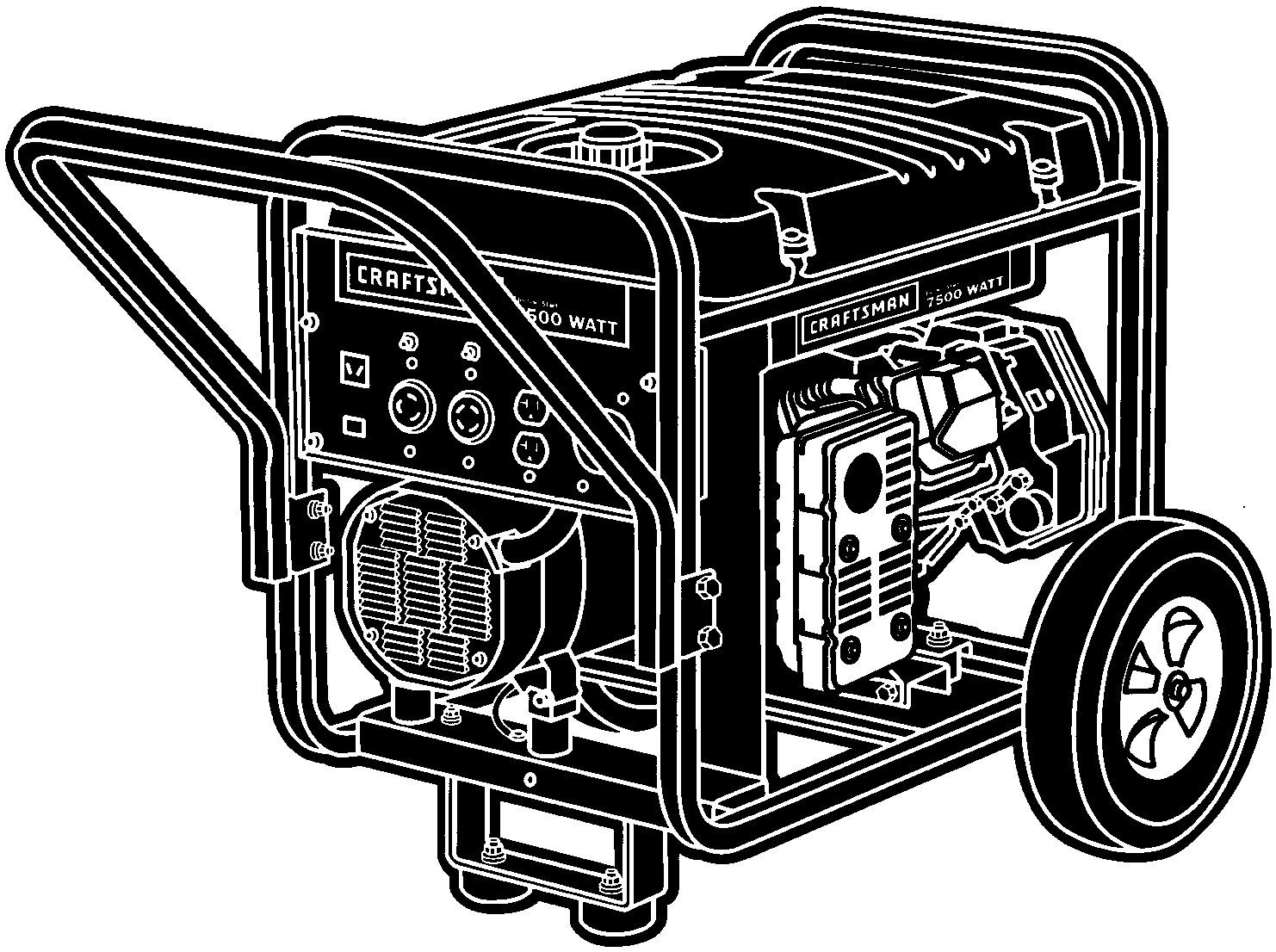
CRAFTSMAN®

Parts Manual

Mfg. No: 1020-1

580.237182, 7,500 Watt Craftsman



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Blower Housing & Recoil Assembly

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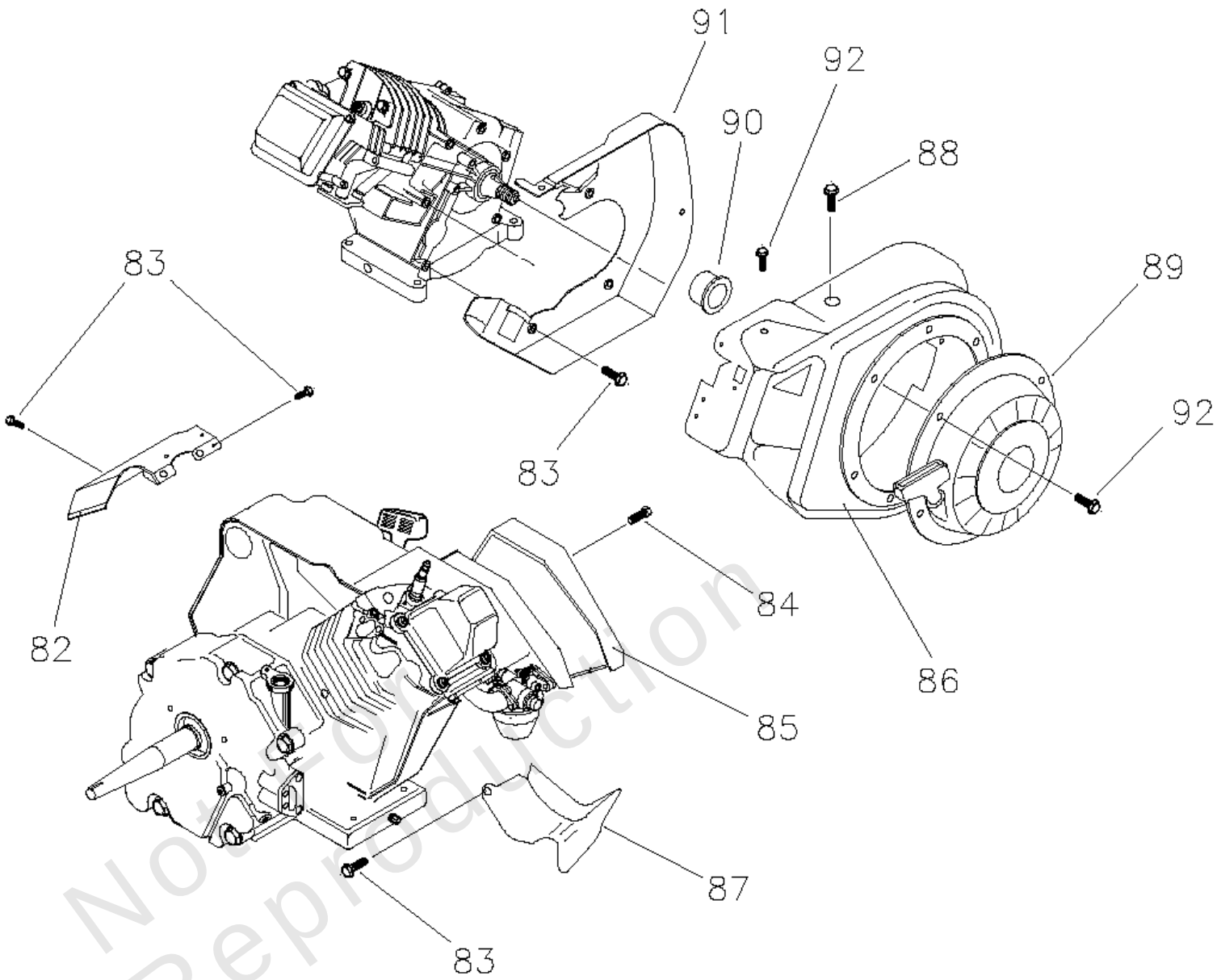

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Blower Housing & Recoil Assembly

REF NO	PART NO	QTY	DESCRIPTION
82	88433	1	Top Wrapper
83	45756	7	M6 x 10 Taptite
84	78609	2	Cover Bolt
85	73104B	1	Air Box Cover
86	92437	1	Blower Housing
87	88434	1	Lower Wrapper
88	66476	4	M6 x 12mm cap screw
89	96195	1	Recoil Assembly
90	96196	1	Recoil Cup
91	73116A	1	Back plate, E. SRT
92	81668	5	M6 x 10 HHCS

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Carburetor, Air Cleaner, Oil Switch And Oil Blockoff

