT COLOR		

ENGINE POWER OUTPUT LOW

Step	Action	Yes	No
1	Perform OBD System Check.	Go to applicable DTC Table.	Go to step 2.
	Are any DTCs found?		
2	Perform a careful visual check.	Repair	Go to step 3.
	la a problem found?		
	Is a problem found?		
3	Check the following fuel system components for dirt, water, or	Repair	Go to step 4.
	other contaminants.		
	Fuel tanks		
	Fuel filter		
	Fuel lines		
	Fuel pumps		
	Is a problem found?		
		Densis	Contra atom 5
4	Verify that fuel pressure is 38-43 psi (262-296 kPa). See CHECK/ RELIEVE FUEL SYSTEM PRESSURE in SECTION 5 -	Repair	Go to step 5.
	REMOVAL/INSTALLATION.		
	Is a problem found?		
5	Verify crankcase oil is at the correct level.	Add crankcase oil.	Go to step 6.
	Is a problem found?		
6	Verify air filter element is clean and dry.	Replace air filter element.	Go to step 7.
·			
	Is a problem found?	J.	
7	Verify engine is not supporting a greater load than intended for its	Repair	Go to step 8.
'	application? Check for the following:	Repair	Go to step 8.
	Damaged drive belt.		
	 For mowers, verify blades are not restricted by debris. 		
	Faulty pulley bearing(s).		
	Is a problem found?		
8	Verify spark plugs are:	Repair	Go to step 9.
-		- F	
	Gapped properly.Not gas fouled.		
	Not gas folled. Not excessively worn.		
	The course of the second		
	Is a problem found?		
9	Verify exhaust is not restricted.	Repair	Go to step 10.
	Is a problem found?		
			Continue

Step	Action	Yes	No
10	Check engine for the following mechanical problems:	Repair	Go to step 11.
	Low compression.		
	Leaking cylinder head gaskets.		
	Proper valve set up.		
	See Intek V-Twin Cylinder OHV Repair Manual.		
	Is a problem found?		
11	Review diagnostic procedures in this table. If all steps have been completed and no problems have been found, proceed as follows:	Repair	Go to step 12.
	Repeat visual check		
	Review Diagnostic Tool/Code Reader data.		
	Check all electrical connections within the suspect circuit and/		
	or system.		
	Is a problem found?		
12	Carefully review data under ECM CONNECTOR SYMPTOMS in this section.	Repair	Contact engine manufacturer.
	Is a problem found?		
	Reg.		

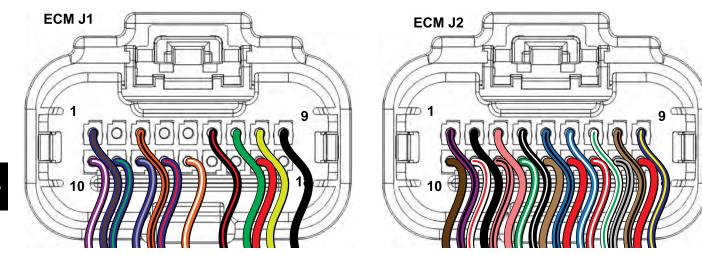
ENGINE HUNTS AND SURGES

tep	Action	Yes	No
1	Perform OBD System Check.	Go to applicable DTC Table.	Go to step 2.
	Are any DTCs found?		
2	Perform a careful visual check.	Repair	Go to step 3.
	Is a problem found?		
3	Check the following fuel system components for dirt, water, or other contaminants.	Repair	Go to step 4.
	Fuel tanks		
	Fuel filter		
	• Fuel lines		
	Fuel pumps		
	Is a problem found?		
4	Verify that fuel pressure is 38-43 psi (262-296 kPa). See CHECK/ RELIEVE FUEL SYSTEM PRESSURE in SECTION 5 - REMOVAL/INSTALLATION.	Repair	Go to step 5.
	Is a problem found?		
5	Check battery as follows:	Repair	Go to step 6.
	Look for loose or corroded terminals.		
	Verify battery voltage is 12.2-13.5 volts.		
	Is a problem found?	0	
6	Verify crankcase oil is at the correct level.	Add crankcase oil.	Go to step 7.
	Is a problem found?		
7	Verify air filter element is clean and dry.	Replace air filter element.	Go to step 8.
	Is a problem found?		
8	Verify governor is set up properly. See Section 4 of the Intek V- Twin Cylinder OHV Repair Manual.	Repair	Go to step 9.
	Is a problem found?		
9	Inspect governor link spring for damage or improper installation.	Repair	Go to step 10
	Is a problem found?		
10	Disconnect governor spring, and check for binding or uneven	Repair	Go to step 11
	resistance in the governor arm travel from stop to stop.		
	Is a problem found?		
11	Inspect governor spring and controls for damage or improper installation.	Repair	Go to step 12
	Is a problem found?		

Step	Action	Yes	No
12	Review diagnostic procedures in this table. If all steps have been completed and no problems have been found, proceed as follows:	Repair	Go to step 13.
	 Repeat visual check. Review Diagnostic Tool/Code Reader data. Check all electrical connections within the suspect circuit and/ or system. 		
	Is a problem found?		
13	Carefully review data under ECM CONNECTOR SYMPTOMS in this section.	Repair	Contact engine manufacturer.
	Is a problem found?		

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ECM CONNECTOR SYMPTOMS



ECM Connector J1 (Grey)					
Connector- Pin Number	Function	Wire Color	Possible Symptom(s) From Faulty Circuit		
J1-01	IAC HIGH "A" * Idle Air Control A High	Blue/Brown	Rough, unstable, or incorrect idle		
J1-02	NOT USED				
J1-03	MIL Malfunction Indicator Lamp	Orange/Black	MIL inoperative		
J1-04	NOT USED				
J1-05	NOT USED				
J1-06	Tachometer	Black/Red	Tachometer inoperative		
J1-07	CAN Low Used only for ECM Development	Green	No Can Signal		
J1-08	CAN High Used only for ECM Development	Yellow	No Can Signal		
J1-09	GROUND Power	Black	An open ground or high resistance ground may cause any or all symptoms		
J1-10	IGN COIL CYL 2 Engine Spark Timing Coil Cylinder 2	Violet/White	Rough idle, lack of power, stalling		
J1-11	IAC LOW "A" * Idle Air Control A Low	Blue/Green	Rough, unstable, or incorrect idle		
J1-12	IAC HIGH "B" * Idle Air Control B High	Blue/Grey	Rough, unstable, or incorrect idle		
J1-13	IAC LOW "B" * Idle Air Control B Low	Blue/Red	Rough, unstable, or incorrect idle		
J1-14	Safety Interrupt Circuit	Orange/White	No start		
J1-15	NOT USED				
J1-16	NOT USED				
J1-17	MPR Main Power Relay	Red	An open B+ circuit or high resistance in the B+ circuit may cause any or all symptoms		
J1-18	NOT USED				

* If Equipped

	EC	CM Connector J2 (Black)	
Connector- Pin Number	Function	Wire Color	Possible Symptom(s) From Faulty Circuit
J2-01	IGN COIL CYL 1 Engine Spark Timing Coil Cylinder 1	Violet/Black	Rough idle, lack of power, stalling
J2-02	GROUND Power	Black	An open ground or high resistance ground may cause any or all symptoms
J2-03	K-LINE Serial Data Diagnostic Communication	Pink	No diagnostic data
J2-04	CKP High 23X	Black/White	No start
J2-05	FUEL INJ CYL 1 Fuel Injector Cylinder 1	Lt.Blue/Black	Rough idle, lack of power, stalling
J2-06	FUEL INJ CYL 2 Fuel Injector Cylinder 2	Lt. Blue/White	Rough idle, lack of power, stalling
J2-07	HO2S HEATER CONTROL* Oxygen Sensor Heater	White/Green	Lack of power, surge, rough idle, exhaust odo
J2-08	MAT Manifold Air Temperature Sensor	Tan/Black	Rough idle
J2-09	HIGH PRESSURE FUEL PUMP MODULE	Blue/Yellow	No start
	Fuel Pump		
J2-10	5V RETURN 5 Volt Return	Brown	Lack of performance, stalling, exhaust odor
J2-11	MAP Manifold Absolute Pressure Sensor	White/Red	Poor performance, surge, poor fuel economy, exhaust odor
J2-12	TPS * Throttle Position Sensor	Pink/Black	Rough idle
J2-13	CKP Low 23X	Green/White	No start
J2-14	EHT Engine Head Temperature Sensor	Tan	Poor performance, exhaust odor, rough idle
J2-15	IGN Ignition	Red	No start, MIL inoperative
	CAUTION: HOT AT KEY ON WHEN BAT		
J2-16	5V REFERENCE 5 Volt Reference	Red/White	Lack of power, surge, rough idle, exhaust odc
J2-17	HO2S SIGNAL Oxygen Sensor Signal	Grey/Black	Lack of power, surge, rough idle, exhaust odd
J2-18	VOLTAGE INPUT +12V Voltage Battery	Red	No start
	CAUTION: HOT AT ALL TIMES WHEN BATTERY CONNECTED !!!		

* If Equipped

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SECTION 5 - REMOVAL/INSTALLATION

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Safety Precautions

Always observe the following safety precautions before removing any fuel system components.



- Wear proper eye protection.
- Relieve fuel system pressure.
- Be sure there is no open flame or potential ignition sources in the area.
- When removing a fuel hose or fitting, cover with a shop towel to catch any fuel leakage.
- Collect any fuel and/or shop towels in approved containers and dispose of properly.
- Exercise care to keep dirt and debris out of fuel lines and fuel pump.
- Keep a dry chemical fire extinguisher on hand in case of emergencies.

Check/Relieve Fuel System Pressure for Model 490000



The fuel in the fuel rail is under high pressure. To avoid an uncontrolled discharge or spray of fuel, and to reduce the risk of fire and personal injury, always relieve fuel system pressure before servicing.

Proceed as follows:

NOTE: Perform all steps if checking fuel system pressure. If only relieving fuel system pressure, perform steps 1-4 and 8-10.

- 1. Turn Ignition OFF.
- Obtain Briggs & Stratton Fuel Pressure Gauge (Part No. 19627).
- 3. Locate fuel pressure test port (Schrader valve) on fuel pump module to fuel rail connector.
- 4. Remove protective cap from Schrader valve and install fuel pressure gauge.

NOTE: A small amount of gasoline may drain from the Schrader valve when the gauge is installed. Wrap a shop towel around the valve fitting to catch any fuel leakage.

5. Turn Ignition ON to pressurize fuel system.

- Note the reading of the fuel pressure gauge. Fuel pressure should remain steady at **38-43 psi** (262-296 kPa).
- 7. Turn Ignition OFF.
- Position the clear bleed tube in an approved container and press the pressure relief button on the gauge assembly to relieve fuel system pressure. Fully depress and hold the pressure relief button until pointer on the dial face is resting on the stop pin.
- 9. Remove fuel pressure gauge from Schrader valve.

NOTE: A small amount of gasoline may drain from the Schrader valve when the gauge is removed. Wrap a shop towel around the valve fitting to catch any fuel leakage.

10. Install protective cap on Schrader valve.

Check/Relieve Fuel System Pressure for Models 540000/610000



The fuel in the fuel rail is under high pressure. To avoid an uncontrolled discharge or spray of fuel, and to reduce the risk of fire and personal injury, always relieve fuel system pressure before servicing.

Proceed as follows:

NOTE: Perform all steps if checking fuel system pressure. If only relieving fuel system pressure, perform steps 1-7.

- 1. Turn Ignition OFF.
- 2. Loosen fuel filler cap to relieve fuel tank pressure. Tighten filler cap after loosening.
- 3. Remove access cover. See Access Cover/Blower Housing, Removal, steps 1-3.
- 4. Remove air cleaner assembly. See Air Cleaner Assembly, Removal.
- 5. Pull out grey secondary lock and press to disconnect fuel pump module connector.
- 6. Turn Ignition ON, Engine ON.
- Start and run engine until it stalls. If it does not start, crank engine a few times to relieve fuel system pressure.
- 8. Obtain the following tools:
 - Briggs & Stratton Fuel Pressure Gauge (Part No. 19627).
 - Briggs & Stratton BIG BLOCK Fuel Pressure Test Adapter (Part No. 19624).

 Squeeze two tabs on quick disconnect fitting to release fuel rail from fuel outlet port of fuel pump module.

NOTE: Wrap shop towel around fitting to catch any fuel leakage.

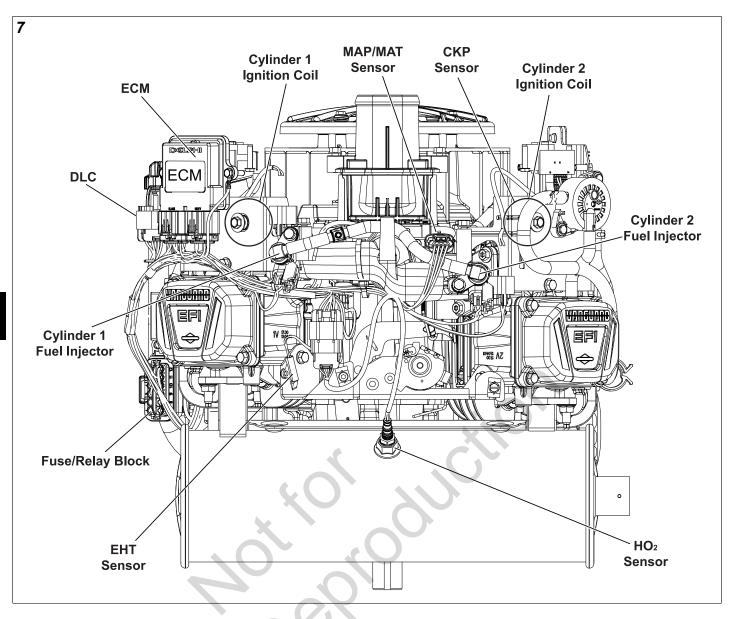
- 10. Install fuel pressure test adapter between fuel rail and fuel pump module.
- 11. Remove protective cap from Schrader valve on fuel pressure test adapter and install fuel pressure gauge.
- 12. Connect fuel pump module connector. Push in grey secondary lock to secure.
- 13. Turn Ignition ON to pressurize fuel system.
- 14. Note the reading of the fuel pressure gauge. Fuel pressure should remain steady at **38-43 psi** (262-296 kPa).
- 15. Turn Ignition OFF.
- 16. Position the clear bleed tube in an approved container and press the pressure relief button on the gauge assembly to relieve fuel system pressure. Fully depress and hold the pressure relief button until pointer on the dial face is resting on the stop pin.
- 17. Remove fuel pressure gauge from Schrader valve on fuel pressure test adapter.

NOTE: A small amount of gasoline may drain from the Schrader valve when the gauge is removed. Wrap a shop towel around the valve fitting to catch any fuel leakage.

- 18. Install protective cap on Schrader valve.
- 19. Remove fuel pressure test adapter between fuel rail and fuel pump module.
- 20. Firmly push quick disconnect fitting on fuel rail onto fuel outlet port of fuel pump module. Gently tug on fitting to verify that it is properly seated and secure.
- 21. Turn ignition switch ON for two seconds, and then OFF for 10 seconds. Turn the ignition switch back to ON and check for fuel leaks.
- 22. Install air cleaner assembly. See Air Cleaner Assembly, Installation.
- 23. Install access cover. See Access Cover/Blower Housing, Installation, steps 7-10.

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NOTE: Static guard, decorative cover, and blower housing removed for illustration purposes.

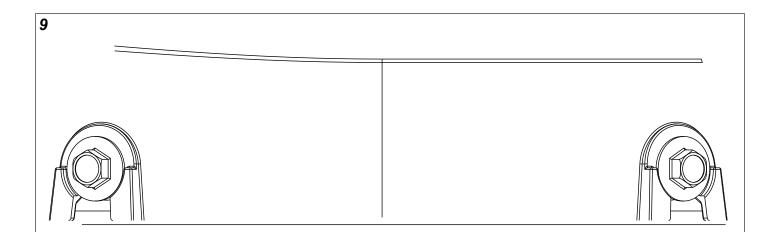
Air Cleaner Assembly/Static Guard/ Decorative Cover/Blower Housing

Removal

- 1. See Figure 8. Remove air cleaner (A) as follows:
 - A. Rotate screw to loosen band clamp at air inlet elbow end of air hose. Remove air hose from air inlet elbow.
 - B. Remove two screws to release retaining strap from upper air cleaner bracket.
 - C. Remove air cleaner with retaining strap.
- 2. Remove six hex flange screws to release static guard (B).
- 3. Remove four hex flange screws to release decorative cover (**C**) from upper air cleaner bracket.
- Remove four hex flange screws to release fan guard (D) from blower housing.

- 5. Remove two hex flange screws to release blower housing (**E**) from upper air cleaner bracket.
- 6. Remove two hex flange screws to release ECM bracket and ECM ground wire ring terminal from blower housing.
- 7. Remove two hex flange screws to release mechanical diaphragm fuel pump bracket from blower housing.
- 8. Remove four hex flange screws to release oil cooler bracket from blower housing.
- 9. Disconnect ignition coil connectors.
- 10. Push ignition coil conduit and connectors through openings to inboard side of blower housing.
- 11. Remove high tension leads from spark plug terminals.
- 12. Loosen four alignment screws at rear of blower housing.
- 13. Loosen two alignment screws at front of blower housing.
- 14. Raise blower housing to remove from engine.





Installation

5

- 1. Push ignition coil connectors and conduit through openings to outboard side of blower housing.
- 2. Hand start six blower housing alignment screws, if not installed.
- 3. Place blower housing (E) into position on engine aligning slots with six alignment screws.
- 4. Verify high tension leads are routed through slots on each side or damage will occur when blower housing is tightened.
- 5. Apply downward pressure to front of blower housing and hand tighten front two alignment screws.
- Apply downward pressure to rear of blower housing and hand tighten the remaining four alignment screws.

NOTE: To be sure that blower housing is properly aligned, verify that washer head of each screw appears as shown in Figure 9.

- 7. Alternately tighten six alignment screws to **75-95 lb-in** (9-11 Nm) using a crosswise pattern.
- Install two hex flange screws to fasten blower housing to upper air cleaner bracket. Alternately tighten screws to 75-95 Ib-in (9-11 Nm).
- 9. Install high tension leads onto spark plug terminals.
- 10. Connect ignition coil connectors.
- 11. Install four hex flange screws to fasten oil cooler bracket to blower housing. Alternately tighten screws to **25-35 lb-in** (3-4 Nm) using a crosswise pattern.
- Install two hex flange screws to fasten mechanical diaphragm fuel pump bracket to blower housing. Alternately tighten screws to **12-16 lb-in** (1-2 Nm).
- Install two hex flange screws to fasten ECM bracket and ECM ground wire ring terminal to blower housing. Alternately tighten screws to 25-35 lb-in (3-4 Nm).
- 14. Install four hex flange screws to fasten fan guard(D) to blower housing. Alternately tighten screws to40-48 lb-in (5 Nm) using a crosswise pattern.