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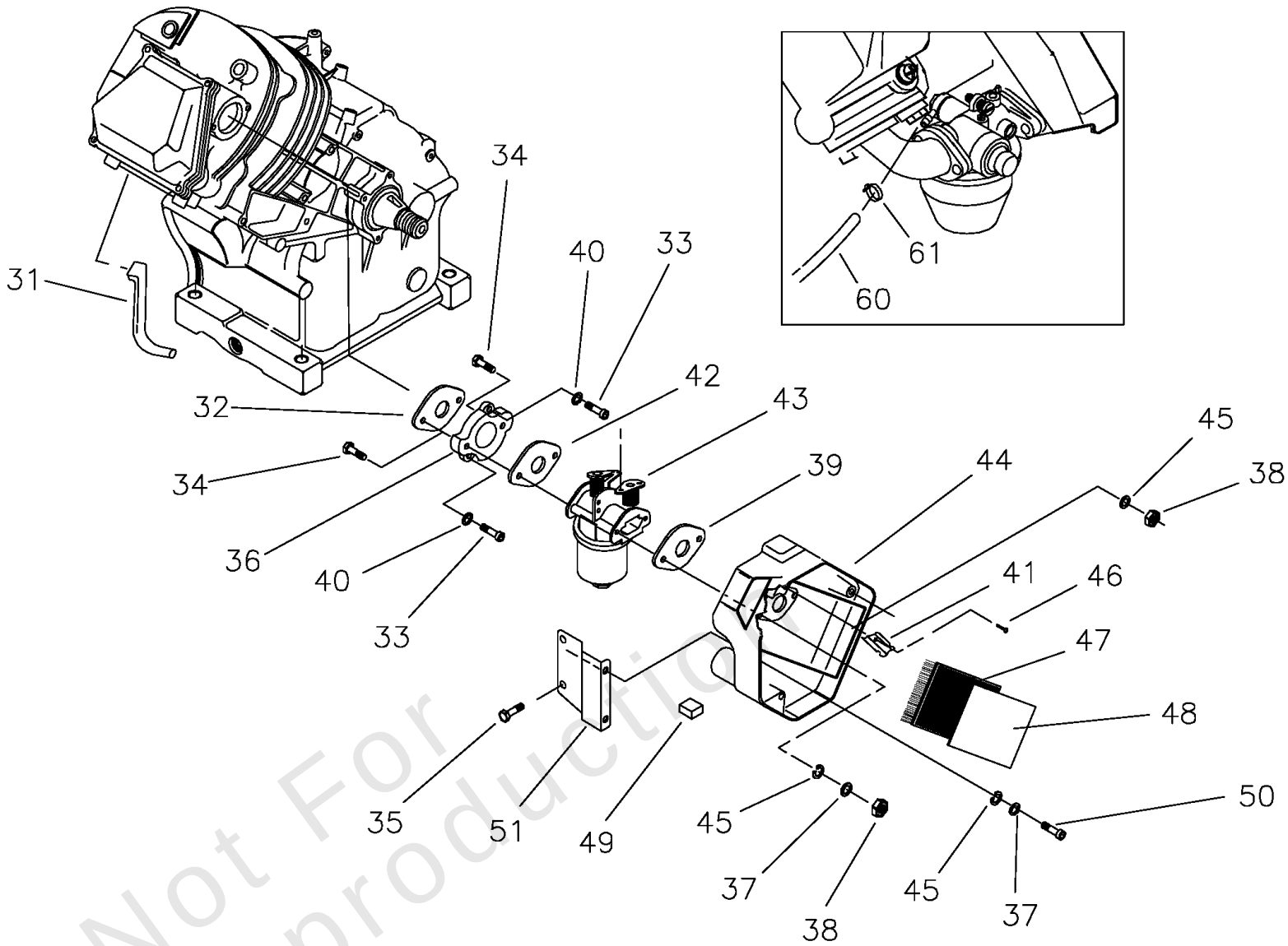

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Carburetor, Air Cleaner, Oil Switch And Oil Blockoff

REF NO	PART NO	QTY	DESCRIPTION
31	72745	1	Breather Hose
32	91039	1	Head/Manifold Gasket
33	40945	2	M6 x 20 SHCS
34	81647	2	Carb. Bolt
35	66476	2	M6 x 12 HHCS
36	91028	1	K Adapter
37	22097	3	M6 Lock Washer
38	49813	2	M6 Hex Nut
39	90970	1	Carb./Airbox Gasket
40	93873	2	M6 Ribbed Lockwasher
41	91204	1	Spitback Plate
42	89228	1	Carb/Manifold Gasket
43	A4600	1	410 Nikki Carb.
44	73108A	1	Air Cleaner Base
45	49811	4	M6 Flatwasher
46	59635	1	#8 x 3/8 Plastite
47	73111	1	Air Filter
48	81646	1	Precleaner
49	83504	1	Choke Knob
50	47411	2	M6 x 16 HHCS
51	90827	1	Brkt. Air Box
60	30340	12"	1/4" ID Hose
61	48031C	1	Hose Clamp

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Control Panel

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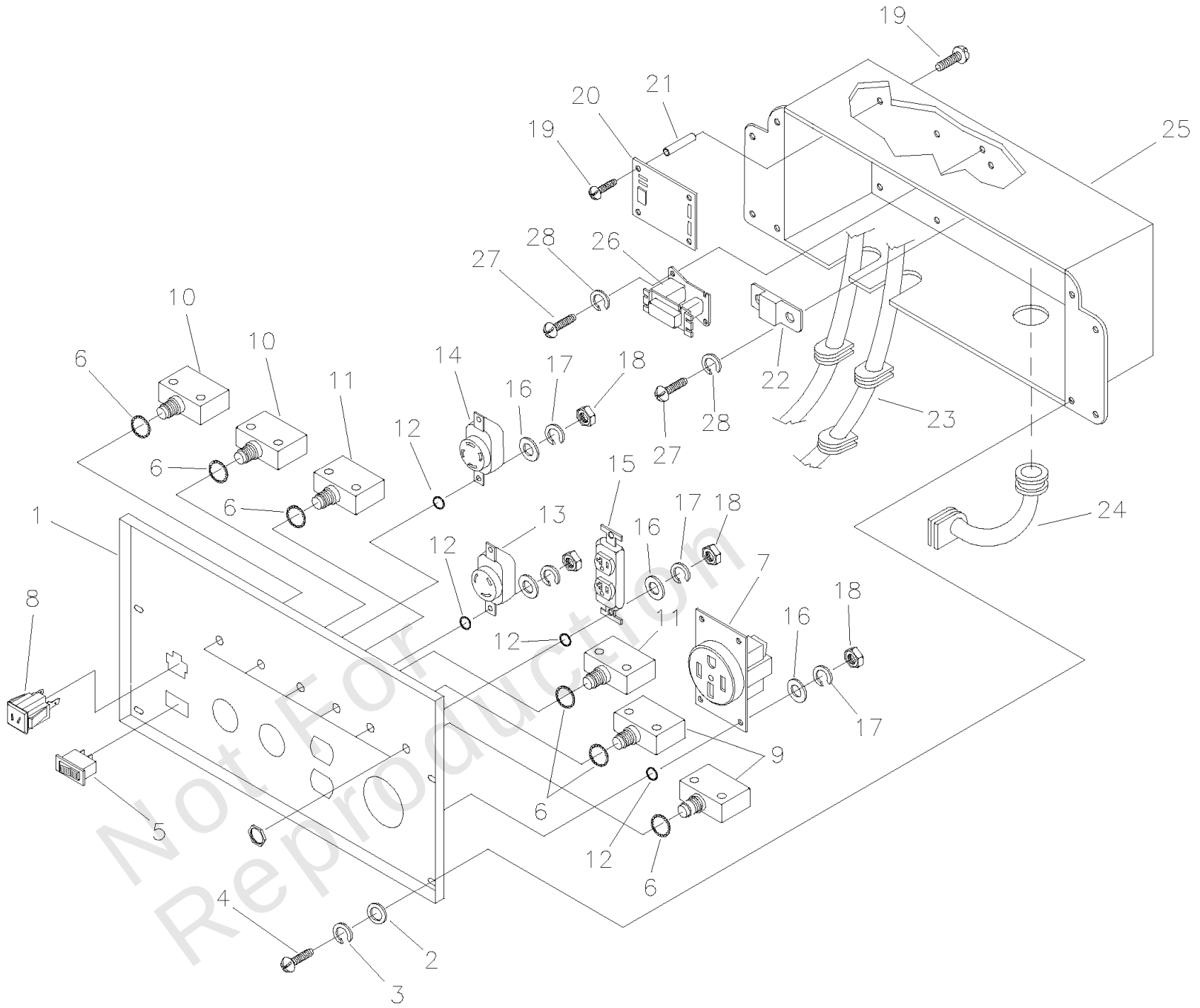

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Control Panel

REF NO	PART NO	QTY	DESCRIPTION
1	BB4461	1	PANEL, Control
2	23897	4	WASHER, #10 M5 Flat
3	49226	4	WASHER, M5 Lock
4	91526	4	SCREW, M5-0.8 x 12 mm
5	82538	1	SWITCH, Idle Control
6	82881	6	WASHER, 7/16" Int. Lock
7	B4262	1	OUTLET, 50A, 240V
8	90418	1	OUTLET, 10A, 12VDC
9	75207N	2	CIRCUIT BREAKER, 35 Amp
10	75207-A	2	CIRCUIT BREAKER, 30 Amp
11	75207	2	CIRCUIT BREAKER, 20 Amp
12	23365	10	WASHER, #8 Shakeproof
13	68868	1	OUTLET, 30A, 120V Locking
14	43437	1	OUTLET, 30A, 120V/240V Locking
15	68759	1	OUTLET, 20A,120V
16	43180	10	WASHER, M4 Flat
17	22264	10	WASHER, #8 M4 Lock
18	51715	10	NUT, M4 - 0.7 Hex
19	64526	8	SCREW, #6-32 x 3/8"
20	83970	1	BOARD, System Control
21	64525	4	3/4" Hex Standoff
22	87962	1	CIRCUIT BREAKER, 10A (automatic), 12V
23	84335	1	ASSEMBLY, Wire Harness
24	84134	1	GROMMET, Rubber Connector
25	B92069	1	BOX, Control Panel
26	84028	1	TRANSFORMER, Idle Control
27	43181	4	SCREW, M3 - 0.5 x 10 mm
28	43182	4	WASHER, M3 Lock

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Flywheel

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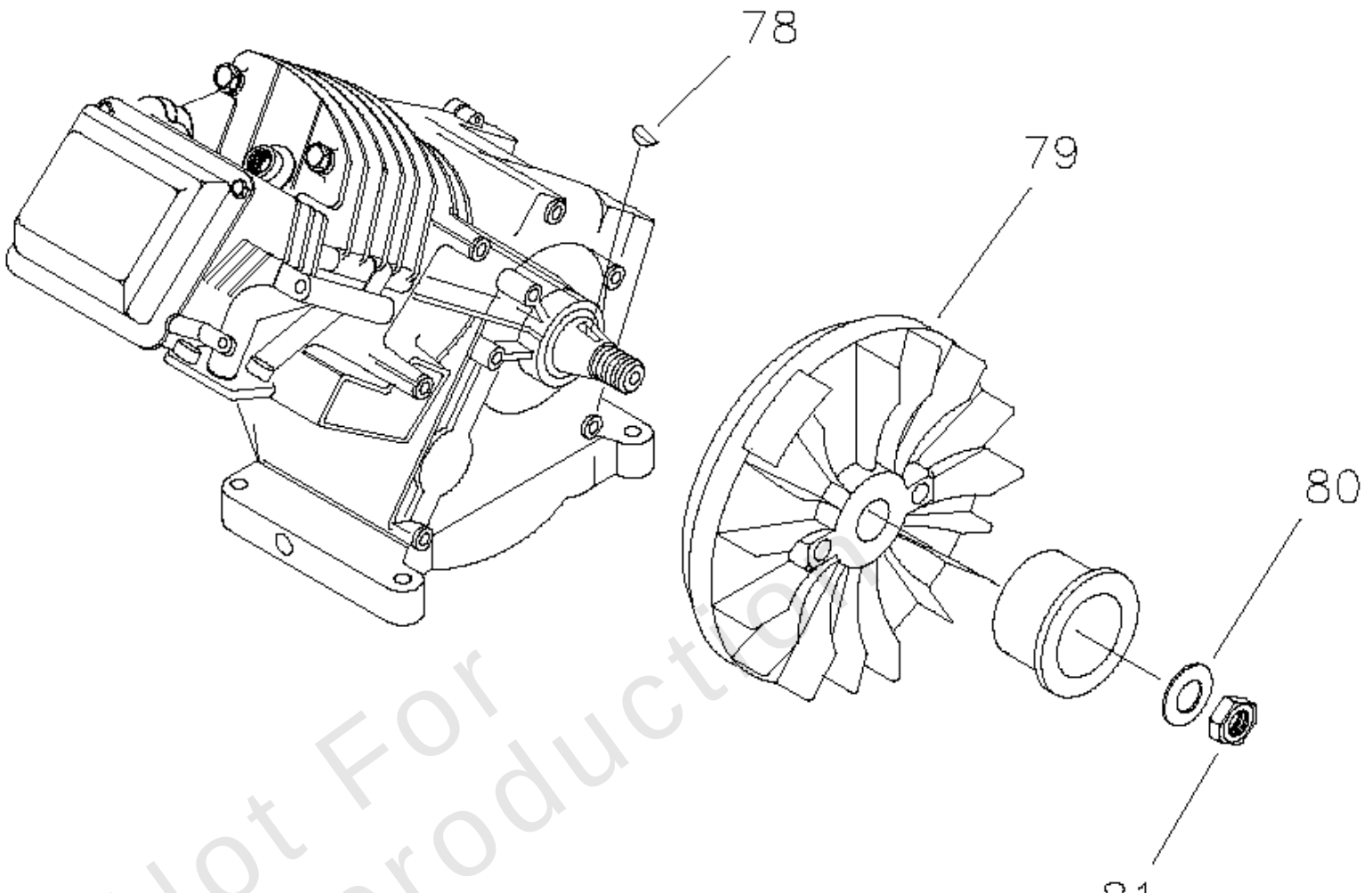

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Flywheel

REF NO	PART NO	QTY	DESCRIPTION
78	82774	1	Woodruff Key
79	91222C	1	Flywheel w/Ring Gear
80	67198N	1	Conical Washer
81	67890	1	M20 Hex Nut

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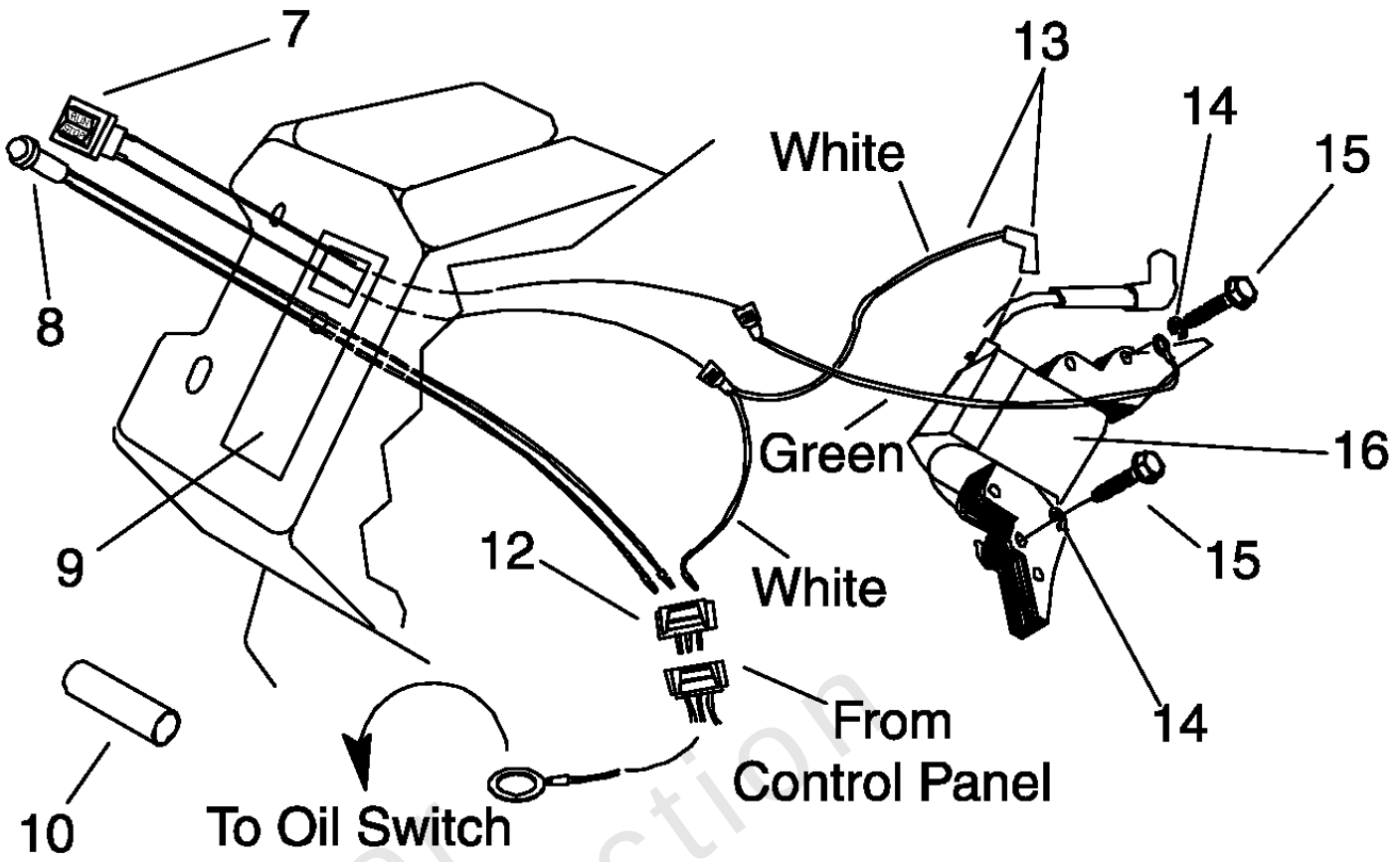