- Install four hex flange screws to fasten decorative cover (C) to upper air cleaner bracket. Alternately tighten screws to 50-70 lb-in (6-8 Nm) using a crosswise pattern.
- See Figure 8. Install six hex flange screws to fasten static guard (B) to blower housing. Alternately tighten screws to 25-35 lb-in (3-4 Nm) using a crosswise pattern.
- 17. Install air cleaner (A) as follows:
 - A. Place air cleaner on upper air cleaner bracket.
 - B. Install two screws to fasten retaining strap to upper air cleaner bracket. Alternately tighten screws to **75-95 lb-in** (9-11 Nm).
 - C. Position band clamp on free end of air hose.
 - D. Install air hose onto air inlet elbow and tighten band clamp screw to **10-20 lb-in** (1-2 Nm).

ECM

Removal

- 1. Remove two hex flange screws to release ECM bracket from blower housing.
- 2. Disconnect J1 and J2 connectors from ECM.

Installation

1. Connect J1 and J2 connectors to new ECM.

NOTE: The words BLACK and GREY are molded into the ECM housing to ensure proper installation of J1 (Grey) and J2 (Black) connectors.

- 2. Slide hex flange screw through inside ECM bracket flange and ground wire ring terminal. Start screw into inside boss on blower housing.
- 3. Install second Phillips screw on opposite side, and alternately tighten screws to **25-35 lb-in** (3-4 Nm).

MAP/MAT Sensor

Removal

- 1. Remove air cleaner assembly, static guard and decorative cover. See *Air Cleaner Assembly/Static Guard/Decorative Cover/ Blower Housing, Removal,* steps 1-3.
- 2. Pull out red secondary lock and press latch to disconnect MAP/MAT sensor connector.
- 3. Remove screw to release sensor bracket from threaded boss on intake manifold.
- 4. Remove sensor from intake manifold.

Installation

- 1. Lightly lubricate O-ring of **new** sensor.
- 2. Install sensor into intake manifold.
- Install screw to fasten sensor bracket to threaded boss on intake manifold. Tighten screw to 50-60 lb-in (6-7 Nm).
- 4. Connect MAP/MAT sensor connector. Push in red secondary lock to secure.
- 5. Install decorative cover, static guard, and air cleaner assembly. See Air Cleaner Assembly/Static Guard/ Decorative Cover/Blower Housing, Installation, steps 15-17.

Ignition Coil

Removal

- 1. See Air Cleaner Assembly/Static Guard/Decorative Cover/Blower Housing, Removal.
- 2. Remove two hex flange screws to release ignition coil from blower housing.

Installation

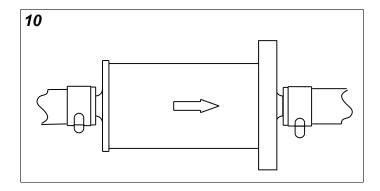
- Install two hex flange screws to fasten **new** ignition coil to blower housing. Alternately tighten screws to **20-35 lb-in** (3-4 Nm).
- 2. See Air Cleaner Assembly/Static Guard/Decorative Cover/Blower Housing, Installation.

Fuel Filter

Removal

- 1. Relieve fuel system pressure. See CHECK/RELIEVE FUEL SYSTEM PRESSURE in this section.
- 2. Squeeze hose clip and remove fuel inlet hose from fuel filter fitting.

NOTE: Wrap shop towel around fuel filter fittings to catch any fuel leakage.



3. Squeeze hose clip and remove fuel outlet hose from fuel filter fitting.

Installation

- 1. See Figure 10. With the arrow pointing in the direction of fuel flow, install **new** fuel filter between fuel inlet and outlet hoses.
- 2. Turn ignition switch ON for two seconds, and then OFF for 10 seconds. Turn the ignition switch back to ON and check for fuel leaks.

Mechanical Diaphragm Fuel Pump

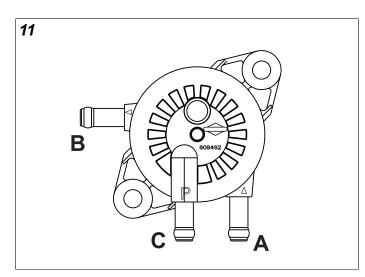
Removal

1. See Figure 11. Squeeze hose clip at fuel inlet port (**A**) and remove hose from fuel filter.

NOTE: Wrap shop towel around fittings to catch any fuel leakage.

- 2. Squeeze hose clip at fuel outlet port (**B**) and remove hose to fuel pump module.
- 3. Gently pull crankcase vacuum hose from pulse line fitting (**C**).
- 4. Remove two hex flange screws to release fuel pump from blower housing.

- 1. Orient **new** fuel pump with the crankcase vacuum and fuel inlet ports pointing down.
- Install two hex flange screws to secure fuel pump to blower housing. Alternately tighten screws to 12-16 lb-in (1-2 Nm).
- 3. Squeeze hose clip and install hose from fuel filter onto fuel inlet port (**A**).
- 4. Squeeze hose clip and install hose to fuel pump module onto fuel outlet port (**B**).
- 5. Gently push crankcase vacuum hose onto pulse line fitting (**C**). Be sure hose is not twisted after installation.
- 6. Turn ignition switch ON for two seconds, and then OFF for 10 seconds. Turn the ignition switch back to ON and check for fuel leaks.



Fuel Pump Module

Removal

- 1. Relieve fuel system pressure. See CHECK/RELIEVE FUEL SYSTEM PRESSURE in this section.
- See Figure 12. Squeeze clip and remove EVAP tube (to elbow fitting on cylinder 2 heat shield) from top of fuel pump module (A).
- Remove three hex screws to release fuel pump module from bracket.
- 4. Pull out grey secondary lock and press latch to disconnect fuel pump module connector (**B**).
- 5. Squeeze two tabs on quick disconnect fitting to release fuel rail from fuel outlet port (**C**).

NOTE: Wrap shop towel around fittings to catch any fuel leakage.

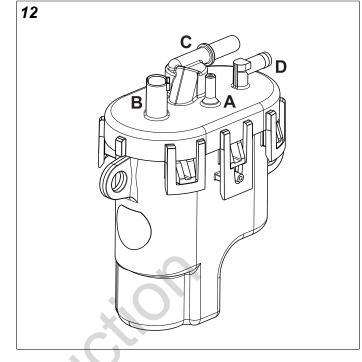
6. Squeeze clip at fuel inlet port (**D**) and remove hose from mechanical diaphragm fuel pump.

NOTE: Fuel pump module may contain a small quantity of fuel. Hold fuel pump module with inlet and outlet fittings pointing upward until fuel can be drained into a suitable container.

Installation

- 1. Squeeze clip and install hose from mechanical diaphragm fuel pump onto fuel inlet port (**D**).
- Firmly push quick disconnect fitting on fuel rail onto fuel outlet port (C). Gently tug on fitting to verify that it is properly seated and secure.
- 3. Connect fuel pump module connector (**B**). Push in grey secondary lock to secure.
- Squeeze clip and install EVAP tube (to elbow fitting on cylinder 2 heat shield) at top of fuel pump module (A).

- Install three hex screws to fasten fuel pump module to bracket. Alternately tighten screws to 60-70 lb-in (7-8 Nm).
- Turn ignition switch ON for two seconds, and then OFF for 10 seconds. Turn the ignition switch back to ON and check for fuel leaks.

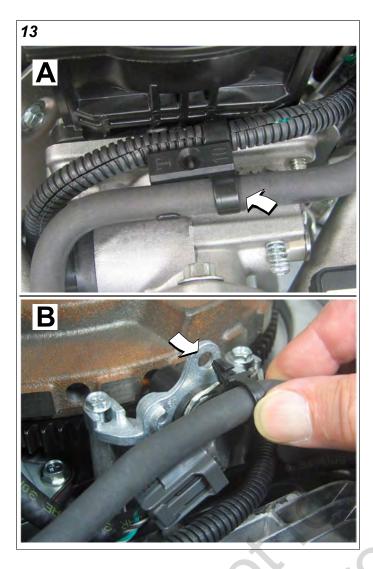


Fuel Rail/Fuel Injectors

Removal

- 1. Relieve fuel system pressure. See CHECK/RELIEVE FUEL SYSTEM PRESSURE in this section.
- 2. See Air Cleaner Assembly/Static Guard/Decorative Cover/Blower Housing, Removal.
- Remove EFI wire harness retaining clip from fuel rail. See A of Figure 13.
- 4. Remove fuel rail retaining clip from hole in CKP sensor bracket. Remove fuel rail retaining clip from fuel rail. See B of Figure 13.
- 5. Pull out green secondary lock and press tab to disconnect fuel injector connectors.
- 6. Remove two hex flange screws to release fuel injector cap flanges from intake manifold.
- 7. Remove retaining clips to release fuel injector caps from fuel injectors. Note orientation of the retaining clips prior to removal.
- 8. Remove fuel injectors from intake manifold.
- 9. Squeeze two tabs on quick disconnect fitting to release fuel rail from fuel pump module.

NOTE: Wrap shop towel around fitting to catch any fuel leakage.



Installation

- 1. Lightly lubricate fuel injector O-rings with clean engine oil.
- 2. Install fuel injectors into intake manifold.
- Install retaining clips to secure fuel injector caps to fuel injectors. Orient retaining clips as noted during removal. Be sure retaining clips are fully engaged.
- Install two hex flange screws to fasten fuel injector cap flanges to intake manifold. Tighten screws to 50-60 lb-in (6-7 Nm).
- 5. Connect fuel injector connectors. Push in green secondary locks to secure.
- 6. Install EFI wire harness retaining clip onto fuel rail.
- 7. Install fuel rail retaining clip onto fuel rail. Install fuel rail retaining clip into hole in CKP sensor bracket.
- 8. Route quick disconnect fitting on fuel rail through opening in cylinder 2 heat shield to fuel pump module.

- 9. Firmly push quick disconnect fitting onto fuel pump module. Gently tug on fitting to verify that it is properly seated and secure.
- 10. Turn ignition switch ON for two seconds, and then OFF for 10 seconds. Turn the ignition switch back to ON and check for fuel leaks.
- 11. See Air Cleaner Assembly/Static Guard/Decorative Cover/Blower Housing, Installation.