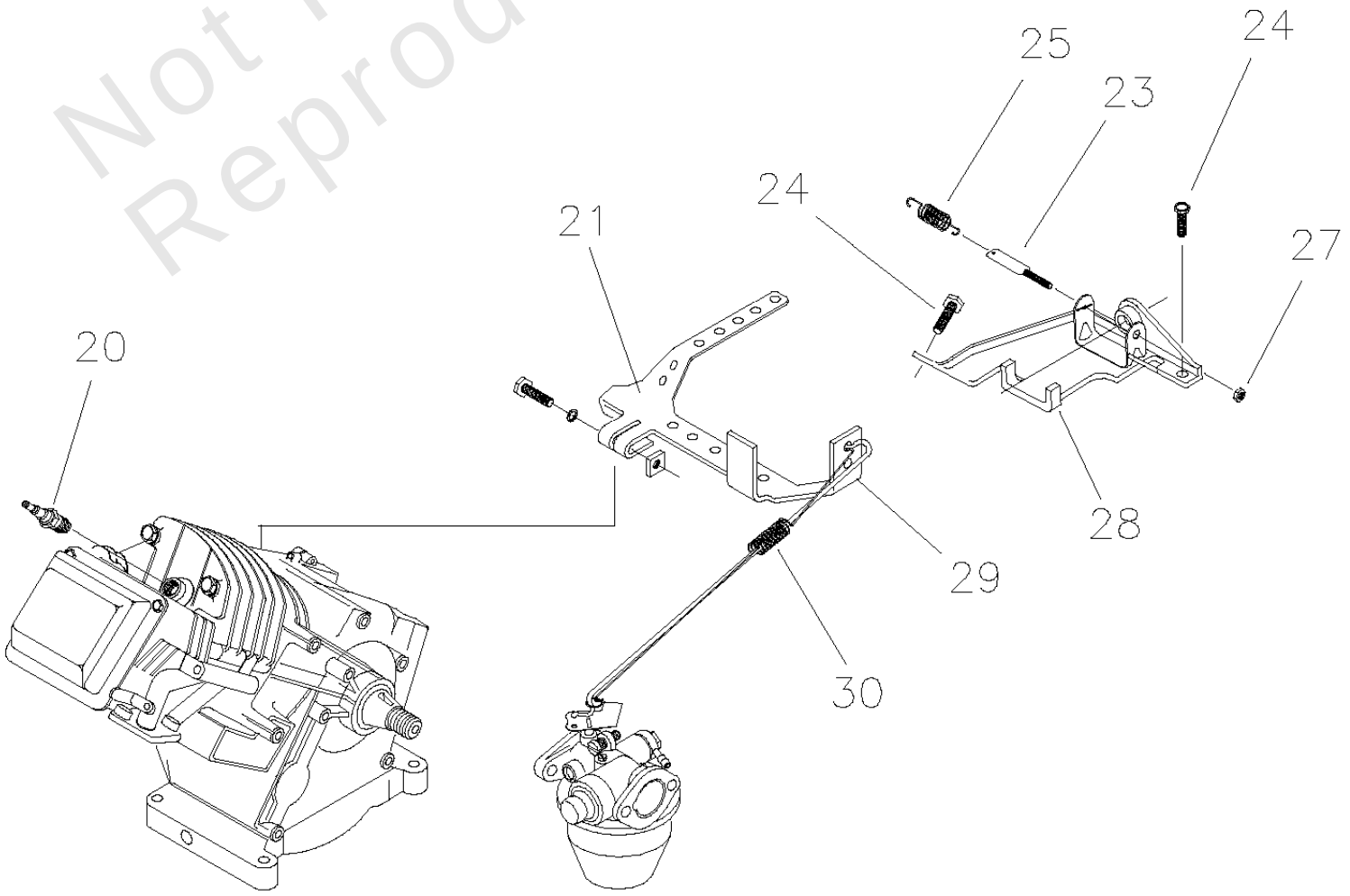

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Low Oil Shutdown And Governor

REF NO	PART NO	QTY	DESCRIPTION
7	78653	1	Run/Stop Switch
8	85272	1	Led Assembly
9	93104	1	L.O.S. Decal
10	93611	1	Black Sleeving
12	84329	1	3 Pin Male Hsg.
13	92981	1	Wire Asm.
14	22097	2	M6 Lockwasher
15	92079	2	M6 x 30 Taptite
16	84542	1	Ignition Coil
20	72347	1	Sparkplug
21	72734	1	Governor Lever
23	83502	1	Adjust Screw
24	83512	2	M8 x 15 Taptite
25	73100	1	60Hz Gov. Spring
27	83503	1	M5 Lock Nut
28	73101	1	Governor Bracket
29	72735	1	Governor Rod
30	72789	1	Anti-Lash Spring

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Main Unit

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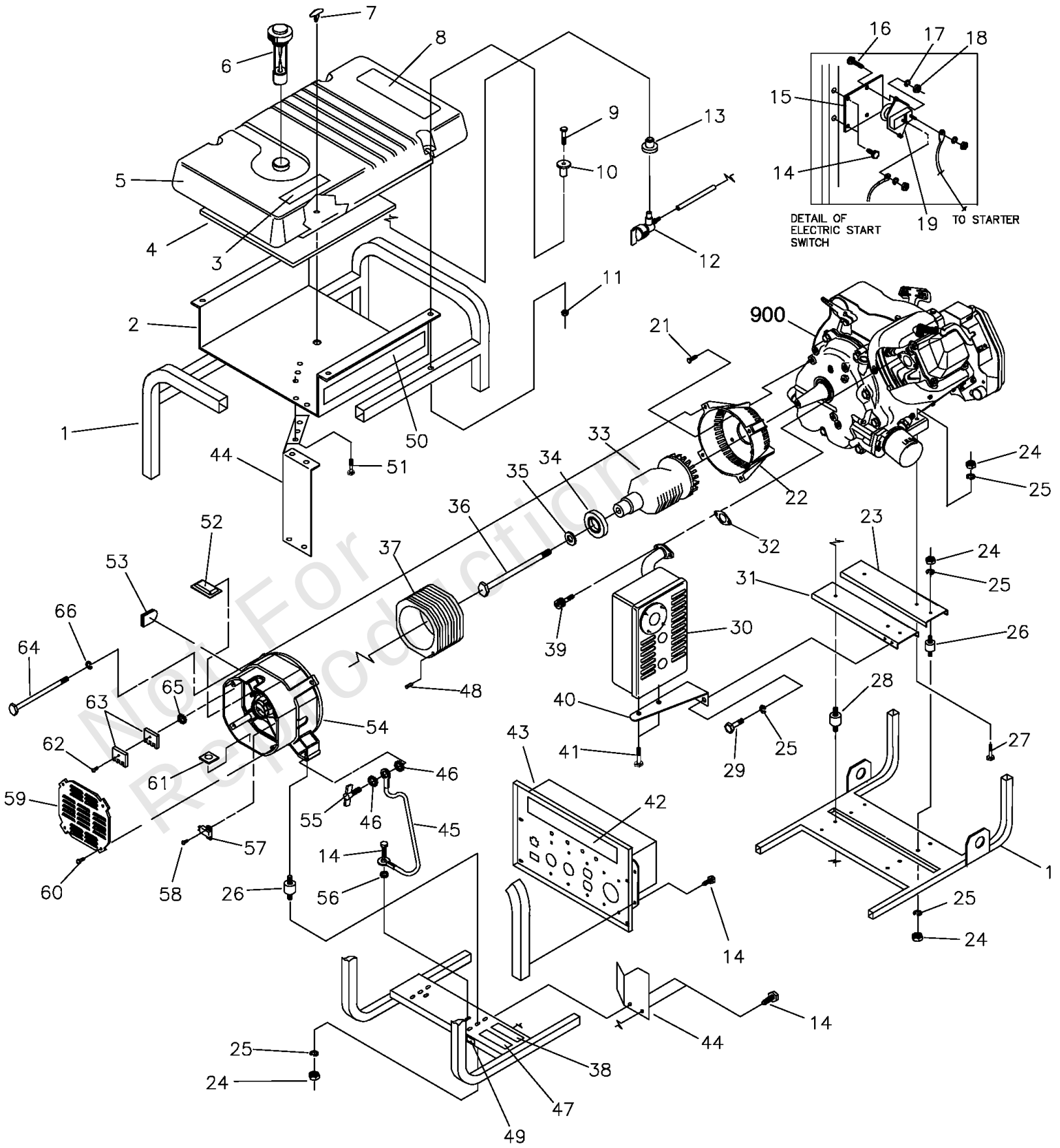

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Main Unit

REF NO	PART NO	QTY	DESCRIPTION
1	B92432	1	CRADLE
2	B92039	1	SHIELD, Heat
3	92982	1	DECAL, Danger
4	92665	1	INSULATION, #2-1/4" Thick
5	B1998	1	TANK, Fuel
6	B4363	1	CAP, with Gauge, Fuel
7	85000	1	CLIP, Insulation
8	93826	1	DECAL, Start Instructions
9	78831B	4	HHMS, M6-1.0 x 60
10	83465	4	GROMMET, Tank
11	77395	4	NUT, Flange Lock - M6
12	80270	1	VALVE, Tank
13	78299	1	BUSHING, Tank
14	B2153	9	HHCS, - #10 Self Driller
15	78289	1	BRACKET, Starter Switch
16	22287	2	SCREW, 1/4 - 20 x 3/4
17	22097	2	LOCKWASHER, M6
18	22127	2	NUT, 1/4 - 20 Hex
19	77282	1	SWITCH, Starter
21	86307	4	HHMS, 5/16-24 x 3/4 Lg. SEMS
22	92247	1	HOUSING, Engine Adapter
23	B92531	1	SUPPORT, Engine
24	25244	12	NUT, 5/16-18 Hex
25	22129	12	WASHER, Lock - M8
26	82857	4	MOUNT, Vibration
27	22531	2	HHCS, 5/16-18 x 1-3/4"
28	92609	2	MOUNT, Vibration
29	22142	2	SCREW, 5/16 - 18 x 3/4
30	91153	1	MUFFLER
31	B92731	1	SUPPORT, Engine & Muffler
32	90239	1	GASKET, Muffler
33	B1342G	1	ASSEMBLY, Rotor
34	65791	1	BEARING
35	67451	1	WASHER, Special Flat - M8
36	47481	1	HHCS, 5/16-24 x 10.625
37	B1897G	1	ASSEMBLY, Stator
38	96409	1	DECAL, 1-800
39	40976	2	SCREW, M8 - 1.25 x 20
40	92532	1	BRACKET, Muffler
41	66476	2	CAPSCREW, M6 - 1.0 x 12mm
42	B1898	1	DECAL, Control Panel
43	B4366A	1	ASSEMBLY, Control Box
44	B96068	1	SHIELD, Heat
45	143-53621	1	WIRE, Ground
46	-----	2	LW, EXT, Shakeproof M6
47	B4901	1	DECAL, 1-800-4-My Home
48	81917	1	PIN, Roll 4mm x 10
49	B4986	1	DECAL, Ground
50	B1899	2	DECAL, Heat Shield
51	56893	5	CRIMPTITE, 10-24 x 1/2
52	84132	1	ASSEMBLY, Power Regulator

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Main Unit

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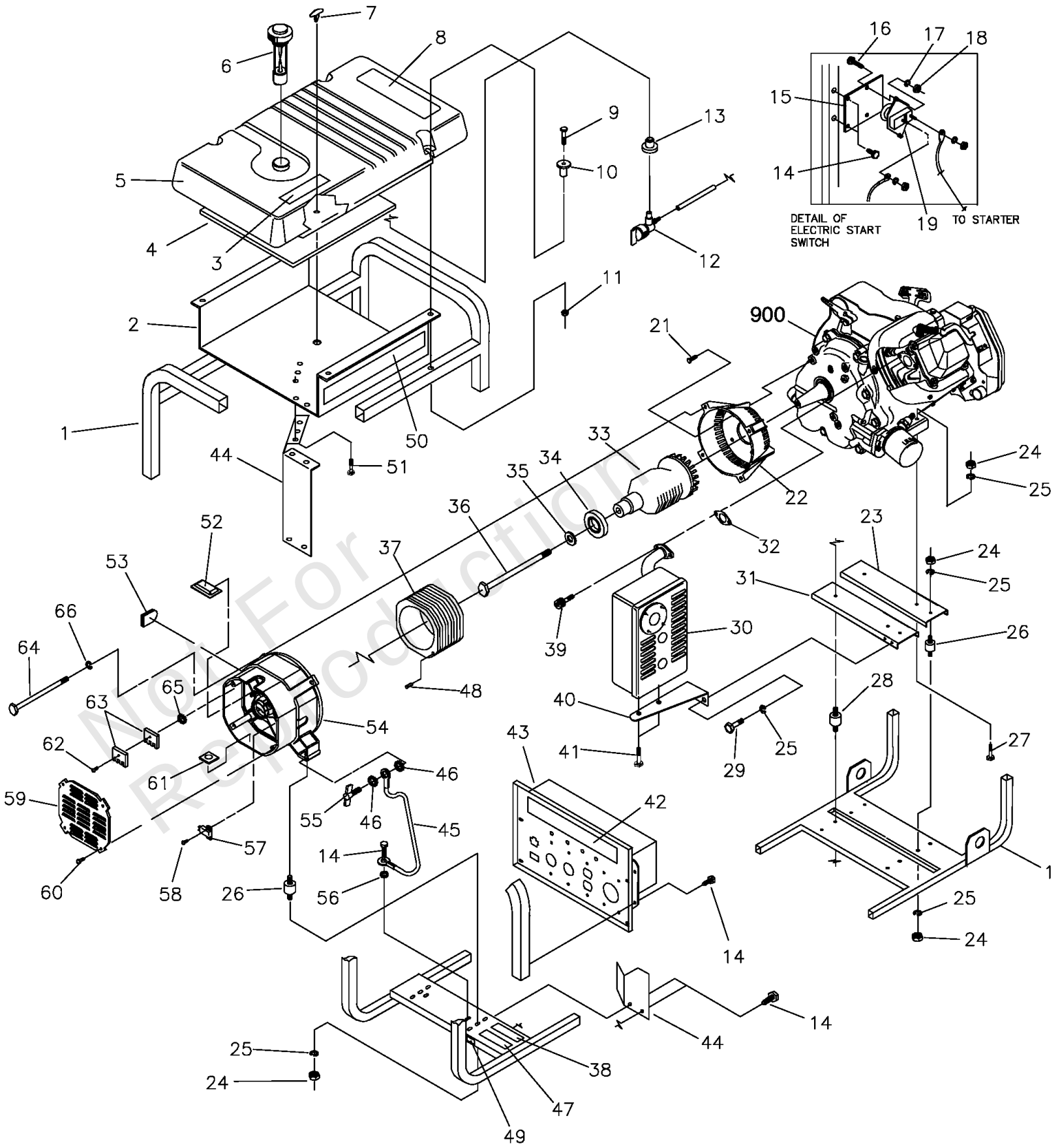

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Main Unit

REF NO	PART NO	QTY	DESCRIPTION
53	67022	1	GROMMET, Rubber
54	66825C	1	CARRIER, Rear Bearing
55	86494	1	SCREW, M6-1.0 x 16 Lg. Wing
56	22769	1	WASHER, Shakeproof Int. #10
57	66386	1	ASSEMBLY, Brush Holder
58	66849	2	TAPTITE, M5-0.8 x 16
59	B78388	1	COVER, Bearing Carrier
60	74908	4	TAPTITE, M5-0.8 x 10 Lg.
61	57593	1	MOUNT, Cable Tie
62	66849C	1	TAPTITE, M5-0.8 x 30
63	65795	2	RECTIFIER, Battery Charge
64	66449L	4	BOLT, Stator M6-1 x 165mm
65	23762	1	SHAKEPROOF, Ext. #10
66	22097	4	LOCKWASHER, 1/4" - M6
900	~NSP	1	Engine, Generac Power Systems, EHF 00935
	37806	1	125V 30A Locking plug -Not Illustrated
	43438	1	240V 30A Locking plug -Not Illustrated
	72347	1	Spark plug -Not Illustrated
	73111	1	Air cleaner element -Not Illustrated
	84882	1	Spark plug wrench -Not Illustrated
	AB3061	2	Oil bottle, 28oz. -Not Illustrated
	B4566	1	Owners manual -Not Illustrated
	65787	1	Battery charge cable -Not Illustrated
	22129	2	Lockwasher, M8 -Not Illustrated; Battery Tray Component
	45771	2	Hex nut M8 -Not Illustrated; Battery Tray Component
	B96925	1	Battery tiedown -Not Illustrated; Battery Tray Component
	96924	2	J-bolt -Not Illustrated; Battery Tray Component
	15453621	1	Battery cable, positive -Not Illustrated; Battery Tray Component
	15553621	1	Battery cable, negative -Not Illustrated; Battery Tray Component
	B96923	1	Battery tray -Not Illustrated; Battery Tray Component
	-----	2	WASHER, Flat, 5/16 -Not Illustrated; Battery Tray Component
	58443	4	Screws, battery tray -Not Illustrated; Battery Tray Component
	0932688		Cord Wrap Kit -Optional Accessory
	0932684		Storage Cover -Optional Accessory

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Oil Filter

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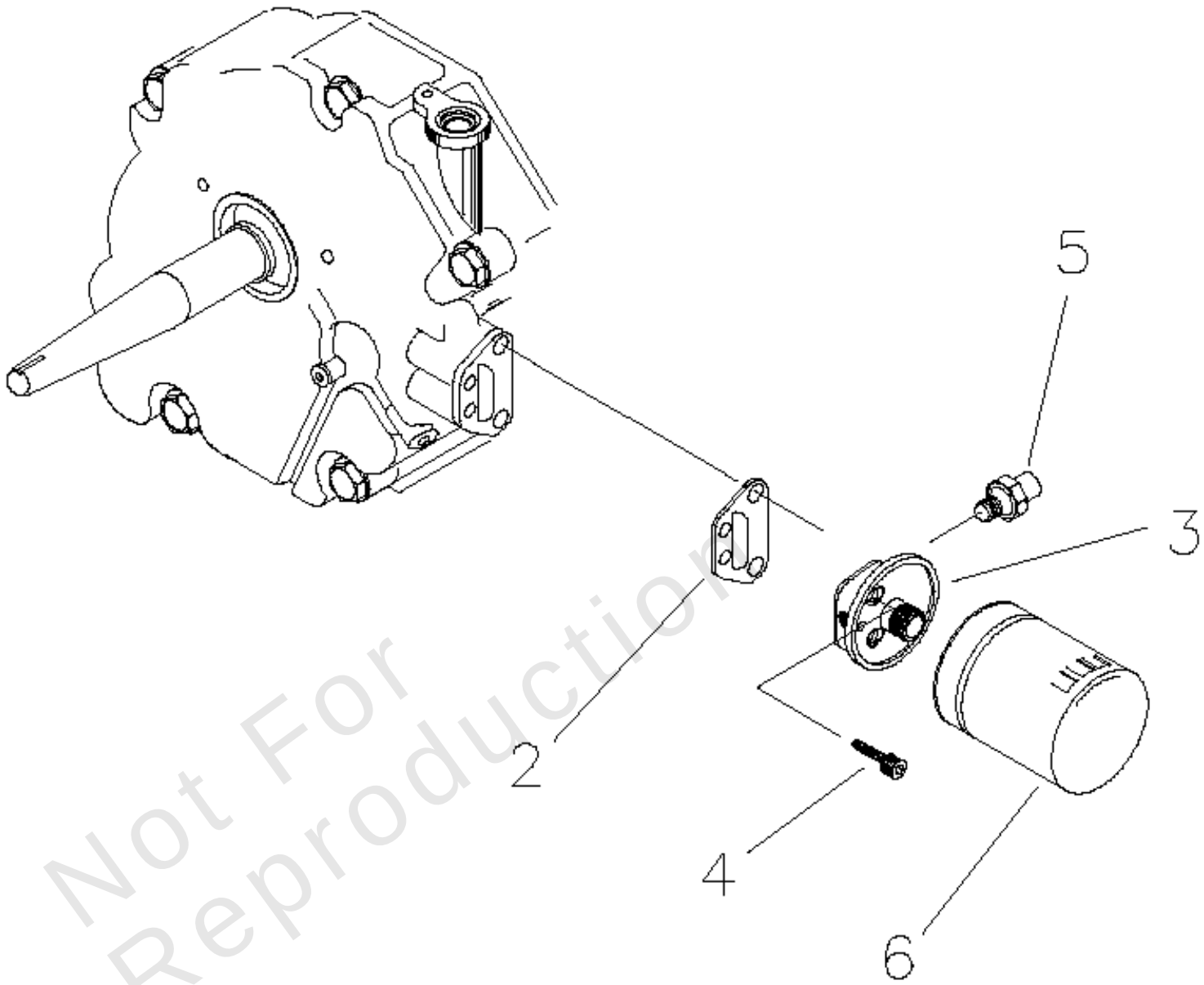