CKP Sensor

Removal

- 1. See Air Cleaner Assembly/Static Guard/Decorative Cover/Blower Housing, Removal.
- 2. Remove fuel rail retaining clip from hole in CKP sensor bracket.
- 3. Remove two hex flange screws to release CKP sensor bracket from cylinder mounting bosses.
- 4. Disconnect CKP sensor connector.

- Start two hex flange screws to fasten CKP sensor bracket to cylinder mounting bosses. Alternately tighten screws until snug.
- 2. On side opposite connector, install mounting plate in groove of CKP sensor housing.
- 3. Insert CKP sensor into bracket. Align hole in mounting plate with hole stamped "49" on bracket. Install TORX screw and tighten to **25-35 lb-in** (3-4 Nm).
- Loosen two bracket screws and adjust as necessary until gap between CKP sensor and flywheel tooth is 0.010 inches (0.254 mm). See Figure 14.
- 5. Alternately tighten CKP sensor bracket screws to **20-30 lb-in** (2-3 Nm).
- 6. Connect CKP sensor connector.



- 7. Install fuel rail retaining clip into hole in CKP sensor bracket.
- 8. See Air Cleaner Assembly/Static Guard/ Decorative Cover/Blower Housing, Installation.

EHT Sensor

NOTE: The EHT sensor is an integral part of the EFI wire harness and is not sold separately. Replace EFI wire harness if EHT sensor is bad.

EFI Wire Harness

Removal

- 1. See Air Cleaner Assembly/Static Guard/Decorative Cover/Blower Housing, Removal.
- 2. Remove flywheel. Proceed as follows:
 - A. Using an air impact wrench or breaker bar, loosen flywheel nut.
 - B. Remove four hex flange screws to release fan from flywheel.
 - C. Unthread flywheel nut from crankshaft taper and then thread back on a couple turns.
 - D. Obtain flywheel puller (Part No. 19621).
 - E. Using the larger holes in the puller tool, and with the open side facing upward, place tool over crankshaft taper seating it on the flywheel nut.
 - F. Install hex nut on each of two puller screws. Insert puller screws through holes in puller tool, and then thread into flywheel an equal number of turns.
 - G. Rotate hex nuts until contact is made with the puller tool. Verify that the puller tool is square. See Figure 15.
 - H. Holding screws to prevent rotation, alternately turn each hex nut in small increments until the flywheel is free.
 - I. Remove flywheel from crankshaft.

Keep fingers away from inside edge of flywheel during removal. Stator magnets are powerful and may pull the flywheel in with sufficient force to cause hand injury.

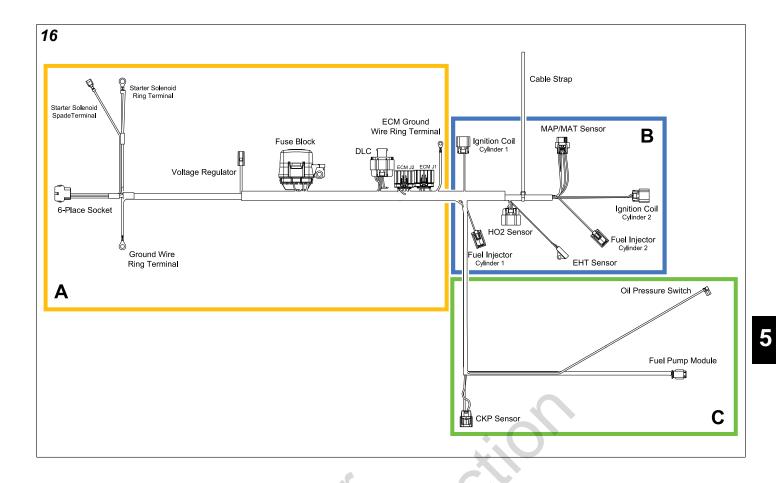
- J. Remove screws to release puller tool from flywheel.
- 3. Remove four TORX screws to release backplate (and oil fill tube flange) from cylinder mounting bosses.
- 4. See A of Figure 16. Proceed as follows:
 - Disconnect 6-place (or 8-place) engine to chassis connector.

- Disconnect starter solenoid ring and spade terminals.
- Remove hex flange screw to release ground wire ring terminal from cylinder boss.
- Remove two hex flange screws to release starter motor from cylinder 1.
- Disconnect voltage regulator connector.
- Remove hex flange screw to release fuse/relay block cover and voltage regulator bottom flange from cylinder 1 heat shield.
- Disconnect ECM J1 and J2 connectors.
- Disconnect ECM ground wire ring terminal.
- 5. See B of Figure 16. Proceed as follows:
 - Remove TORX screw to release EHT sensor bracket from cylinder 1.

NOTE: Ignition coil connectors are disconnected during blower housing removal.

- · Disconnect fuel injector connectors.
- Disconnect HO2 sensor connector.
- Disconnect MAP/MAT sensor connector.
- Remove EFI wire harness from retaining clip on fuel rail (centered at front of intake elbow).
- Cut cable strap to release EFI wire harness from intake manifold.
- 6. See C of Figure 16. Proceed as follows:
 - Disconnect CKP sensor connector.
 - Disconnect fuel pump module connector.
 - Disconnect oil pressure switch connector. Release wire from hose clip on cylinder 2 heat shield.
- 7. Remove EFI wire harness from engine.





Installation

- Position new EFI wire harness on engine separating conduit and connectors into three groups as shown in Figure 16. Proceed as follows:
 - A. Adjust wire harness as necessary, so that ignition coil, MAP/MAT sensor, and fuel injector connectors and conduit are positioned below the fuel rail.
 - B. Draw out harness until ECM J1 and J2 connectors are seated at top of cylinder 1 valve cover and fuse/relay block is next to voltage regulator.
 - C. Draw out harness, so that 6-place (or 8-place) engine to chassis connector, starter solenoid ring and spade terminals, and ground wire ring terminal run under cylinder 1 heat shield to area of starter motor and oil fill tube.
 - D. Feed CKP sensor, fuel pump module, and oil pressure switch connectors and conduit under intake manifold (at point of cylinder 1 fuel injector), and then up between fuel rail and air intake elbow to outboard side of CKP sensor bracket.
 - E. Route fuel pump module and oil pressure switch connectors and conduit through opening at back of cylinder 2 heat shield to area of fuel pump module.

- . See C of Figure 16. Proceed as follows:
 - Connect CKP sensor connector.
 - Connect fuel pump module connector. Push in grey secondary lock to secure.
 - Route oil pressure switch sensor wire behind fuel pump module bracket, and then capture in hose clip on cylinder 2 heat shield. See Figure 17. Connect electrical connector to oil pressure switch installed in oil filter mount.
- 3. See B of Figure 16. Proceed as follows:
 - Install EFI wire harness into retaining clip on fuel rail (centered at front of intake elbow).
 - Connect MAP/MAT sensor connector. Push in red secondary lock to secure.
 - Connect fuel injector connectors. Push in green secondary locks to secure.
 - · Connect HO2 sensor connector.
 - Install cable strap to secure EFI wire harness to intake manifold.

NOTE: Ignition coil connectors are connected during blower housing installation.

 Orient EHT sensor with end rotated against tab on cylinder 1. Install TORX screw and tighten to 20-40 lb-in (2-5 Nm).



5



- 4. See A of Figure 16. Proceed as follows:
 - · Connect ECM J1 and J2 connectors.

NOTE: ECM ground wire ring terminal is connected during blower housing installation.

- Install hex flange screw to fasten fuse/relay block cover and voltage regulator bottom flange to cylinder 1 heat shield. Tighten screw to **40-50 lb-in** (5-6 Nm).
- Connect voltage regulator connector.
- Keeping 6-place (or 8-place) engine to chassis connector, starter solenoid ring and spade terminals, and ground wire ring terminal on inboard side, install two hex flange screws to fasten starter motor to cylinder 1.
- Seat starter motor by alternately tightening screws to **50 lb-in** (6 Nm), and then final tighten screws to **145-165 lb-in** (16-19 Nm).

NOTE: Exercise care to avoid pinching, kinking or otherwise damaging wires as starter motor is installed.

- Keeping 6-place (or 8-place) engine to chassis connector, starter solenoid ring and spade terminals, and ground wire ring terminal on inboard side of oil fill tube, install four TORX screws to fasten backplate (and oil fill tube flange) to cylinder mounting bosses.
- Alternately tighten backplate screws to **90-110 lb**in (10-12 Nm) using a crosswise pattern.

NOTE: Exercise care to avoid pinching, kinking or otherwise damaging wires as backplate and oil fill tube is installed.

- Connect starter solenoid ring and spade terminals.
- Install hex flange screw to fasten ground wire ring terminal to cylinder boss. Tighten screw to 22-35 lb-in (3-4 Nm). See Figure 18.
- Connect 6-place (or 8-place) engine to chassis connector.
- 5. Install flywheel. Proceed as follows:

Keep fingers away from inside edge of flywheel during installation. Stator magnets are powerful and may pull the flywheel in with sufficient force to cause hand injury.

- A. Install flywheel onto crankshaft taper aligning crankshaft and flywheel keyways. Install key.
- B. Install flywheel washer onto crankshaft taper with the dome side up.
- C. Install flywheel nut onto crankshaft taper and tighten to **120-140 lb-ft** (163-190 Nm).
- D. Install four hex flange screws to fasten fan to flywheel. Alternately tighten screws to **75-95 lb-in** (9-11 Nm).
- 6. See Air Cleaner Assembly/Static Guard/Decorative Cover/Blower Housing, Installation.

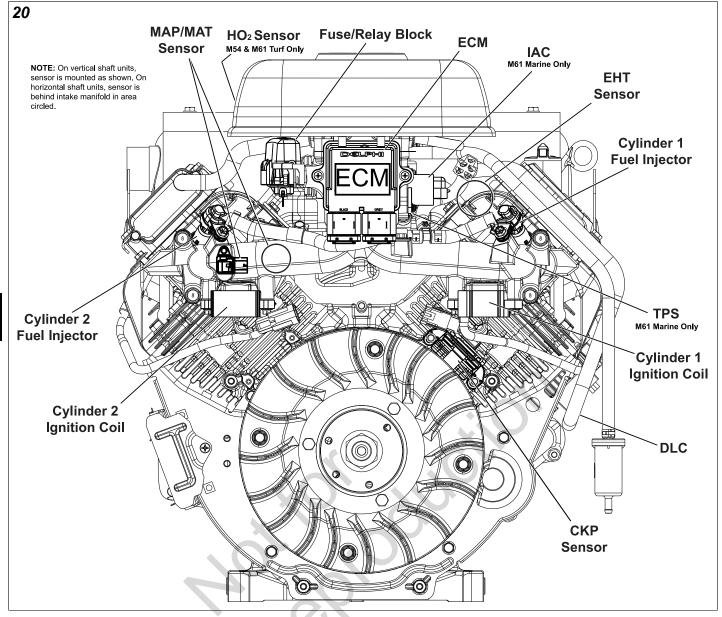
HO₂ Sensor

Removal

- 1. Disconnect HO₂ sensor connector.
- 2. Rotate sensor body hex counter-clockwise to release sensor from muffler. See Figure 19.

- 1. Rotate sensor body hex clockwise to secure sensor to muffler. Tighten to **146-173 lb-in** (16-19 Nm).
- 2. Routing sensor cable conduit inboard of EFI wire harness, connect HO₂ sensor connector.





NOTE: Access cover and blower housing removed for illustration purposes.

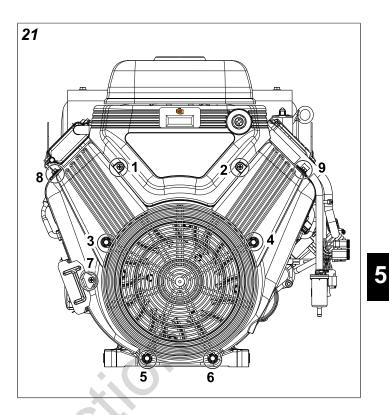
Access Cover/Blower Housing

Removal

- 1. See Figure 21. Remove two Phillips screws (1-2) to release access cover from blower housing.
- 2. Lift access cover straight up to release tongues from grooves in blower housing.
- If equipped, disconnect tachometer/hourmeter/MIL connector at back of access cover.
- 4. Remove four hex flange screws (**3-6**) from coupling nuts to release wire guard.
- 5. Remove hex flange screw (7) to release oil cooler bracket from blower housing.
- 6. Remove hex flange screws (8-9) to release left and right side air guides and blower housing from intake manifold.
- 7. Remove four coupling nuts (**3-6**). Lift blower housing straight up to disengage from posts.

Installation

- 1. Place blower housing into position engaging holes with four posts.
- Verify high tension leads are routed through slots on each side or damage will occur when blower housing is tightened.
- Install coupling nuts on posts (3-6). Alternately tighten coupling nuts to 78-96 lb-in (9-11 Nm) using a crosswise pattern.
- Install two hex flange screws (8-9) to fasten left and right side air guides and blower housing to intake manifold. Tighten screws to 78-96 lb-in (9-11 Nm).
- Install hex flange screw (7) to fasten oil cooler bracket to blower housing. Tighten screw to 35-43 lb-in (4-5 Nm).
- Install four hex flange screws (3-6) to fasten wire guard to coupling nuts. Tighten screws to 78-96 lb-in (9-11 Nm).
- 7. If equipped, connect tachometer/hourmeter/ MIL connector at back of access cover.
- 8. Lower access cover straight down to engage tongues in grooves of blower housing.
- 9. Verify IAC connector wire harness conduit is routed through groove or damage will occur when access cover is tightened.
- Install two Phillips screws (1-2) to fasten access cover to blower housing. Tighten screws to 35-43 lbin (4-5 Nm).



ECM

NOTE: A product improvement to dampen vibration to the ECM/fuse block bracket was recently introduced in production. A Briggs & Stratton Service Kit (Part No. 847337) to upgrade product in the field includes a new fuse/relay block cover, ECM mounting bracket, rubber isolation mounts, and mounting hardware. See Service Bulletin DSB-1053 for details.

Removal

- 1. Remove access cover. See Access Cover/Blower Housing, Removal, steps 1-3.
- 2. Remove two Phillips screws to release ECM from ECM/fuse block bracket.
- 3. Disconnect J1 and J2 connectors from ECM.

Installation

1. Connect J1 and J2 connectors to new ECM.

NOTE: The words BLACK and GREY are molded into the ECM housing to ensure proper installation of J1 (Grey) and J2 (Black) connectors.

 Slide Phillips screw through ECM flange (Grey ECM J1 connector side) and ground wire ring terminal. Start screw into ECM/ fuse block bracket.

- 3. Install second Phillips screw on opposite side, and alternately tighten screws to **35-52 lb-in** (4-6 Nm).
- 4. Install access cover. See Access Cover/Blower Housing, Installation, steps 7-10.

MAP/MAT Sensor

Removal

- 1. See Access Cover/Blower Housing, Removal.
- Pull out red secondary lock and press latch to disconnect MAP/MAT sensor connector.
- 3. Remove hex flange screw to release sensor flange from intake manifold.
- 4. Remove sensor from intake manifold.

Installation

5

- 1. Lightly lubricate O-ring of new MAP/MAT sensor.
- 2. Install sensor into intake manifold aligning hole in flange with hole in intake manifold.
- Install hex flange screw and tighten to 78-96 lb-in (9-11 Nm).
- 4. Connect MAP/MAT sensor connector. Push in red secondary lock to secure.
- 5. See Access Cover/Blower Housing, Installation.

Ignition Coil

Removal

- 1. See Access Cover/Blower Housing, Removal.
- 2. See Figure 22. Remove two hex flange screws to release ignition coil from intake manifold mounting bosses.

NOTE: Do not cut cable strap on inside mounting boss. Cable strap is installed on ignition coil socket connector and is used for EFI wire harness retention.

- 3. Disconnect ignition coil connector.
- 4. Remove high tension lead from spark plug terminal.

Installation

- 1. Loop cable strap on ignition coil wire harness socket connector around inside mounting boss on intake manifold.
- 2. Connect ignition coil connector.
- Install two hex flange screws to fasten ignition coil to intake manifold mounting bosses. Alternately tighten screws to 35-52 lb-in (4-6 Nm).
- 4. Install high tension lead onto spark plug terminal.
- 5. See Access Cover/Blower Housing, Installation.



Fuel Filter

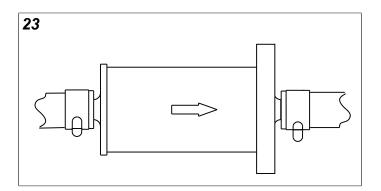
Removal

- 1. Relieve fuel system pressure. See CHECK/RELIEVE FUEL SYSTEM PRESSURE in this section.
- 2. Squeeze hose clip and remove fuel inlet hose from fuel filter fitting.

NOTE: Wrap shop towel around fuel filter fittings to catch any fuel leakage.

3. Squeeze hose clip and remove fuel outlet hose from fuel filter fitting.

- See Figure 23. With the arrow pointing in the direction of fuel flow, install **new** fuel filter between fuel inlet and outlet hoses.
- 2. Turn ignition switch ON for two seconds, and then OFF for 10 seconds. Turn the ignition switch back to ON and check for fuel leaks.



Fuel Pump Module

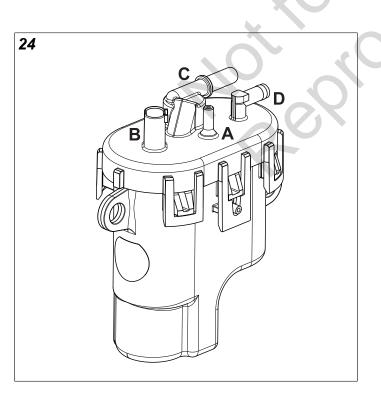
Removal

- 1. Relieve fuel system pressure. See CHECK/RELIEVE FUEL SYSTEM PRESSURE in this section.
- Remove access cover. See Access Cover/Blower Housing, Removal, steps 1-3.
- 3. See Air Cleaner Assembly, Removal.
- See Figure 24. Squeeze clip and remove EVAP tube (A) to throttle body adapter.
- 5. Remove three hex screws to release fuel pump module from bracket.
- 6. Pull out grey secondary lock and press latch to disconnect fuel pump module connector (**B**).
- 7. Squeeze two tabs on quick disconnect fitting to release fuel rail from fuel outlet port (**C**).

NOTE: Wrap shop towel around fitting to catch any fuel leakage.

- 8. Squeeze hose clip at fuel inlet port (**D**) and remove hose from fuel filter.
- 9. Remove fuel pump module.

NOTE: Fuel pump module may contain a small quantity of fuel. Hold fuel pump module with inlet and outlet fittings pointing upward until fuel can be drained into suitable container.