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Oil Filter

REF NO	PART NO	QTY	DESCRIPTION
2	86999	1	Oil Filter Gasket
3	94683	1	Oil Filter Adapter
4	49821	2	M8 x 30 SHCS
5	99236	1	Oil Press Switch
6	70185	1	Oil Filter

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Starter Motor

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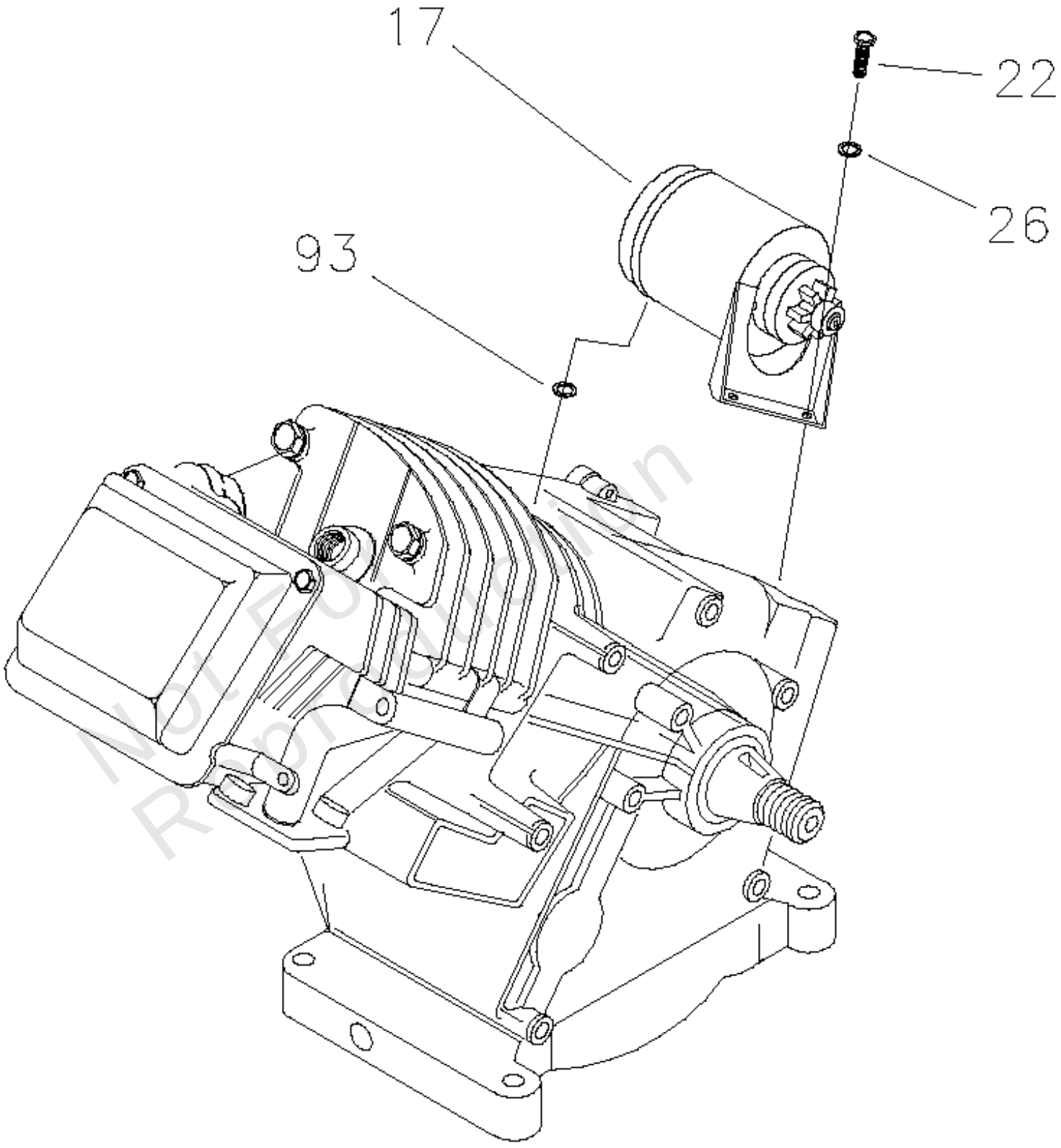

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Starter Motor

REF NO	PART NO	QTY	DESCRIPTION
17	21544	1	Starter Motor
22	40976	2	SHCS M8-1.25 x 20
26	22129	2	Lock Washer M8
93	B2160	1	Rubber Spacer

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Wheel Kit

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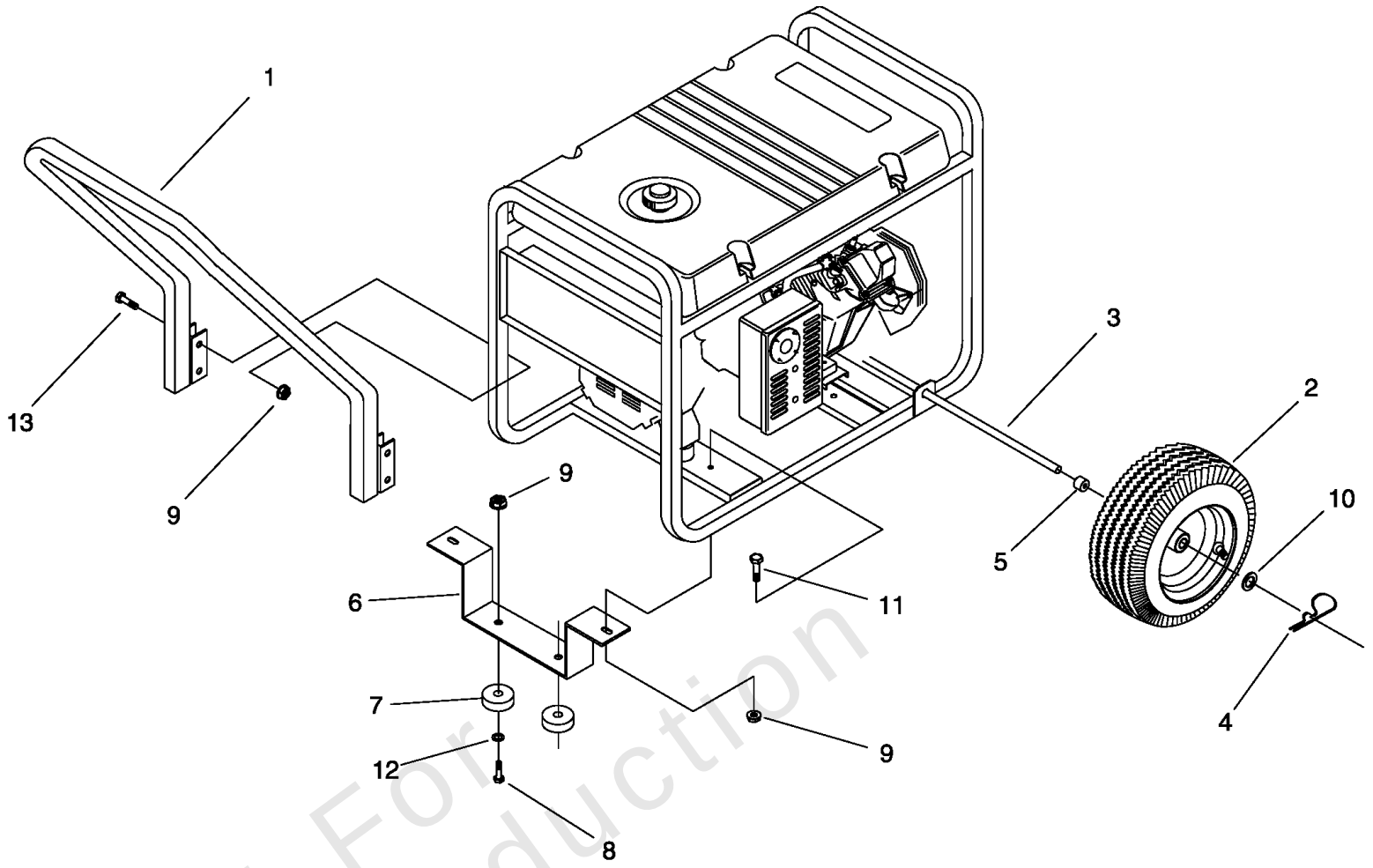