Installation

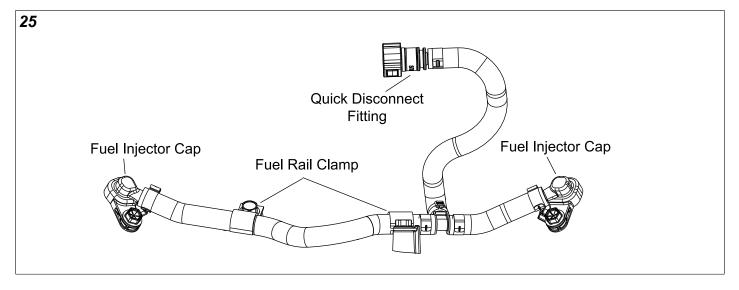
- 1. Install new fuel pump module into bracket.
- 2. Squeeze hose clip and install hose from fuel filter onto fuel inlet port (**D**).
- 3. Firmly push quick disconnect fitting on fuel rail onto fuel outlet port (**C**). Gently tug fitting to verify that it is properly seated and secure.
- 4. Connect fuel pump module connector (**B**). Push in grey secondary lock to secure.
- 5. Squeeze clip and install EVAP tube (to throttle body adapter) at top of fuel pump module (**A**).
- Install three hex screws to fasten fuel pump module to bracket. Alternately tighten screws to **78-96 lb-in** (9-11 Nm).
- 7. Turn ignition switch ON for two seconds, and then OFF for 10 seconds. Turn the ignition switch back to ON and check for fuel leaks.
- 8. See Air Cleaner Assembly, Installation.
- 9. Install access cover. See Access Cover/Blower Housing, Installation, steps 7-10.

Fuel Rail/Fuel Injectors

Removal

- 1. Relieve fuel system pressure. See CHECK/RELIEVE FUEL SYSTEM PRESSURE in this section.
- 2. See Access Cover/Blower Housing, Removal.
- 3. See Air Cleaner Assembly, Removal.
- 4. Pull out green secondary lock and press tab to disconnect fuel injector connectors.
- 5. See Figure 25. Remove two hex flange screws to release fuel injector cap flanges from intake manifold.
- 6. Remove two hex flange screws to release fuel rail clamps from intake manifold.
- 7. Remove retaining clips to release fuel injector caps from fuel injectors. Note orientation of the retaining clips prior to removal.
- 8. Remove fuel injectors from intake manifold.
- 9. Squeeze two tabs on quick disconnect fitting to release fuel rail from fuel pump module.

NOTE: Wrap shop towel around fitting to catch any fuel leakage.



Installation

- 1. Lightly lubricate fuel injector O-rings with clean engine oil.
- 2. Install fuel injectors into intake manifold.
- 3. Install retaining clips to secure fuel injector caps to fuel injectors. Orient retaining clips as noted during removal. Be sure retaining clips are fully engaged.
- Install two hex flange screws to fasten fuel injector cap flanges to intake manifold. Tighten screws to 104-122 lb-in (12-14 Nm).
- Install two hex flange screws to fasten fuel rail clamps to intake manifold. Tighten screws to 78-96 lb-in (9-11 Nm).
- 6. Connect fuel injector connectors. Push in green secondary locks to secure.
- 7. Firmly push quick disconnect fitting onto fuel pump module. Gently tug on fitting to verify that it is properly seated and secure.
- 8. Turn ignition switch ON for two seconds, and then OFF for 10 seconds. Turn the ignition switch back to ON and check for fuel leaks.
- 9. See Air Cleaner Assembly, Installation.
- 10. See Access Cover/Blower Housing, Installation.

CKP Sensor

Removal

- 1. See Access Cover/Blower Housing, Removal.
- 2. Remove two Phillips screws to release CKP sensor bracket from cylinder mounting bosses.
- 3. Disconnect CKP sensor connector.

Installation

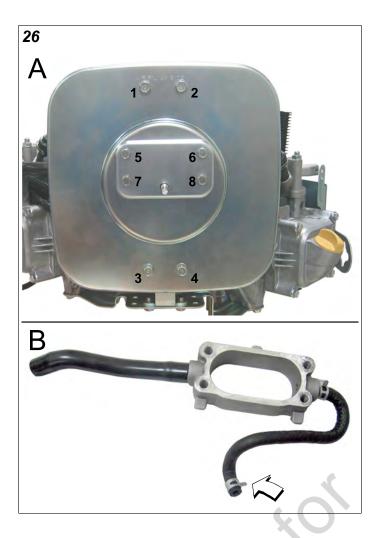
 Start two Phillips screws to fasten CKP sensor bracket to cylinder mounting bosses. Alternately tighten screws until snug.

- On side opposite electrical connector, install mounting plate in groove of CKP sensor housing.
- Insert CKP sensor into bracket. Align hole in mounting plate with hole stamped "61" on bracket. Install TORX screw and tighten to 25-35 lb-in (3-4 Nm).
- 4. Loosen two bracket screws and adjust as necessary until gap between CKP sensor and flywheel tooth is **0.010 inches** (0.254 mm).
- Alternately tighten CKP sensor bracket screws to 22-35 lb-in (3-4 Nm).
- 6. Connect CKP sensor connector.
- 7. See Access Cover/Blower Housing, Installation.

Air Cleaner Assembly

Removal

- 1. Remove plastic knob to release air filter cover.
- 2. Remove thumb nut from threaded stud.
- 3. Remove metal retainer plate.
- 4. Remove air filter element.
- See A of Figure 26. Remove upper hex flange screws (1-2) to release air cleaner backplate from ECM/fuse block bracket.
- 6. Remove lower hex flange screws (**3-4**) to release air cleaner backplate from fuel pump module bracket.
- 7. Remove four hex screws (**5-8**) to release carburetor shield and throttle body adapter from throttle body.
- 8. See B of Figure 26. Squeeze clip and remove EVAP tube (to throttle body adapter) from top of fuel pump module.



Installation

1. Insert four hex screws (**5-8**) through carburetor shield and air cleaner backplate.

NOTE: Air cleaner backplate is stamped "Air Filter Side" to ensure proper installation. Also, be sure carburetor shield is oriented so that the threaded stud is at the bottom.

- 2. At back of air cleaner backplate, hang gasket on four hex screws.
- 3. Insert four hex screws (**5-8**) through throttle body adapter and start into throttle body.
- 4. Start lower hex flange screws (**3-4**) to fasten air cleaner backplate to fuel pump module bracket.
- 5. Start upper hex flange screws (**1-2**) to fasten air cleaner backplate to ECM/fuse block bracket.
- Alternately tighten four carburetor shield hex screws (5-8) to 78-96 lb-in (9-11 Nm) using a crosswise pattern.
- Alternately tighten four backplate hex flange screws (1-4) to 174-217 lb-in (20-25 Nm) using a crosswise pattern.
- 8. Place air filter element onto air filter mount.

- 9. Fit metal retainer plate evenly and snugly into air filter element.
- 10. Install thumb nut onto threaded stud and tighten until snug.
- 11. Install air filter cover.
- 12. Install plastic knob onto threaded rod to secure air filter cover.

Throttle Body

Removal

- 1. Remove access cover. See Access Cover/ Blower Housing, Removal, steps 1-3.
- 2. See Air Cleaner Assembly, Removal.
- Remove two Phillips screws to release ECM and ECM ground wire ring terminal from ECM/fuse block bracket.
- 4. Remove hex flange screw to release ECM/fuse block bracket from throttle body.
- 5. Remove two hex flange screws to release throttle body from intake manifold.
- 6. Disconnect IAC connector.
- 7. Disconnect TPS connector.

- 1. Connect TPS connector.
- 2. Connect IAC connector.
- Install two hex flange screws in throttle body flanges. Hang **new** gasket on screws, so that tab points toward idle screw with spring. See Figure 27.
- 4. Start hex flange screws into intake manifold. Alternately tighten screws to **78-96 lb-in** (9-11 Nm).
- 5. Install hex flange screw to fasten ECM/fuse block bracket to throttle body. Tighten screw until snug.
- 6. See Air Cleaner Assembly, Installation.



- 7. Tighten ECM/fuse block bracket to throttle body screw to **78-96 lb-in** (9-11 Nm).
- Slide Phillips screw through ECM flange (Grey ECM J1 connector side) and ground wire ring terminal. Start screw into ECM/fuse block bracket.
- 9. Install second Phillips screw on opposite side, and alternately tighten screws to **35-52 lb-in** (4-6 Nm).
- 10. Install access cover. See Access Cover/Blower Housing, Installation, steps 7-10.

EHT Sensor

NOTE: The EHT sensor is an integral part of the EFI wire harness and is not sold separately. Replace EFI wire harness if EHT sensor is bad.



EFI Wire Harness

Removal

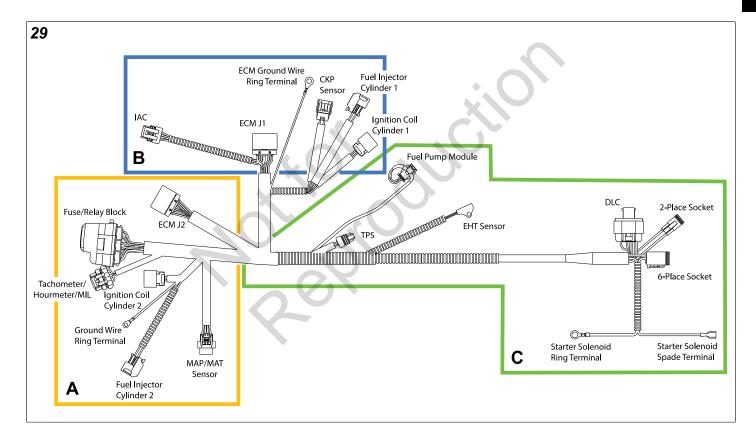
- 1. See Access Cover/Blower Housing, Removal.
- 2. See Air Cleaner Assembly, Removal.
- 3. See A of Figure 29. On cylinder 2 side of engine, proceed as follows:
 - Remove screw to release fuse block cover from ECM/fuse block bracket.
 - Disconnect MAP/MAT sensor connector.
 - Disconnect fuel injector connector.
 - Disconnect ignition coil connector.
 - Remove Phillips screw to release ground wire ring terminal from cylinder boss.
 - Disconnect ECM J2 connector.
- 4. See B of Figure 29. On cylinder 1 side of engine, proceed as follows:
 - Disconnect ECM J1 connector.