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Wheel Kit

REF NO	PART NO	QTY	DESCRIPTION
1	B93393A	1	HANDLE
2	93682	2	WHEEL
3	93693A	1	AXLE
4	87005	2	PIN, Retaining
5	B93685	2	SPACER, Wheel
6	B93696	1	LEG, Support
7	27007	2	MOUNT, Vibration
8	42909	2	CAPSCREW, Hex Hd. M8 - 1.25 x 30
9	52858	8	NUT, Lock M8
10	22247	2	WASHER, Wheel
11	39253	2	CAPSCREW, Hex Hd. - M8 - 1.25 x 20
12	-----	2	WASHER, Flat, 5/16
13	39287	4	HHCS, M8 - 1.25 x 45 GR 10.9

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Wiring Diagram

Note: Unless noted otherwise, use the standard torque specifications

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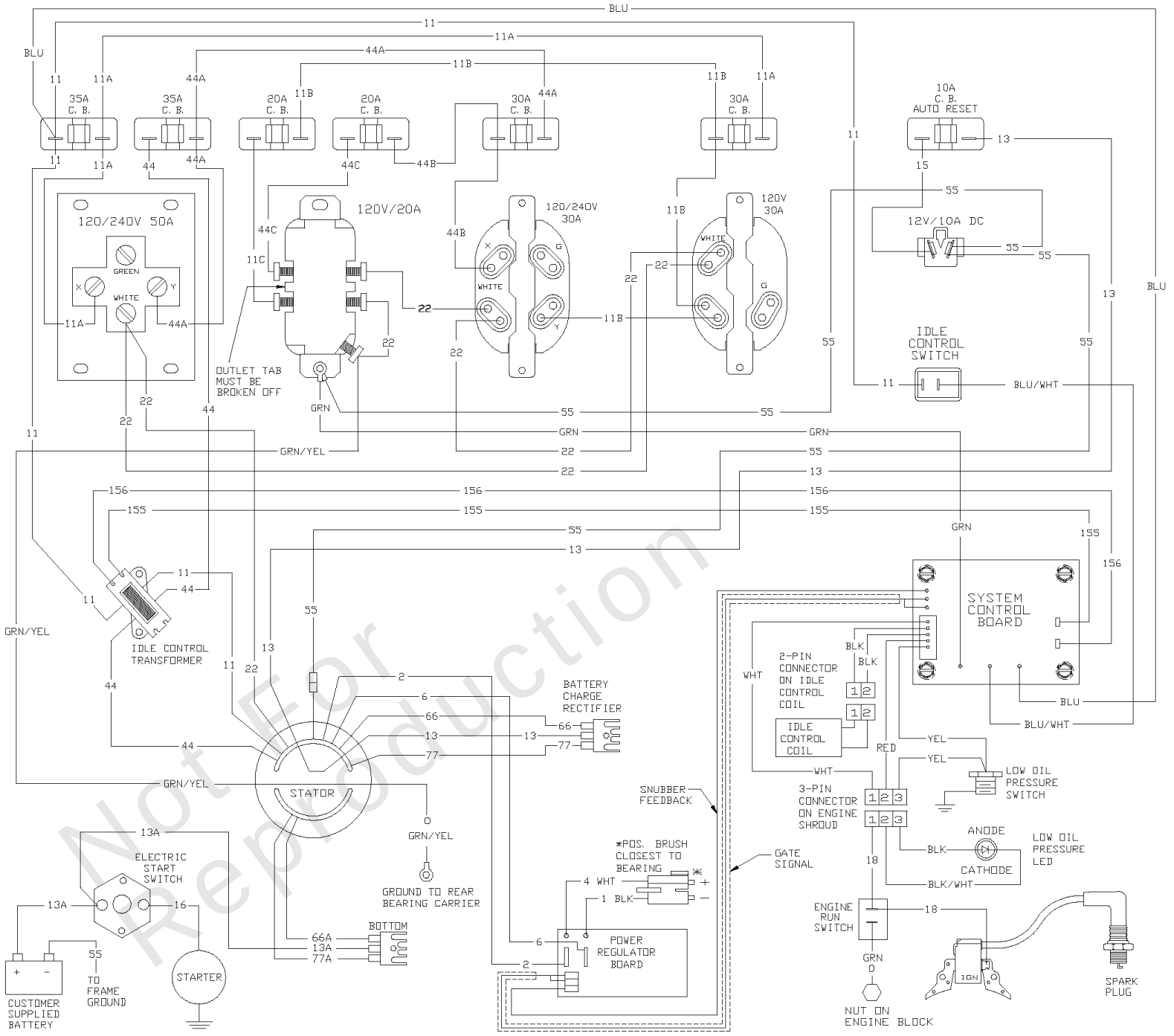

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Wiring Diagram

REF NO	PART NO	QTY	DESCRIPTION
--	-----		Wiring Diagram Only
--	-----		WARNING - Generator Voltage Could Cause Electrical Shock or Burn Resulting in Death Or Serious Injury. To Avoid Electrical Shock Or Burn Hazard, Please Refer Service To Qualified Personnel.

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Wiring Schematic

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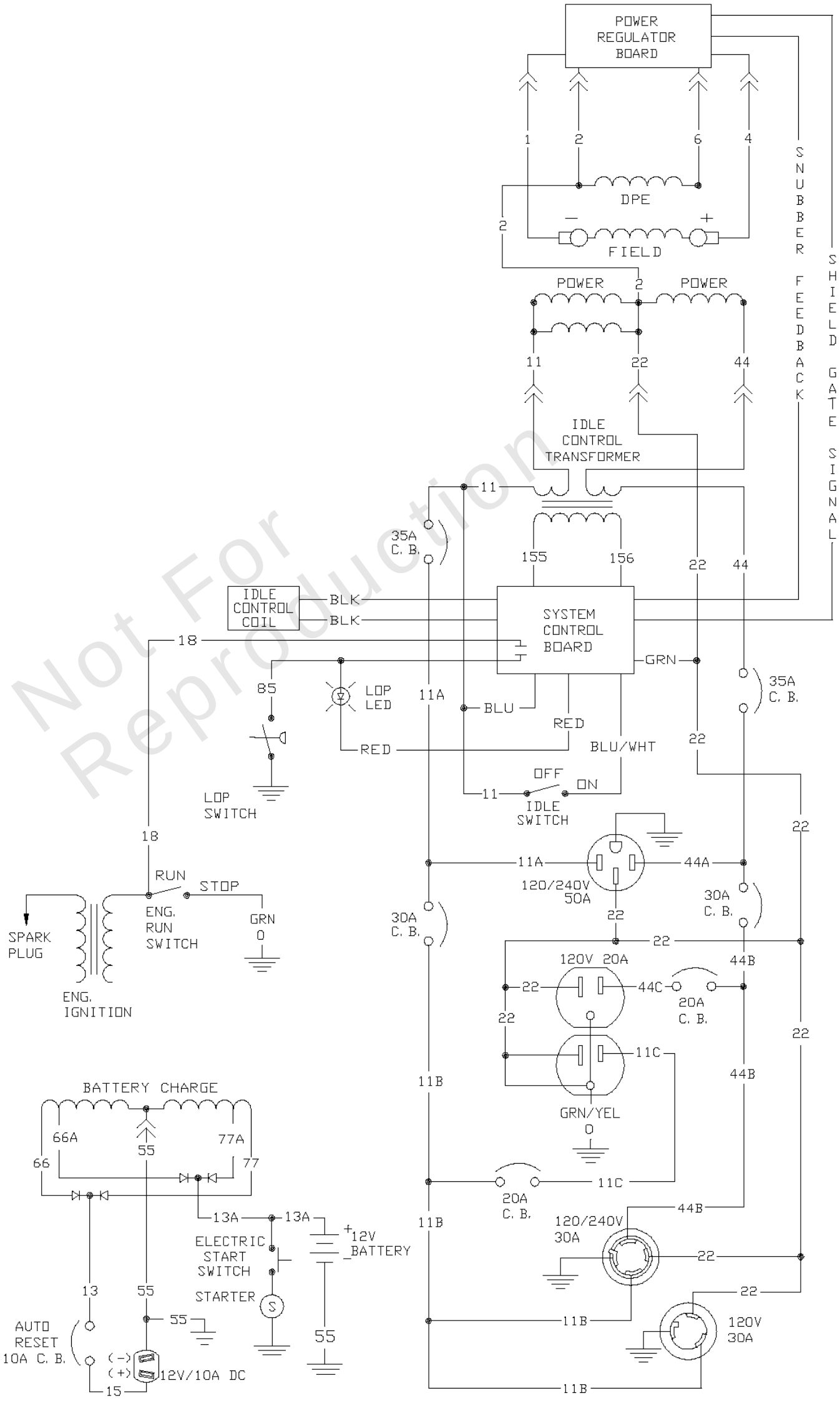

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Wiring Schematic

REF NO	PART NO	QTY	DESCRIPTION
--	-----		Wiring Schematic Only
--	-----		WARNING - Generator Voltage Could Cause Electrical Shock or Burn Resulting in Death Or Serious Injury. To Avoid Electrical Shock Or Burn Hazard, Please Refer Service To Qualified Personnel.

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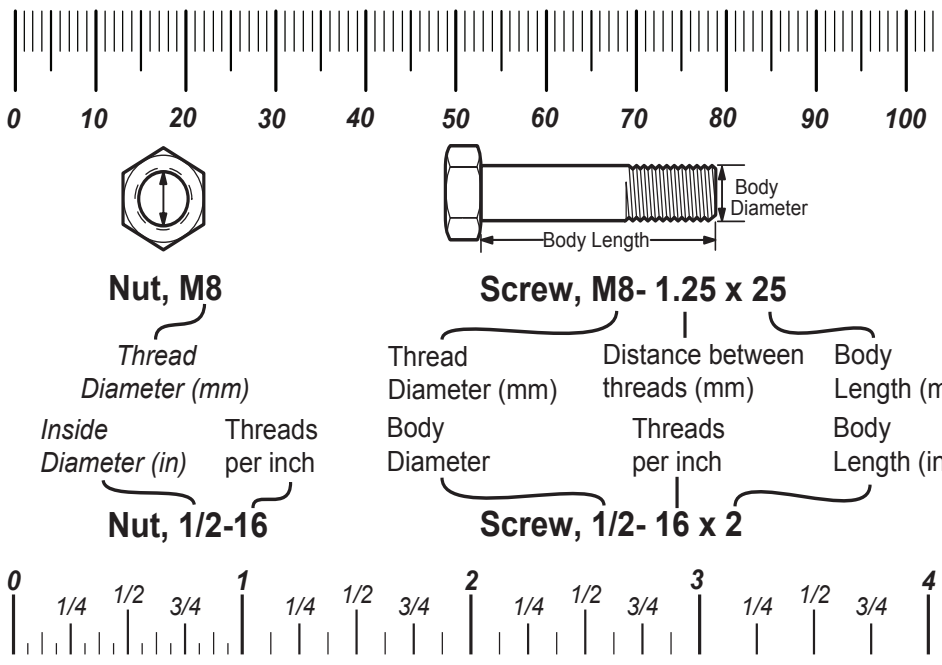
Hardware Identification & Torque Specifications

Torque Specification Chart

FOR STANDARD METRIC MACHINE HARDWARE (Tolerance ± 20%)

Property Class	5.6 Class 5.6		8.8 Class 8.8		10.9 Class 10.9		12.9 Class 12.9	
Size Of Hardware	*in/lbs* **ft/lbs**	Nm.	*in/lbs* **ft/lbs**	Nm.	*in/lbs* **ft/lbs**	Nm.	*in/lbs* **ft/lbs**	Nm.
M3	*5.88*	*.56*	*13.44*	*1.28*	*19.2*	*1.80*	*22.92*	2.15
M4	*13.44*	*1.28*	*30.72*	*2.90*	*43.44*	*4.10*	*52.56*	4.95
M5	*26.4*	*2.50*	*60.96*	*5.75*	**5.97**	*8.10*	**7.15**	9.7
M6	*44.64*	*4.3*	**7.3**	*9.9*	**10.3**	*14*	**12.1**	16.5
M7	**5.2**	*7.1*	**12.1**	*16.5*	**16.9**	*23*	**19.9**	27
M8	**7.7**	*10.5*	**17.7**	*24*	**25**	*34*	**29**	40
M10	**15**	*21*	**35**	*48*	**50**	*67*	**59**	81
M12	**26**	*36*	**61**	*83*	**86.2**	*117*	**103**	140
M14	**42**	*58*	**101**	*132*	**136**	*185*	**162**	220
M16	**64**	*88*	**147**	*200*	**210**	*285*	**250**	340
M18	**89**	*121*	**202**	*275*	**287**	*390*	**346**	470
M20	**126**	*171*	**290**	*390*	**405**	*550*	**486**	660
M22	**169**	*230*	**390**	*530*	**559**	*745*	**656**	890
M24	**217**	*295*	**497**	*375*	**708**	*960*	**840**	1140
M27	**320**	*435*	**733**	*995*	**1032**	*1400*	**1239**	1680
M30	**435**	*590*	**995**	*1350*	**1401**	*1900*	**1681**	2280
M33	**590**	*800*	**1349**	*1830*	**1902**	*2580*	**2278**	3090
M36	**759**	*1030*	**1740**	*2360*	**2441**	*3310*	**2935**	3980
M39	**988**	*1340*	**2249**	*3050*	**3163**	*4290*	**3798**	5150

The guides and ruler furnished below are designed to help you select the appropriate hardware.



Standard Hardware Sizing

When a washer or nut is identified as **1/2"** (M8), this is the *Nominal size*, meaning the *inside diameter* is 1/2 inch (8mm metric thread diameter); if a second number is present it represents the *threads per inch* (distance between threads).

When bolt or capscrew is identified as **1/2 - 16 x 2"** (M8 - 1.25 x 50), this means the *Nominal size*, or body diameter is 1/2 inch (8mm metric thread diameter), the second number,16, represents the *threads per inch, (distance between threads).* The final number is the body length of the bolt or screw, 2 inches (50mm).

Torque Specification Chart

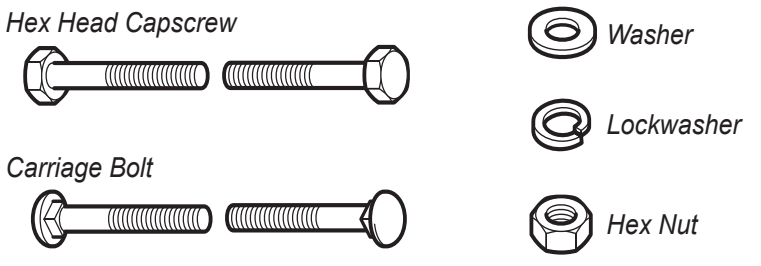
FOR STANDARD MACHINE HARDWARE (Tolerance ± 20%)

Hardware Grade	No Marks SAE Grade 2		SAE Grade 5		SAE Grade 8	
Size Of Hardware	*in/lbs* **ft/lbs**	Nm.	*in/lbs* **ft/lbs**	Nm.	*in/lbs* **ft/lbs**	Nm.
8-32	*19*	2.1	*30*	3.4	*41*	4.6
8-36	*20*	2.3	*31*	3.5	*43*	4.9
10-24	*27*	3.1	*43*	4.9	*60*	6.8
10-32	*31*	3.5	*49*	5.5	*68*	7.7
1/4-20	*66*	7.6	**8**	10.9	**12**	16.3
1/4-28	*76*	8.6	**10**	13.6	**14**	19.0
5/16-18	**11**	15.0	**17**	23.1	**25**	34.0
5/16-24	**12**	16.3	**19**	25.8	**29**	34.0
3/8-16	**20**	27.2	**30**	40.8	**45**	61.2
3/8-24	**23**	31.3	**35**	47.6	**50**	68.0
7/16-14	**30**	40.8	**50**	68.0	**70**	95.2
7/16-20	**35**	47.6	**55**	74.8	**80**	108.8
1/2-13	**50**	68.0	**75**	102.0	**110**	149.6
1/2-20	**55**	74.8	**90**	122.4	**120**	163.2
9/16-12	**65**	88.4	**110**	149.6	**150**	204.0
9/16-18	**75**	102.0	**120**	163.2	**170**	231.2
5/8-11	**90**	122.4	**150**	204.0	**220**	299.2
5/8-18	**100**	136	**180**	244.8	**240**	326.4
3/4-10	**160**	217.6	**260**	353.6	**386**	525.0
3/4-16	**180**	244.8	**300**	408.0	**420**	571.2
7/8-9	**140**	190.4	**400**	544.0	**600**	816.0
7/8-14	**155**	210.8	**440**	598.4	**660**	897.6
1-8	**220**	299.2	**580**	788.8	**900**	1,244.0
1-12	**240**	326.4	**640**	870.4	**1,000**	1,360.0

NOTES

1. These torque values are to be used for all hardware excluding: locknuts, self-tapping screws, thread forming screws, sheet metal screws and socket head setscrews.
2. Recommended seating torque values for locknuts:
   a. for prevailing torque locknuts - use 65% of grade 5 torques.
   b. for flange whizlock nuts and screws - use 135% of grade 5 torques.
3. Unless otherwise noted on assembly drawings, all torque values must meet this specification.

Common Hardware Types



Wrench & Fastener Size Guide

1/4" Bolt or Nut Wrench—7/16"

5/16" Bolt or Nut Wrench—1/2"

3/8" Bolt or Nut Wrench—9/16"

7/16" Bolt or Nut Wrench (Bolt)—5/8" Wrench (Nut)—11/16"

1/2" Bolt or Nut Wrench—3/4"

M6 Bolt or Nut Wrench—10mm

M8 Bolt or Nut Wrench—13mm

M10 Bolt or Nut Wrench—17mm

M12 Bolt or Nut Wrench—19mm

M14 Bolt or Nut Wrench—22 mm

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