- Remove Phillips screw to release ECM ground wire ring terminal from ECM/fuse block bracket.
- Disconnect fuel injector connector.
- Disconnect ignition coil connector.
- Disconnect CKP sensor connector.
- Disconnect IAC connector.
- 5. See C of Figure 29. Proceed as follows:
 - Disconnect TPS connector.
 - Disconnect fuel pump module connector.
 - Remove TORX screw to release EHT sensor bracket from cylinder 1.
 - Disconnect 2- and 6-place (or single 8-place) engine to chassis connectors.
 - Disconnect starter solenoid ring and spade terminals.
- 6. Remove two Phillips screws to remove air block mounting plate.
- See C of Figure 29. Feed wire harness conduit and connectors up through air block mounting plate opening.
- Cut two cable straps around intake manifold between air block mounting plate and inside ignition coil mounting bosses. Remove EFI wire harness from engine.

- 1. Position **new** EFI wire harness at top of intake manifold separating conduit and connectors into three groups as shown in Figure 29.
- 2. See C of Figure 29. Feed wire harness connectors and conduit down through air block mounting plate opening to area below intake manifold.
- 3. See B of Figure 29. On cylinder 1 side of engine, proceed as follows:
 - Connect ECM J1 connector.
 - Slide Phillips screw through ECM flange (Grey ECM J1 connector side) and ground wire ring terminal. Start screw into ECM/fuse block bracket and tighten to **35-52 lb-in** (4-6 Nm).
 - Connect fuel injector connector. Push in green secondary lock to secure.
 - Install **new** cable strap through ignition coil wire harness socket connector, install over inside ignition coil mounting boss, and connect connector.
 - Connect CKP sensor connector.
 - Connect IAC connector.
- 4. See A of Figure 29. On cylinder 2 side of engine, proceed as follows:
 - Install screw to fasten fuse block cover to ECM/ fuse block bracket. Tighten screw to 78-96 lb-in (9-11 Nm).

- Connect MAP/MAT sensor connector. Push in red secondary lock to secure.
- Connect fuel injector connector. Push in green secondary lock to secure.
- Install new cable strap through ignition coil wire harness socket connector, install over inside ignition coil mounting boss, and connect connector.
- Install Phillips screw to fasten ground wire ring terminal to cylinder boss. Tighten screw to 22-35 lb-in (3-4 Nm).
- Connect ECM J2 connector.
- 5. See C of Figure 29. Proceed as follows:
 - Connect TPS connector.
 - Connect fuel pump module connector. Push in grey secondary lock to secure.
 - Orient EHT sensor with end rotated against tab on cylinder 1. Install TORX screw and tighten to **35-52 lb-in** (4-6 Nm). See Figure 28.

- Connect starter solenoid ring and spade terminals.
- Connect 2- and 6-place (or single 8-place) engine to chassis connectors.
- Install two Phillips screws (with captive washers) to fasten air block mounting plate to cylinder. Alternately tighten screws to 22-35 lb-in (3-4 Nm).
- Install **new** cable strap around intake manifold between air block mounting plate and inside cylinder 2 ignition coil mounting boss capturing convoluted tubing of ignition coil and fuel injector.
- 8. Install **new** cable strap around intake manifold between air block mounting plate and inside cylinder 1 ignition coil mounting boss capturing fuel injector, ignition coil and CKP sensor conduit.
- 9. See Air Cleaner Assembly, Installation.
- 10. See Access Cover/Blower Housing, Installation.



IAC

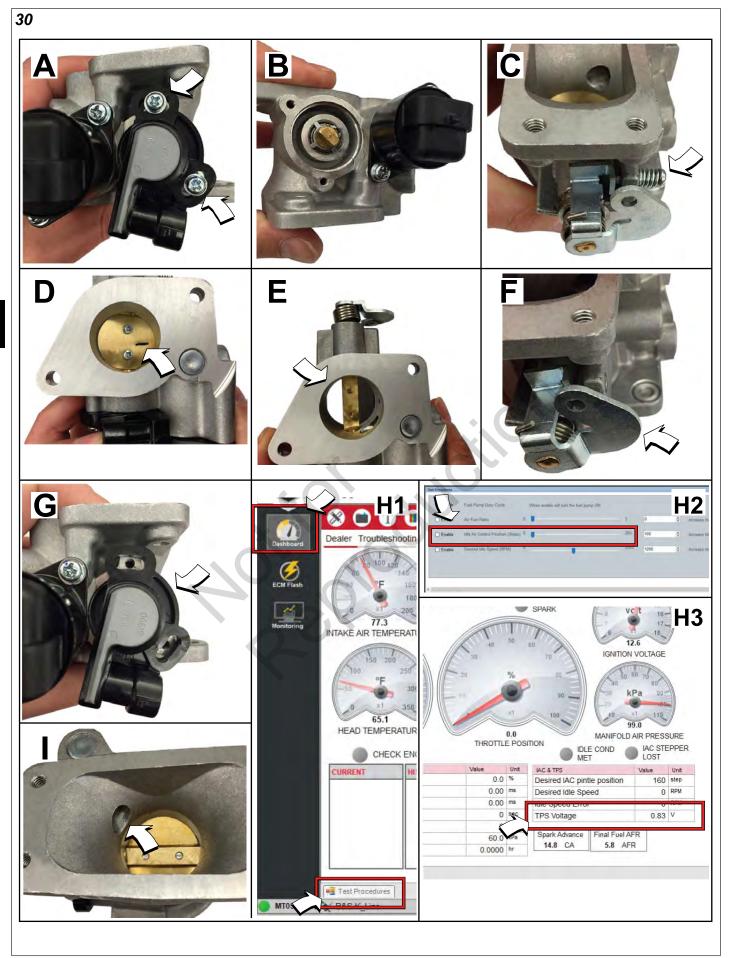
Removal

- Remove access cover. See Access Cover/Blower Housing, Removal, steps 1-3.
- 2. See Air Cleaner Assembly, Removal.
- 3. Disconnect IAC connector.
- 4. Remove two Phillips screws to release IAC from throttle body.

Installation

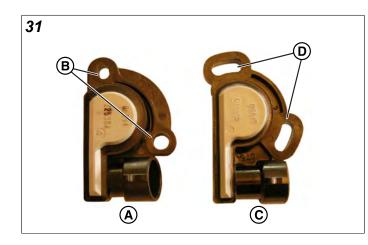
- Install two Phillips screws to fasten IAC to throttle body. Alternately tighten screws to 22-35 lb-in (2-4 Nm).
- 2. Connect IAC connector.
- 3. See Air Cleaner Assembly, Installation.
- 4. Install access cover. See Access Cover/Blower Housing, Installation, steps 7-10.

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TPS

NOTE: See Figure 31. The late style non adjustable TPS (**A**) can be identified by the round screw holes (**B**) in the mounting flange, whereas the early style TPS (**C**) is slotted (**D**), so that the unit can be rotated if using a DVOM for adjustment. Engines with the late style TPS may also come equipped with a tamper proof TORX idle set screw.



Non Adjustable TPS (Late Style) Removal

- 1. See Throttle Body, Removal.
- 2. Remove two Phillips screws to release TPS from throttle body.

Installation

- Install two Phillips screws to fasten TPS to throttle body. Alternately tighten screws to 10-16 lb-in (1-2 Nm).
- 2. See Throttle Body, Installation.

Adjustable TPS (Early Style)

Removal/Installation/Adjustment

- 1. See Throttle Body, Removal.
- 2. Remove two Phillips screws to release TPS from throttle body. See A and B of Figure 30.
- 3. Remove dead idle screw with spring from throttle body. See C of Figure 30.
- 4. Mark throttle plate position for ease of installation. See D of Figure 30.
- 5. Remove two screws to release throttle plate. See E of Figure 30.
- 6. Rotate throttle, so that lever contacts the dead idle screw boss. See F of Figure 30.

- Install two Phillips screws to fasten **new** TPS to throttle body, but leave loose for later adjustment. See G of Figure 30.
- Apply Loctite 271 or equivalent to two throttle plate screws. Install screws to fasten throttle plate to throttle body. Alternately tighten screws to 8 lb-in (1.0 Nm).
- 9. Install dead idle screw with spring, but leave loose for later adjustment.

NOTE: If Diagnostic Tool is not available, use DVOM and follow instructions beginning at step 20.

Using Diagnostic Tool (Part No. 19636)

- 10. See Throttle Body, Installation, steps 1-9.
- 11. Run the engine at no load idle, throttle in the idle position.
- 12. See H1 of Figure 30. Using the Diagnostic Tool, select the **Dashboard** icon in the left sidebar to view the **Dealer** tab. Select the **Test Procedures** tab in the lower left corner.
- 13. See H2 of Figure 30. Slew the Idle Air Control Position (Steps) to 0 steps.
- 14. Adjust the dead idle screw until the engine runs at 600 +/- 50 RPM.
- 15. Turn the engine off.
- 16. See H3 of Figure 30. Close the **Test Procedures** tab, and with the throttle resting against the dead idle screw, use the software to adjust the **TPS Voltage** to 0.73 + .02 volts.
- 17. Alternately tighten two TPS screws to **10-16 lb-in** (1-2 Nm).
- 18. Install access cover. See Access Cover/Blower Housing, Installation, steps 7-10.
- 19. Proceed to step 25 to reset ECM memory.

Using DVOM

- 20. See Throttle Body, Installation, steps 1-4.
- 21. Run engine at no load idle, throttle in the idle position.
- 22. Use index finger or plug to block IAC air passage. See I of Figure 30.
- 23. While IAC air passage is blocked, adjust dead idle screw until engine runs at 600 +/-50 RPM.
- 24. Turn engine OFF and proceed as follows:
 - A. Back probe terminal 3 (Pink/Black wire) of TPS connector.
 - B. Connect terminal 3 back probe to red meter test lead on DVOM.
 - C. Back probe terminal 2 (Brown wire) of TPS connector.
 - D. Connect terminal 2 back probe to black meter test lead on DVOM.

- E. Set DVOM to read volts DC.
- F. Turn Ignition ON, Engine OFF.
- G. Observe voltage on DVOM.
- With throttle resting against the dead idle screw, rotate the TPS until the output voltage is 0.73 +/-0.02 volts.
- I. Alternately tighten two TPS screws to **10-16 lb-in** (1-2 Nm).
- J. See Throttle Body, Installation, steps 5-9.
- 25. Reset ECM memory as follows:
 - A. Turn Ignition OFF for at least 10 seconds.
 - B. Cycle Ignition ON and OFF five times in five seconds.
 - C. End cycle in the OFF position and wait at least 10 seconds.
 - D. Turn Ignition ON to reset ECM memory to the default values.

HO₂ Sensor

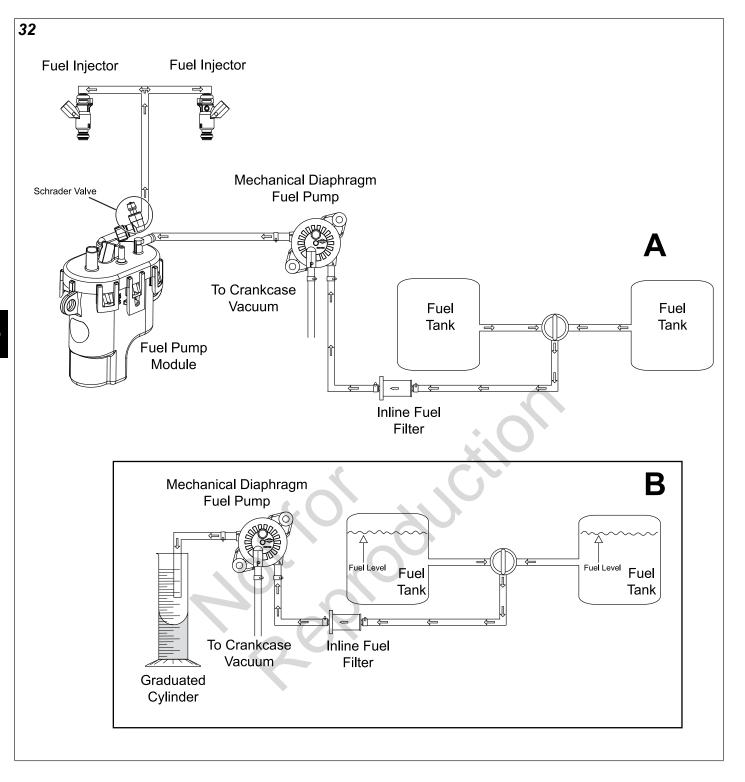
Removal

- 1. Remove access cover. See Access Cover/Blower Housing, Removal, steps 1-3.
- 2. See Air Cleaner Assembly, Removal.
- 3. Disconnect HO₂ sensor connector.
- 4. Rotate sensor body hex counter-clockwise to release sensor from muffler.

- 1. Rotate sensor body hex clockwise to secure sensor to muffler. Tighten to **146-173 lb-in** (16-19 Nm).
- 2. Connect HO₂ sensor connector.
- 3. See Air Cleaner Assembly, Installation.
- 4. Install access cover. See Access Cover/Blower Housing, Installation, steps 7-10.

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Volumetric Test

Perform a volumetric test to verify that the proper amount of fuel is being delivered to the engine. See A of Figure 32 for a typical fuel flow diagram for Model 490000. Proceed as follows:

- 1. Relieve fuel system pressure. See CHECK/RELIEVE FUEL SYSTEM PRESSURE in this section.
- Remove battery negative cable (black) from battery negative (-) terminal.
- 3. Squeeze clip at fuel outlet port and remove hose to fuel pump module.

NOTE: Wrap shop towel around fitting to catch any fuel leakage.

- 4. Obtain a stop watch and a graduated cylinder.
- 5. Attach suitable hose to fuel outlet port and direct free end into graduated cylinder. See B of Figure 32.
- 6. Install battery negative cable (black) to battery negative (-) terminal.
- Start engine and watch for fuel discharge from outlet port hose. Start the stopwatch as soon as fuel flow is observed.
- 8. Run engine for 30 seconds at 2200 RPM.
- 9. After the time has elapsed, turn off the engine and stop the watch.
- Measure the volume of fuel discharged into the graduated cylinder. See the table below for the approximate amount of fuel that should be discharged.

Pump Fuel for 30 Seconds		
Approximate Fuel Amount	237 m	
	0.5 pint	
	0.25 quart	
	1.0 cup	

NOTES:

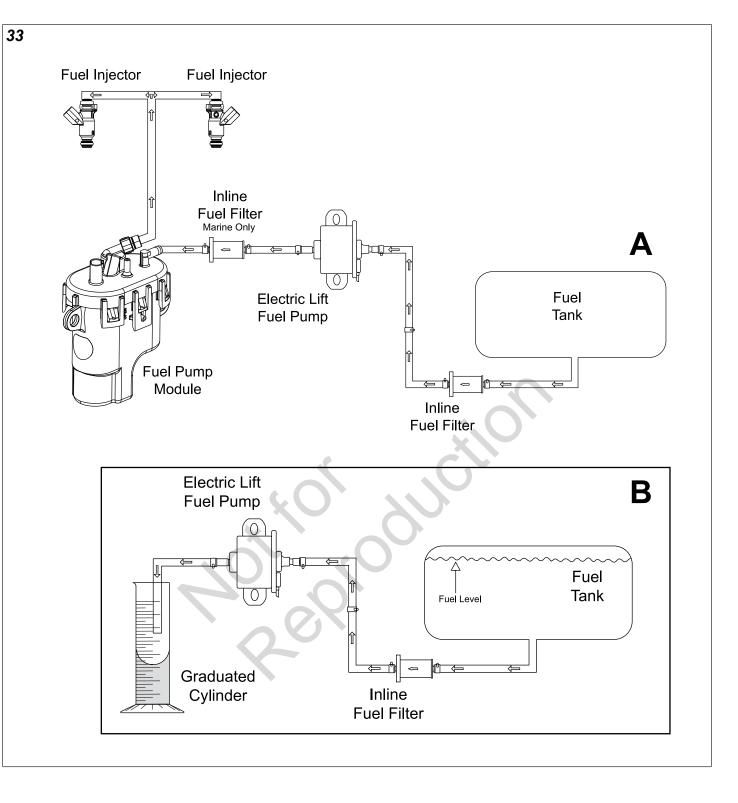
- Position the fuel tank so that it is near level with the fuel pump. Do not place the graduated cylinder **BELOW** the fuel pump or gravity feed will produce false results.
- The engine will run longer than the 30 second test interval using fuel trapped in the fuel pump module.
- View the graduated cylinder with your eyes directly level with the fuel. Note that the fuel curves up the sides of the graduated cylinder. This curve is called a meniscus. For the most accurate reading, read the measurement from the bottom of the meniscus.

• The volumetric measurement is only approximate. The fuel pump is likely functioning properly if the test results are within 10% of the approximate fuel amount.

Engine Cranks But Will Not Start

Use the starter to turn the engine over for 10 seconds. See the table below for the approximate amount of fuel that should be discharged.

Crank Engine for 10 Seconds				
Approximate Fuel Amount	65 ml			
	0.13 pint			
	0.06 quart			
	0.27 cup			



Volumetric Test

Perform a volumetric test to verify that the proper amount of fuel is being delivered to the engine. See A of Figure 33 for a typical fuel flow diagram for Models 540000/610000. Proceed as follows:

- 1. Relieve fuel system pressure. See CHECK/RELIEVE FUEL SYSTEM PRESSURE in this section.
- 2. Remove battery negative cable (black) from battery negative (-) terminal.
- 3. Squeeze clip at fuel outlet port and remove hose to fuel pump module.

NOTE: Wrap shop towel around fitting to catch any fuel leakage.

- 4. Obtain a stop watch and a graduated cylinder.
- 5. Attach suitable hose to fuel outlet port and direct free end into graduated cylinder. See B of Figure 33.
- Install battery negative cable (black) to battery negative (-) terminal.
- Start engine and watch for fuel discharge from outlet port hose. Start the stopwatch as soon as fuel flow is observed.

NOTE: The fuel pump primes for 2 seconds when the ignition is turned ON. Do not count this fuel in the volumetric measurement.

- If the engine will not run, connect a fused jumper wire from the fuel pump electrical connector to 12v B+. See SECTION 3 - WIRE SCHEMATICS AND PIN-OUTS for reference.
- After 30 seconds has elapsed, turn off the engine and stop the watch.
- Measure the volume of fuel discharged into the graduated cylinder. See the table below for the approximate amount of fuel that should be discharged.

Pump Fuel for 30 Seconds			
Approximate Fuel Amount	478 ml		
	1.0 pint		
	0.5 quart		
	2.0 cup		

NOTES:

• Position the fuel tank, so that it is near level with the fuel pump. Do not place the graduated

cylinder **BELOW** the fuel pump or gravity feed will produce false results.

- The engine will run longer than the 30 second test interval using fuel trapped in the fuel pump module.
- View the graduated cylinder with your eyes directly level with the fuel. Note that the fuel curves up the sides of the graduated cylinder. This curve is called a meniscus. For the most accurate reading, read the measurement from the bottom of the meniscus.
- The volumetric measurement is only approximate. The fuel pump is likely functioning properly if the test results are within 10% of the approximate fuel amount.

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